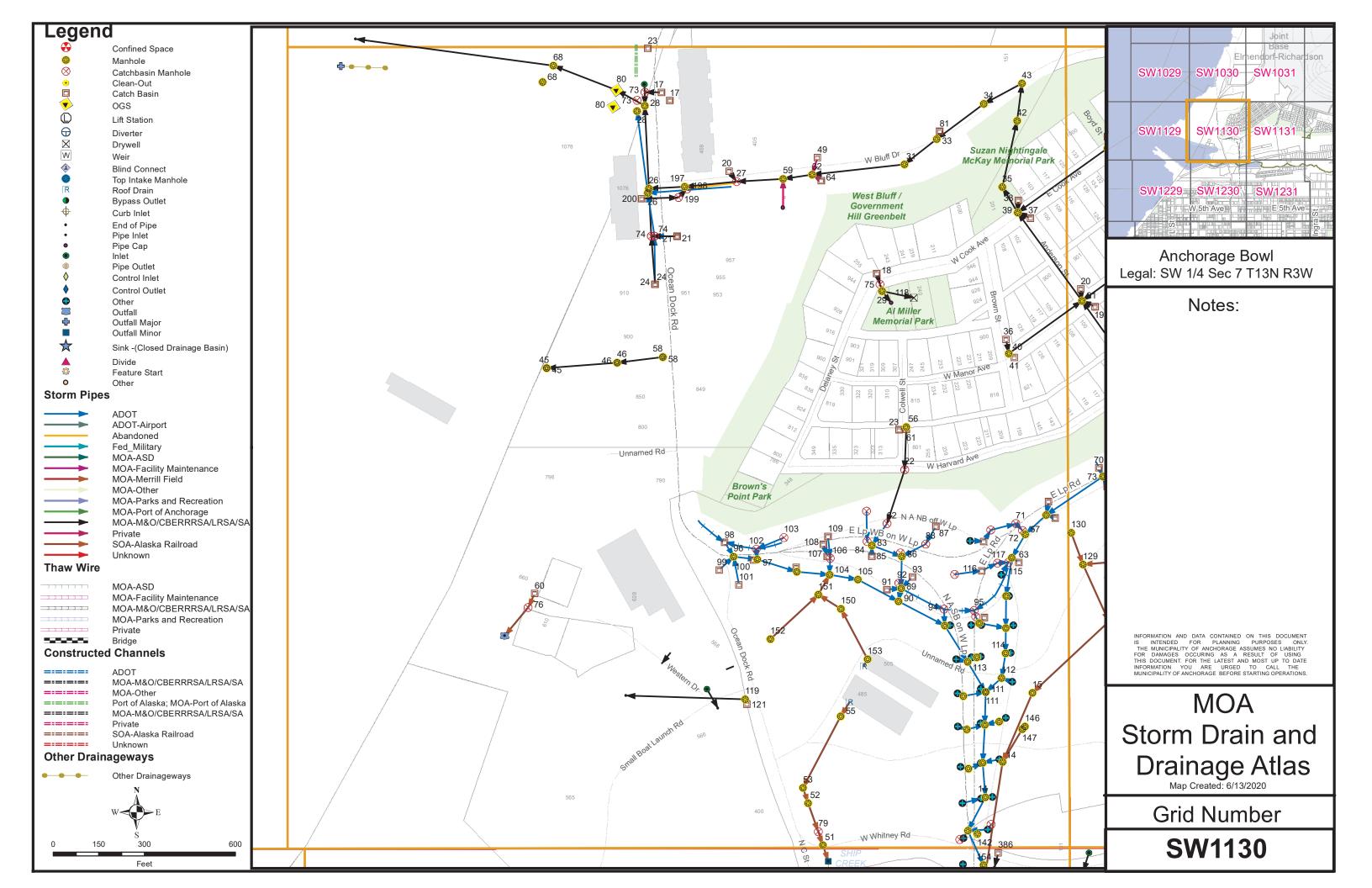
MUNICIPALITY OF ANCHORAGE PROJECT MANAGEMENT AND ENGINEERING

WEST BLUFF DRIVE / OCEAN DOCK ROAD AREA STORM DRAIN IMPROVEMENTS

ATTACHMENT C

RECORD DRAWINGS



PORT OF ANCHORAGE **EXPANSION PROJECT**

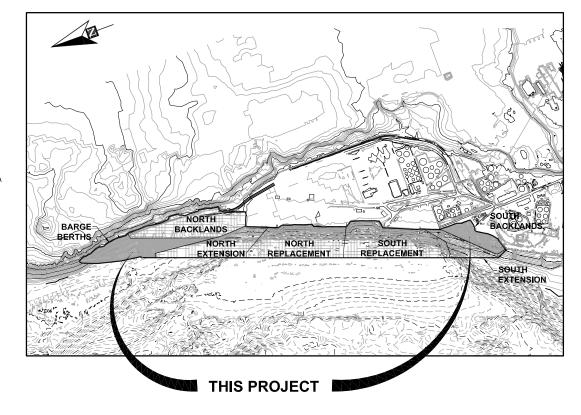
ANCHORAGE, ALASKA BARGE BERTH PHASE 2 DRAWINGS 4414-1-S100

PROJECT SHEET INDEX

PROJECT LOCATION

STATE OF ALASKA

SHEET NUMBER SHEET TITLE BARGE BERTH PHASE 2 COVER SHEET BARGE BERTH PHASE 2 ESTIMATED QUANTITIES BARGE BERTH PHASE 2 GENERAL NOTES (1 OF 5) BARGE BERTH PHASE 2 GENERAL NOTES (2 OF 5) BARGE BERTH PHASE 2 GENERAL NOTES (3 OF 5) BARGE BERTH PHASE 2 GENERAL NOTES (4 OF 5) BARGE BERTH PHASE 2 GENERAL NOTES (5 OF 5) BARGE BERTH PHASE 2 PROJECT CONTROL BARGE BERTH PHASE 2 EXISTING CONDITIONS (1 OF 2) BARGE BERTH PHASE 2 EXISTING CONDITIONS (2 OF 2) 10 BARGE BERTH PHASE 2 DEMOLITION PLAN AND DETAILS 11 BARGE BERTH PHASE 2 LAYOUT 12 BARGE BERTH PHASE 2 TYPICAL SECTION C-C 13 BARGE BERTH PHASE 2 TYPICAL SECTION 13A-13A 13A BARGE BERTH PHASE 2 TYPICAL SECTION D-D 14 BARGE BERTH PHASE 2 TYPICAL SECTION E-E 15 BARGE BERTH PHASE 2 OPEN CELL LAYOUT 16 BARGE BERTH PHASE 2 SHEET PILE SCHEDULES 17 BARGE BERTH PHASE 2 OPEN CELL END AND CORNER DETAILS BARGE BERTH PHASE 2 OPEN CELL DETAILS 19 BARGE BERTH PHASE 2 OUTFALL/EXPANSION JOINT DETAILS BARGE BERTH PHASE 2 CAP PLAN 21 BARGE BERTH PHASE 2 CAP LAYOUTS 23 BARGE BERTH PHASE 2 CAP DETAILS (1 OF 3) BARGE BERTH PHASE 2 CAP DETAILS (2 OF 3) 24 BARGE BERTH PHASE 2 CAP DETAILS (3 OF 3) 26 BARGE BERTH PHASE 2 VIBRACOMPACTION PLAN BARGE BERTH PHASE 2 VIBRACOMPACTION DETAILS 27 BARGE BERTH PHASE 2 GRADING (1 OF 2) BARGE BERTH PHASE 2 GRADING (2 OF 2) 29 BARGE BERTH PHASE 2 DRAINAGE BARGE BERTH PHASE 2 SCHEDULES BARGE BERTH PHASE 2 DRAINAGE DETAILS BARGE BERTH PHASE 2 SOUTH BACKLANDS GRADING/DRAINAGE PLAN



PORT OF ANCHORAGE VICINITY

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RECORD DOCUMENT

BARGE BERTH PHASE 2 SOUTH BACKLANDS GRADING/DRAINAGE SECTION

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PORT OF ANCHORAGE **EXPANSION PROJECT**

BARGE BERTHS PHASE 2 AS-BUILT **COVER SHEET**

	ESTIMATE OF QUANTITIES						
NO.	PAY ITEM	UNIT	QUANTITY	NOTES			
11	SHEET PILES PS31	TON	1,131.4	SEE NOTE 2			
11	SHEET PILES PS27.5	TON	1,245.9	SEE NOTE 2			
11	SHEET PILE WYES	TON	39.6	SEE NOTE 2			
11	SHEET PILE INTERMEDIATE ANCHORS	TON	28.3	SEE NOTE 2			
11	SHEET PILE END ANCHORS	TON	39.4	SEE NOTE 2			
13	GRANULAR FILL- BARGE BERTH	CUBIC YARD	106,000				
13	GRANULAR FILL- SOUTH BACKLANDS	CUBIC YARD	74,000				
18	SALVAGE ROCK	CUBIC YARD	16,000				
20	VIBRACOMPACTION PROBES	EACH	1,220				
21	VIBRACOMPACTION FILL/COARSE FILL	CUBIC YARD	8,540				
22	GEOTECH DRILLING FOR VIBRACOMPACTION	EACH	45				
23	36" CPEP	LF	40				
23B	24" CPEP	LF	1,427				
24A	MANHOLES- TYPE I	EACH	5				
24B	MANHOLES- TYPE II	EACH	4				
24C	OIL/GRIT SEPARATORS	EACH	1				
25	OUTFALL	EACH	1				
27	CONCRETE BARRIERS	LINEAR FOOT	325				
28	COIR LOGS	LINEAR FOOT	100				
30	HP CAP	LINEAR FOOT	675				
31	REMOVABLE BULLRAIL	LINEAR FOOT	235				
32	FIXED BULLRAIL	LINEAR FOOT	440				
33	LADDERS	EACH	3				
34	FENDERS	EACH	22				
35	PIPE RAIL	LINEAR FOOT	85				
36	BOLLARD	EACH	8				
37	LIFE RING CABINETS	EACH	2				
38	SEEDING	SQUARE YARD	12,000				

NOTES:
1. CONTRACTORS SHALL PREPARE THEIR OWN ESTIMATES. THESE QUANTITIES ARE APPROXIMATE.

2. SEE ICRC BILL OF MATERIALS FOR AVAILABLE SHEET PILE.

ABBREVIATIONS

ASPHALT CONCRETE AC ACI AMERICAN CONCRETE INSTITUTE ADOT ALASKA DEPARTMENT OF TRANSPORTATION AND PUBLIC FACILITIES ALUM ALUMINUM ANSI AMERICAN NATIONAL STANDARDS INSTITUTE AVENUE AMERICAN WELDING SOCIETY AVE AWS BOP CJP BEGINNING OF PROJECT COMPLETE JOINT PENETRATION CENTERLINE CPEP CORRUGATED POLYETHYLENE PIPE CPP CMP CORRUGATED PLASTIC PIPE CORRUGATED METAL PIPE CWI CERTIFIED WELDING INSPECTOR CY CUBIC YARDS DENSITY DRY FILM THICKNESS DFT DIA DIAMETER DUCTILE IRON PIPE DIP DOR DEVELOPMENT OPERATIONS AND RECLAMATION EAFB ELMENDORF AIR FORCE BASE **ELEVATION** EOP END OF PROJECT FB F&I FLAT BAR FURNISH AND INSTALL FIRE HYDRANT FH FT FOOT GRAD GRADATION GVW GROSS VEHICLE WEIGHT HDG HOT DIP GALVANIZE HIGH DENSITY POLYETHYLENE PIPE HORIZONTAL LONG SLOT HDPE HLS HSS HOLLOW STEEL SECTION ICRC INTEGRATED CONCEPTS AND RESEARCH CORPORATION JOB CONTROL RECORD JCR ANGLE LINEAR FEET MAXIMUM MAX MEAN HIGHER HIGH WATER MHHW MEAN HIGH WATER MEAN LOWER LOW WATER MLLW MIN MINIMUM MAGNETIC PARTICLE TEST NON DESTRUCTIVE TESTING MT NDT NON-FROST SUSCEPTIBLE NFS OC ON CENTER OPEN CELL SHEET PILE **OCSP** OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION OSHA POINT OF INTERSECTION PLATE PORT OF ANCHORAGE POA QA QC QUALITY ASSURANCE QUALITY CONTROL RADIUS . RD ROAD RQD REQUIRED SBC STANDARD BRASS CAP SDMH SDR STORM DRAIN MANHOLE STANDARD DIAMETER RATIO SPT SSPC STANDARD PENETRATION TEST STRUCTURAL STEEL PAINTING COUNCIL STA STATION THICKNESS TYP TYPICAL THERMAL SPRAY COATING UNITED STATES ARMY CORP OF ENGINEERS ULTRA HIGH MOLECULAR WEIGHT POLYETHYLENE UNLESS NOTED OTHERWISE USACE UHMW UNO UT ULTRASONIC TEST ÜTIL UTILITY VISUAL TEST VT WELDING PROCEDURE SPECIFICATIONS

LEGEND

EXISTING	PROPOSED	
G		NATURAL GAS LINE
—— F ——		FUEL PIPELINE
ss	ss	UNDERGROUND SANITARY SEWER LINE
—— FD ——	—— FD ——	FOUNDATION DRAIN
SD	—— SD ——	STORM DRAIN LINE
W	w	UNDERGROUND WATER LINE
UGE	—————UGE—	UNDERGROUND ELECTRICAL LINE
——т—	т	UNDERGROUND TELEPHONE LINE
TV	ту	UNDERGROUND TELEVISION LINE
— PIPE —		ABOVE GROUND CEMENT PIPELINE
		SLOPE
x	x	CHAIN LINK FENCE
E	E	ELECTRIC MANHOLE
•	<u> </u>	
0	(•)	STORM DRAIN MANHOLE
	Ĭ	STORM DRAIN CATCH BASIN
	<u> </u>	FIRE HYDRANT
#	<u>#</u>	SOIL PENETRATION TEST LOCATION
Ф <i>п</i>	Ф " ф "	BORE HOLE LOCATION
₩#	##	
		SANITARY SEWER MANHOLE
		PROPERTY LINE
		EASEMENT
=		STORM DRAIN INLET
		SANITARY SEWER CLEANOUT
\bowtie	M	KEY BOX / WATER VALVE
		ASPHALT SWALE / GRADE BREAK
		DRAINAGE ARROW
	· •	ASPHALT PAVEMENT
ki i ji		CONCRETE PAVEMENT
0		5/8" REBAR
		BENCH MARK
$\overline{\mathbf{v}}$	•	MONUMENT / PERMANENT PROJECT CONTROL
·		MONUMENT
	+	PROJECT CONTROL POINT
	\boxtimes	LAYOUT CONTROL POINT
	\$	SURVEY TARGET
\ \	- X-	LIGHT POLE
T	T	TELEPHONE PEDESTAL
TV	TV	TELEVISION PEDESTAL
		ELECTRIC PEDESTAL
		TRANSFORMER
A	$\langle A \rangle$	INDICATES TYPE OF SIGN
	⊚ ₩	OIL WATER SEPARATOR
<u>NOTE:</u> INDIVIDUAL SHE	EETS MAY HAV	E THEIR OWN LEGENDS WITH
		PPLY TO THOSE SHEETS.

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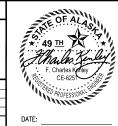
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DEV. DATE DESCRIPTION			
DECORPTION			
DEV DATE DESCRIPTION			
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PORT OF ANCHORAGE **EXPANSION PROJECT**

BARGE BERTHS PHASE 2 AS-BUILT **ESTIMATED QUANTITIES**

of 35

		SHEET
DESIGNED BY: GH DATE:	1/8/08	
CHECKED BY: DN PROJECT NO:	61028	

				SHEET NO:	
NED BY:	GΗ	DATE:	1/8/08		7
KED BY:	NC	PROJECT NO:	61028		_

GENERAL NOTES

SEE PROJECT SPECIFICATIONS, SUPPLEMENTAL CONDITIONS, REPORTS, ETC. FOR ADDITIONAL REQUIREMENTS AND INFORMATION

1. SURVEY INFORMATION

VERTICAL DATUM IS ELEVATION 0.0' MEAN LOWER LOW WATER (MLLW). EXISTING BENCHMARKS AND CONTROL POINTS ARE SHOWN ON THE CONTROL DRAWING. CONTRACTOR SHALL PROVIDE QUALIFIED SURVEYORS TO ESTABLISH AND MAINTAIN ADDITIONAL CONTROL AS REQUIRED ON THE PLANS.

TIDE DATA -EXTREME HIGH TIDE (OBSERVED) = EL 34.6 FT MHW = EL 28.4 FTMLLW = EL 0.0 FTEXTREME LOW TIDE (OBSERVED) = EL -6.4 FT

2. DESIGN CRITERIA

A - DOCK LIVE LOADS (FULL BUILD OUT CONSTRUCTION)
200 PSF UNIFORM LIVE LOAD WITHIN 200 FEET OF BULKHEAD CONTROL LINE. 1,000 PSF UNIFORM LIVE LOAD BEYOND 200 FEET, OR 200-TON CRAWLER WITHOUT SPECIAL ANALYSIS.

B - EARTHQUAKE

PSEUDO-STATIC BULKHEAD ACCELERATIONS (ASSUMED AT 1/2 PEAK HORIZONTAL GROUND ACCELERATIONS - PHGA) a/g = 0.2 MAXIMUM CONSIDERED E.Q. (MCE)

a/g = 0.14 CONTINGENCY LEVEL E.Q. (CLE)

a/g = 0.09 OPERATING LEVEL E.Q. (OLE)

C - PHREATIC WATER EL +18 MLLW ASSUMED

3. MATERIALS

A - FILL MATERIALS

MATERIALS SHALL BE HARD, DURABLE PARTICLES, NON-PLASTIC, FREE OF MUCK, ORGANICS, ICE, SNOW, ROOTS, SOD, HYDROCARBONS OR OTHER DELETERIOUS MATERIALS.

1. GRANULAR FILL

SHALL BE CLEAN AND WELL-GRADED WITH NOT MORE THAN 10% BY WEIGHT PASSING THE NO. 200 SIEVE, 20-70% BY WEIGHT PASSING THE NO. 4 SIEVE, NOT LARGER THAN 12 INCHES, AND NOT LARGER THAN 3 INCHES WITHIN ONE FOOT OF FINISH GRADE.

2. VIBRACOMPACTION FILL

COARSE FILL SHALL CONSIST OF CLEAN WELL-GRADED GRAVEL OR CRUSHED ROCK WITH NOT MORE THAN 6% BY WEIGHT PASSING THE NO. 200 SIEVE, NOT MORE THAN 10% BY WEIGHT PASSING THE NO. 4 SIEVE AND NOT LARGER THAN 6 INCHES.

B - ROCK MATERIAL

ROCK SHALL BE SALVAGED FROM THE DRY BARGE BERTH ROCK DIKE WHERE THERE IS AN ESTIMATED 16,000 CUBIC YARDS OF "PIT-RUN" RIPRAP AND ARMOR ROCK AVAILABLE FOR RECOVERY. CONTRACTOR SHOULD RECOVER ALL AVAILABLE "ARMOR ROCK" AND AT LEAST 3/4 OF THE PIT RUN ROCK. CONTRACTOR SHALL REMOVE ALL ROCK UNDER AREAS WHERE SHEET PILE WILL BE DRIVEN.

SALVAGED ROCK SHALL BE STOCKPILED IN LOCATION AS DIRECTED BY ICRC.

CONTRACTOR SHALL MAKE THEIR OWN ESTIMATE OF RECOVERABLE ROCK FROM THE SITE.

GRADED RIPRAP SHALL HAVE THE FOLLOWING GRADATION:

50-100% OF THE STONES BY WEIGHT - 200 POUNDS OR MORE 0-15% OF THE STONES BY WEIGHT - LESS THAN 25 POUNDS 0-10% OF THE STONES BY WEIGHT - OVER 400 POUNDS

C - SHEET PILES

THE MAJORITY OF THE SHEET PILES ARE SUPPLIED BY ICRC. SEE THE SHEET INVENTORY. CONTRACTOR SHALL PROVIDE ALL REMAINING SHEET PILE, WYES, ANCHORS AND ACCESSORIES FROM THE SAME MANUFACTURERS AS ICRC SUPPLIED MATERIALS.

ALL SHEET PILES, ANCHORS, WYES AND ACCESSORIES SHALL BE NEW. ALL SHEET PILE MATERIALS SHALL CONFORM TO THE FOLLOWING SPECIFICATIONS:

PROVIDE SIMILAR A572 GRADE 50 STEEL CHEMISTRY, CONFORM TO ASTM A328 - "STANDARD SPECIFICATION FOR STEEL SHEET PILING" AND ASTM A6 "GENERAL REQUIREMENTS FOR ROLLED STRUCTURAL STEEL BARS, PLATES, SHAPES, AND SHEET PILING". SHEET PILE, WYES AND ACCESSORY CHEMISTRY FOR THIS PROJECT SHALL NOT EXCEED: CARBON 0.15% MAX, MANGANESE 0.90% MAX.

WYES SHALL BE SWC OR ICRC APPROVED EQUAL. SHEET PILE SHALL BE PS31 OR PS27.5 - 0.500 OR 0.400 INCH-THICK SHEETS AS SHOWN ON THE DRAWINGS. ALL SHEET PILE, ANCHORS, WYES AND ACCESSORIES SHALL BE HOT-DIP GALVANIZED.

ALL INTERLOCK GROUP TESTS SHALL PROVIDE A MINIMUM OF 20,000 POUNDS PER LINEAR INCH ULTIMATE INTERLOCK TENSILE STRENGTH.

UNLESS INDICATED IN THE DRAWINGS OR APPROVED IN WRITING BY ICRC, SHEET PILE SHALL NOT BE WELDED.

INTERLOCKS SHALL PROVIDE A MINIMUM SWING ANGLE OF ±10 DEGREES.

BUNDLES SHALL BE COLOR MARKED ON THE ENDS FOR SHEET LENGTH AND TYPE.

SHEET PILE AND WYE LENGTH SUPPLIED SHALL HAVE A TOLERANCE OF ±1.0' FROM LENGTH SHOWN ON THE SHEET PILE SCHEDULE.

D - OUTFALL PILES

OUTFALL PILES SHALL BE ASTM A252, GRADE 3 WITH Fy=35Ksi Fu=65Ksi Emn(STRAIN)=20% IN 2", AND CONFORM TO SHEET PILE CHEMISTRY REQUIREMENTS

F - STEFL

W, HP, PLATE - A572 GRADE 50 L, FB - A36

- A53 GRADE B, A36 OR A572 AS NOTED

PILE CAP STEEL AND MISCELLANEOUS PLATES SHALL BE ASTM A572, GRADE 50. FOR CAP BEAMS PROVIDE CVN TESTS PER ASTM A673 (FREQUENCY H) AND ASTM A370 WITH MINIMUM OF 15 FT-LB AT 40 DEGREE TEMPERATURE F.

ALL STRUCTURAL STEEL SHALL BE GALVANIZED, EXCEPT WALKING SURFACES, LADDERS, AND PILE CAPS, THEY SHALL BE SPRAY METALLIZED WITH NON-SKID

F - STEEL PIPE PILES

PIPE PILES SHALL BE ASTM A252, GRADE 3 WITH Fy=42Ksi Fu=60Ksi Emn=20% IN 2", WITH WELDABLE A572 CHEMISTRY. ALL PILE SHALL BE GALVANIZED.

G - BOLTS AND OTHER HARDWARE

UNLESS NOTED OTHERWISE ALL CONNECTING BOLTS FOR STEEL TO STEEL OR STEEL TO CONCRETE SHALL BE ASTM A325, WITH THREADS EXCLUDED FROM THE SHEAR PLANE. PROVIDE HORIZONTAL LONG SLOTTED (HLS) HOLES WHERE NOTED. ANCHOR BOLTS SHALL BE ASTM A325 BOLTS, OR AS SPECIFIED ON THE DRAWINGS. ALL OTHER BOLTS SHALL BE ASTM A307 WITH HEAVY HEX NUTS, OR AS OTHERWISE SHOWN ON THE DRAWINGS. ALL BOLTS AND HARDWARE SHALL BE GALVANIZED, UNLESS OTHERWISE NOTED, ALL OTHER SCREWS, NUTS, WASHERS, NAILS AND SPIKES SHALL MEET ASTM A307, ASTM A36 OR AS SPECIFIED ON THE DRAWINGS, OR SIMILAR REQUIREMENTS AS APPROVED BY ICRC AND SHALL BE HOT-DIP GALVANIZED.

H - GALVANIZING

ALL STEEL, UNLESS NOTED OTHERWISE, SHALL BE HOT-DIP-GALVANIZED (HDG). ALL SHEET PILE INTERLOCKS SHALL BE CLEANED AS NECESSARY TO ÈNSURE FULL INTERLOCK FUNCTION. PROVIDE ALL FABRICATION PRIOR TO

GALVANIZED STEEL SHALL BE HOT-DIP GALVANIZED IN CONFORMANCE HAVE ASTM A385, ASTM A123 OR A153, AS APPROPRIATE. PROVIDE A MINIMUM OF 2.3 OUNCES PER SQUARE FOOT PER SIDE, 1.25 OUNCES PER SQUARE FOOT

TOP COAT BOLLARDS, (CATIPILLAR YELLOW), LADDERS AND LIFE RINGS, (FIRE ENGINE RED) WITH 30 MILLIMETERS POLY UREA.

I — THERMAL SPRAY COATING (TSC) — SPRAY METALLIZING GALVANIZING REPAIR SHALL BE BY SPRAY METALLIZING. SPRAY METALLIZING WIRE SHALL BE METAL ALLOY WIRE, 90% ZINC AND 10% ALUMINUM NOMINALLY. PROVIDE 20 MILS MINIMUM DRY THICKNESS. COATING THICKNESS SHALL BE MEASURED FROM COATING PEAK TO STEEL PROFILE PEAK.

PROVIDE 3-4 MIL DFT PENETRATING SEALER OVER SPRAY METALLIZING. SEALER SHALL BE LOW-VISCOSITY CLEAR PENETRATING SEALER EITHER URETHANE SEALER (XYMAX MONOLOCK PP) OR ZINC CHROMATE VINYL WASH PRIMER (ELITE 1380) OR ICRC APPROVED EQUAL.

NON-SKID SURFACING PRODUCT SHALL BE DURALCAN 90/10 OR 60/40 AS MANUFACTURED BY ALCO TEC., OR ICRC APPROVED EQUAL. APPLY PER MANUFACTURER'S RECOMMENDATIONS. SURFACES NOTED SHALL BE SPRAYED TO ACHIEVE A NON-SKID SURFACE WITH A PEAK TO VALLEY THICKNESS OF 8 TO 15 MILS. DO NOT SEAL COAT NON-SKID SURFACES.

J - CONCRETE BARRIERS

BARRIERS MAY BE NEW OR USED (IN GOOD CONDITION) CONTINUOUS BARRIERS OR ICRC APPROVED EQUÍVALENT.

K - CONCRETE

CONCRETE SHALL CONFORM TO PROJECT SPECIFICATIONS. ALL CONCRETE. UNLESS NOTED OTHERWISE, SHALL CONFORM TO ADOT/PF STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, SECTION 501, CLASS A CONCRETE.

- STORM DRAIN PIPING

STORM DRAIN PIPING SHALL BE POLYETHYLENE PIPE N-12 MANUFACTURED BY ADS OR ICRC-APPROVED EQUIVALENT. PIPE SHALL BE THE SIZE INDICATED

PERFORATED PIPE SHALL HAVE PERFORATIONS ON THE BOTTOM 90 DEGREES OF THE PIPE WITH AN EQUIVALENT 1 SQUARE IN PER LINEAR FOOT OF PIPE. HOLES SHALL BE 1" OR SMALLER.

MANHOLES SHALL BE TYPE I OR II MANHOLES PER MUNICIPALITY OF ANCHORAGE STANDARD SPECIFICATIONS (M.A.S.S.) AND DETAILS. MANHOLES SHALL BE PRECAST CONCRETE CONSISTING OF A BASE, RISERS, CONE OR FLAT TOP; WITH LADDER RUNGS, FRAME AND COVER AS SHOWN ON THE PLANS AND MASS DRAWINGS AND SPECIFICATIONS LISE FLEXIBLE WATERTIGHT GASKETS BETWEEN CONCRETE SECTIONS. TIGHTEN WATERTIGHT BOOTS OVER ALL PIPES, THEN GROUT PIPES IN PLACE. USE FULL MORTAR JOINTS NO MORE THAN 1/2-INCH WIDE.

N - OIL AND GRIT SEPARATORS

OIL AND GRIT SEPARATORS SHALL BE DESIGNED TO HYDRAULICALLY ACCOMMODATE THE 2-YEAR, 6-HOUR RECURRENCE INTERVAL STORM (SEE MOA PROJECT MANAGEMENT AND ENGINEERING DESIGN CRITERIA MANUAL HYETOGRAPH TABLE 2-8) WITH A BYPASS STRUCTURE FOR HIGHER, 100 YEAR, 24-HOUR RECURRENCE INTERVAL STORM FLOWS, FOR 12.4 ACRES USED FOR INDUSTRIAL PURPOSES. THE AREA SHALL BE CONSIDERED 100% IMPERVIOUS, HAVING A RATIONAL RUNOFF COEFFICIENT OF 1. THE OIL AND GRIT SEPARATOR SHALL BE SIZED TO ACCOMMODATE AN ESTIMATED TREATMENT DESIGN FLOW UP TO 8.0 CFS AND SHALL BE CAPABLE OF CONVEYING UP TO 18 CFS THROUGH BYPASS STRUCTURES. THE ANNUAL PERFORMANCE REQUIREMENTS FOR STORM WATER TREATMENT ARE:

- 1. A 100% REDUCTION OF FLOATABLE POLLUTANT PARTICLES 1.0 MILLIMETERS (1000 MICRONS) DIAMETER AND LARGER.
- AN 80% REDUCTION OF INORGANIC SEDIMENT PARTICLES EQUAL TO OR GREATER THAN 100 MICRONS.
- A 25% REDUCTION OF INORGANIC SEDIMENT PARTICLES LESS THAN 100

CONTRACTOR SHALL PROVIDE ONE OR MAXIMUM TWO PARALLEL SEPARATORS HAVING A COMBINED MINIMUM SEDIMENT STORAGE CAPACITY OF 570 CUBIC FEET WHICH IS TWICE THE ANTICIPATED ANNUAL SEDIMENT LOAD (BASED ON 23 CUBIC FEET PER ACRE PER YEAR FOR AN INDUSTRIAL SETTING).

THE SEPARATOR STRUCTURE SHALL BE CAPABLE OF WITHSTANDING BURIAL UP TO 20 FEET OF COVER AND 100 TON AXLE LOADS. THE SEPARATOR SHALL PROVIDE MEASURES TO RESIST BUOYANT UPLIFT FORCE DUE TO GROUNDWATER SUBMERSION DURING HIGH TIDE EVENTS SEPARATOR SHALL BE CAPABLE OF CONTAINING CAPTURED OIL AND SEDIMENT IN THE CASE OF INUNDATION DUE TO LARGE STORM FLOWS OR HIGH TIDAL EVENTS. PROVIDE STRAIGHT-LINE ACCESS TO ENTIRE TRAP COMPARTMENT FOR A VACUUM TRUCK WAND. EXTEND OIL TRAP RISER TO WITHIN FOUR FEET OF THE MANHOLE LID.

THE SEPARATOR MANHOLE SHALL CONFORM TO M.A.S.S. SPECIFICATION REQUIREMENTS OF SECTION 55.05 - MANHOLES AND DRAWINGS. A SOLID LID SHALL BE PROVIDED AND CLEARLY LABELED "OIL/GRIT SEPARATOR". THE LID SHALL BE CAPABLE OF WITHSTANDING A 50 TON WORKING LOAD. ACCESS MANHOLE SHALL BE DUCTILE IRON CASTING (CONFORMING TO ASTM A536, GRADE 65-45-12) OR HOT-DIP GALVANIZED (CONFORMING TO ASTM A123 AND WITH 2.3 OZ OF ZINC PER SQUARE FOOT) STRUCTURAL STEEL (CONFORMING TO ASTM A283, GRADE D). EACH FRAME AND COVER SHALL HAVE "J-BOLTS" OR EQUAL TO PREVENT IT FROM BEING DISLODGED BY TRAFFIC. ALL CASTINGS SHALL BE THOROUGHLY CLEANED. MANHOLE SHALL PROVIDE ADEQUATE ACCESS, INCLUDING LADDERS (OR RUNGS) TO THE BOTTOM OF EACH SEDIMENT STORAGE CELL ADEQUATE FOR OUTLINE MONITORING AND MAINTENANCE. LADDERS SHALL CONFORM TO OSHA REQUIREMENTS. SEPARATOR SHALL INCLUDE ALL CONCRETE MANHOLE, DIVERSION APPARATUS, FRAMES, COVERS, LADDERS, GRADE RINGS, MANIFOLDS AND BOOTS.

O - INSULATION

INSULATION SHALL BE HIGH DENSITY POLYURETHANE, OR ICRC APPROVED EQUAL WITH THE FOLLOWING REQUIREMENTS:

TEST	<u>VALUE</u>	<u>ASTM</u>
DENSITY	1.5 PCF MINIMUM	C303/D1622
THERMAL R	4.0 R*FT^2*h/BTU	C177/C518
COMPRESSIVE P	25 PSI	C165/D1621
FLEXURAL Fb	50 PSI	C203
WATER ABSORPTION	O.1% BY VOLUME	C272
DIMENSIONAL STABILITY	0.33 CHANGE	D2126

P - CHECK VALVE

PROCO 740 CHECK VALVE OR ICRC APPROVED EQUAL. SEE SCHEDULE FOR ELEVATION. VALVE SHALL USE NEOPRENE OR NATURAL RUBBER AND PROVIDE FULL OPERATION DOWN TO -30°F.

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Anchorage Port Expansion Team

RECORD DOCUMENT

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		9/2/10	RECORD DRAWING SET
	REV	DATE	DESCRIPTION
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PORT OF ANCHORAGE **EXPANSION PROJECT**

BARGE BERTHS PHASE 2 AS-BUILT GENERAL NOTES (1 OF 5)

DATE: ESIGNED B 1/8/08 DN PROJECT NO

Q - COIR LOGS

COIR LOGS SHALL BE NATURAL COIR (COCONUT) FIBER AND NETTING MANUFACTURED INTO 12-INCH DIAMETER LOGS 20 FEET IN LENGTH.

- UNDERGROUND MARKING TAPE

UNDERGROUND MARKING TAPE SHALL BE POLYETHYLENE PLASTIC TAPE 6 INCH WIDE BY 5 MIL THICK, SOLID GREEN IN COLOR WITH CONTINUOUS PRINTED CAPTION IN BLACK LETTERS SUCH AS "CAUTION - STORM DRAIN LINE BURIED BELOW" OR ICRC APPROVED EQUAL. TAPE USED OVER NON-METALLIC PIPING OR UTILITIES SHALL BE DETECTABLE WITH METAL LOCATOR.

S - CARSONITE MARKER

UTILITY AND MONITOR MARKERS SHALL BE CARSONITE "TUFF-FLEX" OR ICRC APPROVED EQUAL, EXTENDING A MINIMUM OF 48 INCHES ABOVE GRADE. INSTALL ACCORDING TO MANUFACTURER'S RECOMMENDATIONS.

T - VEGETATION

TOPSOIL SHALL CONFORM TO ADOT/PF STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION, 2004, SECTION 726.

2. SEED

SEED SHALL CONFORM TO THE FOLLOWING SEED MIX TYPES AND APPLICATION RATES: (APPLICATION RATE: 8 LBS./1,000 S.F.)

PROPORTION

GERMINATION (BY WT.) PURITY AMERICAN SLOUGHGRASS 90% 50% BERING HAIRGRASS 50%

3. AGRICULTURAL LIME

AGRICULTURAL LIME SHALL CONTAIN A MINIMUM OF 85% CARBONATES. MINIMUM GRADATION SHALL BE 100% PASSING A #10 SIEVE; 90% A #4 SIEVE' 50% A #100 SIEVE.

FOR BIDDING PURPOSES, THE CONTRACTOR SHALL ASSUME A 10-10-10

5. BLANKET/NETTING

NETTING SHALL BE NORTH AMERICAN GREEN SC 130 OR ICRC-APPROVED EQUAL. USE STRAW/COCONUT BLANKET WITH POLYPROPYLENE NETTING FOR OUTBOARD FACE OF SOIL FILL LACED ABOVE GEOTEXTILE CONTAINER DIKE. BLANKET SHALL HAVE 70% STRAW AT 0.35 POUNDS PER SQUARE YARD. TOP NET SHALL BE PHOTO DEGRADABLE POLYPROPYLENE (W/UV ADDITIVES) AT 3 POUNDS PER 1000 SQUARE FEET. BOTTOM NET SHALL BE PHOTO-DEGRADABLE POLYPROPYLENE AT 1.6 POUNDS PER 100 SQUARE FEET.

6. WATER

WATER SHALL BE CLEAN, FRESH, AND FREE OF HARMFUL SUBSTANCES.

U - UHMW PE FENDER FACING

PROTECTIVE FACING SHALL BE MADE OF 100% UHMW POLYETHYLENE WITH 2.5% BY WEIGHT UV- STABILIZATION COMPOUND AND HAVING UV-STABILIZED DYES CONFORMING TO THE FOLLOWING SPECIFICATIONS:

PROPERTY:

MOLECULAR WEIGHT ULTIMATE TENSILE STRENGTH IZOD IMPACT, DOUBLE NOTCH ABRASION INDEX (CARBON STL-100) WATER ABSORPTION

COEFFICIENT OF FRICTION COLOR

TEST METHOD/VALUE:

ASTM D1894 0.20 MAX.

YELLOW

3.0 MILLION, MINIMUM ASTM D638 4,750 PSI, MIN. ASTM D256A 18 FT.-LB/IN., MIN. SAND SLURRY 18 MAXIMUM ASTM D570 NIL

V - LIFE RINGS

THE CONTRACTOR SHALL PROVIDE AND INSTALL U.S. COAST GUARD APPROVED 30-IN. DIAMETER, ORANGE LIFE RINGS WITH 100 FT. OF 1/2 IN. DIAMETER FLEXIBLE NYLON ROPE EACH AND LIFE RING CABINETS. RING CABINETS SHALL BE MANUFACTURED BY CHEYENNE LIVESTOCK & PRODUCTS, INC. (800-424-7575) OR ICRC APPROVED EQUAL, AND SHALL BE PAINTED ORANGE. MOUNT TO STAND AS SHOWN ON THE PLANS.

SIGNS SHALL CONFORM TO MASS SPECIFICATIONS UNLESS NOTED OTHERWISE. ALL SIGNS SHALL BE GALVANIZED STEEL SHEET WITH MINIMUM THICKNESS OF 0.108 INCHES, ALL SIGNS SHALL HAVE BLACK LETTERING ON YELLOW BACKGROUND. SIGNS SHALL BE LETTERED WITH BLOCK STYLE LETTERING AS SHOWN ON THE PLANS. SIGNS SHALL BE SECURELY MOUNTED WITH GALVANIZED BOLTS.

4. CONSTRUCTION

A - GENERAL

- 1. THIS PROJECT IS LOCATED IN AN AREA OF 40 FOOT TIDES WITH PERIODIC FAST DIRECTION-CHANGING CURRENTS, HIGH PHREATIC WATER TABLE, ICE AND WAVE EXPOSURE. THE CONTRACTOR MUST BE AWARE OF THESE CONDITIONS AND THEIR EFFECTS ON EARTH FILLS, SHEET PILES, AND FILL CONSTRUCTION. TIDES AND PHREATIC WATER CAN CAUSE FILL INSTABILITY DURING CONSTRUCTION. THE CONTRACTOR'S WORK PLAN SHALL ADDRESS THESE CONDITIONS
- 2. THIS PROJECT ANTICIPATES THE CREATION OF AN OPEN CELL SHEET PILE BULKHEAD IN FRONT OF THE EXISTING GRAVEL DIKE. UPON COMPLETION OF THE OPEN CELL SHEET PILE BULKHEAD AND FILLING, THE DIKE AND FILL WILL BE DEEP-COMPACTED BY VIBRACOMPACTION. ABOVE EXISTING FILL PROVIDE GRANULAR FILL, LAYER PLACE BELOW +24 AND AND LAYER-COMPACT ABOVE +24 MILW.
- 3. CONTRACTOR SHALL PERFORM ALL UTILITY LOCATES AS NECESSARY PRIOR TO CONSTRUCTION. POTHOLE WITH A VACUUM TRUCK AND HAND DIG TO LOCATE ALL UTILITIES.
- 4. ICRC MAY DESIGNATE EXCAVATED OR EMBANKED SOILS AS UNSUITABLE. UNSUITABLE MATERIAL SHALL BE REMOVED, TO AN APPROVED LOCATION, TO THE DEPTH DIRECTED. WHEN MATERIALS ARE DEEMED UNSUITABLE BY ICRC, ALLOW MEASUREMENTS OF EXCAVATED VOLUME TO BE TAKEN. EXCAVATE, HAUL, PLACE AND COMPACT OR DISPOSE OF SPECIFIED MATERIALS AS NECESSARY TO CONSTRUCT THE PROJECT.
- 5. CONFORM TO LINES, GRADES, DEPTHS AND TYPICAL CROSS—SECTIONS SHOWN ON THE PLANS. KEEP EXCAVATIONS AND EMBANKMENT AREAS FREE-DRAINING AT ALL TIMES. FINISH EXCAVATIONS AND EMBANKMENTS TO REASONABLY SMOOTH AND UNIFORM SURFACES. EXCAVATE AND EMBANK MATERIAL ONLY WITHIN THE LIMITS OF THE PLANS OR AS DIRECTED BY ICRC. DO NOT DISTURB MATERIAL AND VEGETATION OUTSIDE OF THE SLOPE
- 6. CONTRACTOR SHALL IMMEDIATELY NOTIFY ICRC OF APPARENT ERRORS IN DRAWINGS, SPECIFICATIONS, SURVEYS, VARYING FIFLD CONDITIONS, FTC
- 7. UNLESS NOTED OTHERWISE MATERIALS SHALL BE MEASURED IN ACCORDANCE WITH ALASKA DOT SPECIFICATION 109-1.02 OF THE 2004 STANDARD SPECIFICATIONS FOR HIGHWAY CONSTRUCTION.
- 8. CONTRACTOR SHALL FOLLOW ALL PROJECT REQUIREMENTS. SUPPLEMENTAL CONDITIONS AND PERMIT CONDITIONS, INCLUDING PILE DRIVING LIMITATIONS.

B - FILL CONSTRUCTION

SOME DIKE FILL MATERIALS MAY BE PRONE TO DIKE INSTABILITY CAUSED BY: EROSION, TIDAL CURRENT, STORMS, ICE, PHREATIC WATER, OR LOADING THESE CONDITIONS SHALL BE ADDRESSED IN THE CONTRACTORS

ICRC AND DESIGNERS DO NOT MAKE ANY ASSERTION OF EXISTING DIKES CAPACITY OR STABILITY, CONTRACTOR SHALL DETERMINE ADEQUACY OF DIKES CAPACITY FOR THEIR OWN MEANS AND METHODS. CONTRACTOR SHALL BE RESPONSIBLE FOR EROSION CONTROL OF THE DIKE

FILL MATERIALS SHALL NOT BE PLACED OUTSIDE OF THE FOOTPRINT SPECIFIED IN THE DRAWINGS. FILL MATERIALS PLACED OUTSIDE OF THOSE LIMITS, INTENTIONALLY OR OTHERWISE, MUST BE RECOVERED, NO LAND BASED EQUIPMENT MAY TRAVEL OUTSIDE OF THE FILL FOOTPRINT SPECIFIED IN THE DESIGN DRAWINGS.

C - LAYER PLACEMENT

LIFTS SHALL BE PLACED IN 12 INCH MAXIMUM LOOSE THICKNESS. PLACE LIFTS IN A MANNER THAT WILL ENSURE PROPER PLACEMENT. SUCH THAT VOIDS, POCKETS, AND BRIDGING WILL BE REDUCED TO A MINIMUM. COMPACT UNTIL EMBANKMENT DOES NOT RUT UNDER THE LOADED HAULING AND PLACING EQUIPMENT. AREAS OF FILL FOUND TO RUT OR PUMP WILL BE REMOVED AND REPLACED AT ICRC'S DIRECTION AND AT THE CONTRACTORS EXPENSE.

D - LAYER COMPACTED GRANULAR FILL ABOVE +24 MLLW

FILL ABOVE +24 MLLW SHALL BE LAYER-COMPACTED BY PLACING IN 12-INCH THICK MAXIMUM HORIZONTAL LIFTS. EACH LIFT SHALL BE COMPACTED TO ACHIEVE NOT LESS THAN 92% OF MODIFIED PROCTOR DENSITY. DO NOT COVER ANY LIFT BY ANOTHER UNTIL THE REQUIRED COMPACTION HAS BEEN COMPLETED AND CONFIRMED BY TESTING. SURFACE ELEVATION TOLERANCE FOR GRANULAR FILL SHALL BE ±0.2

E - SHEET PILE DRIVING

CONTRACTOR SHALL REMOVE ROCK OR OTHER OBSTRUCTIONS UNDER THE FOOTPRINT PRIOR TO DRIVING SHEETS. CONTRACTOR SHALL NOT PLACE ANYTHING IN THE SHEET PILE FOOTPRINT THAT SHEET PILE CAN NOT BE DRIVEN THROUGH. CONTRACTOR'S FILL IN THE SHEET PILE FOOTPRINT SHALL BE ACCEPTABLE TO ICRC PRIOR TO DRIVING SHEET PILES. DO NOT PLACE FILL ON FROZEN GROUND

SHEET PILES, WYES AND ANCHORS SHALL BE DRIVEN IN THREE POINT CONTACT (SEE DETAIL) THE FULL LENGTH TO TIP ELEVATION WITH A VIBRATORY HAMMER AND/OR IMPACT HAMMER WITH A SUITABLE DRIVING HEAD, AT LOCATIONS SHOWN ON THE PLANS, BY METHODS THAT WILL ACHIEVE PENETRATION WITHOUT PILE DAMAGE, METHODS, SUCH AS PRE BORING AT INTERLOCK LOCATIONS, OR TRENCHING AND BACK FILLING, MAY BE REQUIRED IF DRIVING BECOMES DIFFICULT. PILES SHALL BE DRIVEN SUCH THAT THE TIP OF NO PILE ADVANCES MORE THAN 5 FEET BEYOND THE TIP OF ADJOINING PILES, EXCEPT IN INSTANCES OF DIFFICULT DRIVING WHERE THE CONTRACTOR SHALL BE REQUIRED TO REDUCE THIS LEAD DISTANCE TO 2 FEFT, SOIL CONDITIONS AT THE SITE ARE HARD AND DENSE. DRIVING IS EXPECTED TO BE DIFFICULT.

FACE SHEET PILES SHALL BE DRIVEN USING A TEMPLATE SUCH THAT PILES ARE NOT DRIVEN MORE THAN 3 INCHES FROM PLAN LOCATION AT CUTOFF ELEVATION, NOR MORE THAN A 1/4-INCH-PER-FOOT LENGTH OUT OF PLUMB. PILES SHALL NOT BE BENT TO ACHIEVE SPECIFICATION ALIGNMENT, TAIL WALL SHEET PILES SHALL BE DRIVEN IN A STRAIGHT LINE OR SMOOTH CURVE AS SHOWN ON THE PLANS NOT MORE THAN 2 FEET FROM PLAN LOCATION, NOR MORE THAN A 1/2-INCH-PER-FOOT LENGTH OUT OF PLUMB. FACE SHEETS SHALL BE DRIVEN LEAVING ONE FOOT OF ELEVATION ABOVE PLAN ELEVATION TO ALLOW FOR SETTLEMENT

HIGH TIDAL VARIATION WILL AFFECT SHEET PILE CONSTRUCTION. DIFFERENTIAL WATER HEADS INSIDE AND OUTSIDE CELL CONSTRUCTION MUST BE MINIMIZED AND/OR ACCOMMODATED. HOLES UP TO 12 INCHES IN DIAMETER MAY BE CUT THROUGH TAIL WALLS AT LOCATIONS APPROVED BY ICRC

WYES SHALL BE DRIVEN NOT MORE THAN 2 INCHES FROM PLAN LOCATION. THE PLANNED DISTANCE FROM CENTERLINE TO CENTERLINE OF WYE SECTIONS AT THE TOP SHALL BE MAINTAINED WITH RIGID BRACING, AFTER DRIVING AND DURING FILL OPERATIONS.

CONTRACTOR SHALL REMOVE AND REPLACE DAMAGED SHEETS AT THEIR OWN EXPENSE

F - COATING REPAIR

CONTRACTOR SHALL TAKE NECESSARY MEANS TO PROTECT COATINGS DURING TRANSPORTATION, HANDLING, WELDING, CUTTING AND INSTALLATION. CONTRACTOR SHALL REPAIR ALL WELDS, CUTS, GOUGES OR OTHER HOLIDAYS IN THE COATINGS.

REPAIRS FROM PILE DRIVING OR CONSTRUCTION DAMAGE TO FACE SHEETS AND EXPOSED STEEL SHALL BE PROVIDED ON THE WATERSIDE OF THE FACE SHEETS, AFTER INSTALLATION, FROM ELEVATIONS +5 AND UP, REPAIR ALL AREAS OF EXPOSED STEEL VISIBLE TO THE NAKED EYE. ON THE LANDSIDE OF THE FACE SHEETS, REPAIR ALL AREAS OF EXPOSED STEEL OVER 1" SQUARE, AND OVER A CUMULATIVE 32"

REPAIR DAMAGED GALVANIZING BY SPRAY METALLIZING IF OVER 100 SQUARE INCHES PER REPAIR. PROVIDE PENETRATING SEALER WITH SPRAY METALLIZING. "GALV STICK" OR ICRC APPROVED EQUAL MAY BE USED IF REPAIR IS UNDER 100 SQUARE INCHES. REPAIRS SHALL PROVIDE A MINIMUM DRY COATING FILM THICKNESS OF 20 MILS. CONTRACTOR SHALL SUBMIT REPAIR MATERIALS AND METHODS OF REPAIRS TO ICRC FOR REVIEW AND APPROVAL.

G — THERMAL SPRAY COATING (TSC) — SPRAY METALLIZING SHOP AND FIELD SPRAY METALLIZING SHALL CONFORM TO AWS C2.23/C2.23:2003, "SPECIFICATION FOR THE APPLICATION OF THERMAL SPRAY COATINGS (METALLIZING) OF ALUMINUM, ZINC, AND COMPOSITES FOR THE CORROSION PROTECTION OF STEEL", INCLUDING MANDATORY

PROVIDE BLASTING TO SSPC SP-10 OR BETTER. PROVIDE A SHARP 3-4 MIL PEAK TO VALLEY PROFILE. ABRASIVES PRODUCING A ROUNDED SURFACE PROFILE SHALL NOT BE ACCEPTABLE. STEEL SHALL BE

H - OPEN CELL SHEET PILE FILLING

FILL SHALL BE PLACED AS FOLLOWS AROUND SHEET PILE CELLS TO PREVENT DISTORTION OF THE BULKHEAD. PLACE FILL IN APPROXIMATELY EVEN LIFTS ACROSS THE ENTIRE CELL AREA. FILL AROUND TAILWALL AND ANCHOR WALL SHEETS FIRST, THEN FILL AGAINST FACE SHEETS. THE ELEVATION OF FILL BETWEEN ADJACENT CELLS SHALL NOT DIFFER BY MORE THAN 3 FEET

THE CONTRACTOR IS CAUTIONED THAT UNEVEN FILLING OF CELLS OR FAILURE TO MAINTAIN PLAN DISTANCE BETWEEN WYES WILL RESULT IN THE WALL FACE DEFORMING SEAWARD DURING FILLING AND COMPACTION, OR TAILWALL DISTORTION. AT THE CONTRACTORS EXPENSE EXCAVATE FILL, CORRECT SHEETS AND REFILL AS DIRECTED BY ICRC.

SMALLER (3000 POUND GVW MAX) COMPACTORS AND ADDITIONAL CARE SHALL BE USED TO COMPACT WITHIN 15 FEET OF THE DOCK FACE SHEET PILES TO PREVENT DAMAGE OR DISTORTION TO THE BULKHEAD FACE. THINNER LIFTS MAY BE REQUIRED TO ACHIEVE COMPACTION. SPECIAL CARE SHALL ALSO BE USED TO OBTAIN THOROUGH COMPACTION AGAINST TAILWALL AND ANCHOR WALL SHEET PILES.

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PATENT - US 7,018,141 B2 PATENT - US 7,488,140 B2

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Anchorage Port Expansion Team

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PORT OF ANCHORAGE **EXPANSION PROJECT**

BARGE BERTHS PHASE 2 AS-BUILT GENERAL NOTES (2 OF 5)

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CHECKED BY:	DN	PROJECT NO:	61028	ı

VIBRACOMPACTION

VIBRACOMPACTION SHALL BE PERFORMED IN AREAS AND BY METHODS SHOWN ON THE PLANS

VIBRACOMPACTION TESTING SHALL BE PERFORMED PRIOR TO PLACING FILL ABOVE +30 (+/-) MILW FOR FILL AREAS PROVIDE PENETRATION DOWN TO 5 FEET BELOW MUDLINE. CONSTRUCT ON AN EQUILATERAL TRIANGULAR PATTERN AND WITH A MAXIMUM SPACING AS INDICATED ON THE PLANS.

- TOPSOIL, BLANKETING/MATTING AND SEED

PLACE SOIL, PREPARE SOIL, PLACE SEED, PLACE BLANKETING/MATTING, AND MAINTAIN SEEDED AREAS IN ACCORDANCE WITH MUNICIPALITY OF ANCHORAGE STANDARD SPECIFICATIONS.

INSTALL BLANKETING/MATTING PER MANUFACTURERS RECOMMENDATIONS FOR SLOPED SURFACES.

K – WFI DING

ALL WELDING SHALL BE PERFORMED BY WELDERS CERTIFIED FOR THE TYPE. MATERIALS AND POSITION OF WELDING ANTICIPATED.

ALL WELDS SHALL DEVELOP MEMBERS FULL STRENGTH UNLESS INDICATED OTHERWISE.

WELDING FILLERS SHALL BE E7018 OR E71T8-NI1%. OR AS OTHERWISE APPROVED BY ICRC. ALL WELDING FILLERS SHALL BE PROPERLY CONDITIONED

NO WELDING THROUGH GALVANIZED/METALIZED COATING WILL BE PERFORMED. THE GALVANIZING/METALIZING WITHIN ONE INCH OF THE WELD SHALL BE REMOVED PRIOR TO WELDING AND REPAIRED FOLLOWING WELDING.

CONSTRUCT STORM DRAINS AND PIPE TO THE LINES AND GRADES SHOWN IN THE DRAWINGS. INSTALL PIPING BEGINNING AT LOW POINTS OF SYSTEM WITHIN 0.1 FOOT OF ESTABLISHED GRADE. ALIGNMENT INDICATED. AND WITH SMOOTH UNBROKEN CONTINUITY OF INVERT. REMOVE ANY PIPE THAT IS OUT OF ALIGNMENT, UNDULY SETTLED, OR DAMAGED, AND RE-LAY OR REPLACE IT WITH

INSTALL GASKETS, SEALS, SLEEVES AND COUPLINGS ACCORDING TO MANUFACTURER'S WRITTEN INSTRUCTIONS

INSTALL PRECAST CONCRETE MANHOLES CONSISTING OF A BASE, RISER, CONE OR FLAT TOP; WITH LADDER RUNGS, PIPE BOOTS, FRAME AND COVER AS SHOWN ON THE PLANS AND PER M.A.S.S. SPECS AND DETAILS. USE FLEXIBLE WATERTIGHT GASKETS BETWEEN CONCRETE SECTIONS. TIGHTEN WATERTIGHT BOOTS OVER ALL PIPES. THEN GROUT IN PLACE.

CONTRACTOR SHALL PROOF-ROLL BASE AND PROVIDE TWO FEET OF LAYER COMPACTED GRANULAR FILL UNDER SEPARATOR BASE. CONTRACTOR SHALL BACKFILL AROUND THE MANHOLE WITH A MINIMUM OF THREE FEET OF GRANULAR FILL TO THE FULL DEPTH OF THE MANHOLE. GRANULAR FILL SHALL BE LAYER COMPACTED IN ACCORDANCE WITH LAYER COMPACTED GRANULAR FILL REQUIREMENTS. PROVIDE UP TO THREE GRADE RINGS TO MAKE GRADE

FIT EACH PIPE SECTION FLUSH ON THE INSIDE OF THE MANHOLE WALL. USE FULL MORTAR JOINTS NO MORE THAN 1/2-INCH WIDE.

- OIL AND GRIT SEPARATOR

CONTRACTOR SHALL INSTALL SEPARATOR IN ACCORDANCE WITH MANHOLE REQUIREMENTS AND MANUFACTURER'S SPECIFICATIONS.

0 - COIR LOGS

COIR LOGS SHALL BE PLACED ACCORDING TO MANUFACTURER'S RECOMMENDATIONS. LOGS SHALL BE STAKED IN-PLACE WITH 4 TO 6 STAKES AT 5 FOOT ON-CENTER MAX PER 20 FOOT LOG. PROVIDE A MINIMUM OF 3 STAKES PER LOG.

P - SURVEYING

SURVEY SHALL CONFORM TO PROJECT REQUIREMENTS AND SUPPLEMENTAL CONDITIONS. ALL SURVEY WORK SHALL BE PERFORMED UNDER THE DIRECTION OF A PROFESSIONAL LAND SURVEYOR, CURRENTLY REGISTERED IN THE STATE OF ALASKA. SURVEYOR SHALL:

- 1. RECOVER AND INDEPENDENTLY VERIFY CONTROL AND MAINTAIN CONTROL.
- 2. SURVEYOR SHALL SUBMIT NOTES AND PROJECT CONTROL PRIOR TO STARTING CONSTRUCTION
- 3. FIELD VERIFY NEW AND EXISTING DIMENSIONS AFFECTING THIS WORK
- 4. STAKE CLEARING AND GRUBBING AREAS. 5. CROSS-SECTION EMBANKMENTS AND EXCAVATIONS AS REQUIRED TO
- DETERMINE QUANTITIES, PROVIDE STAKING FOR MATERIAL SOURCES. 6 FSTABLISH NEW MONUMENTS AS SHOWN ON THE PLANS PROVIDE ADDITIONAL CONTROL AND REFERENCE POINTS FOR OFFSHORE AND ONSHORE WORK.
- 7. PROVIDE STAKING FOR SLOPES, STRUCTURES AND UTILITIES.
- 8. AS-BUILT ALL SLOPES, STRUCTURES AND UTILITIES.
- 9. PROVIDE PRE-CONSTRUCTION TOPOGRAPHIC SURVEY IN FILL AREAS.
- 10.MONITOR ALL OPEN CELL WYE LOCATIONS (X,Y,Z) AT TOP OF THE WYE, EACH WEEK AFTER DRIVING UNTIL THE END OF THE PROJECT CONTRACT. SURVEY TOLERANCE SHALL BE WITHIN 0.01 FEET.
- 11.SEE VIBRACOMPACTION PLAN FOR ADDITIONAL SURVEYING REQUIREMENTS 12.PROVIDE ALL OTHER SURVEYING NECESSARY TO COMPLETE THE PROJECT.

CONTRACTORS SURVEYOR SHALL PRESERVE AND MAINTAIN ALL MONUMENTS IN THE AREA OF AND AFFECTED BY CONSTRUCTION.

CONTRACTORS SURVEYOR SHALL KEEP FIELD NOTES IN STANDARD HARD-BOUND "RITE-IN-THE-RAIN" NOTEBOOKS IN A CLEAR, ORDERLY AND NEAT MANNER. NOTEBOOKS SHALL BE MADE AVAILABLE TO ICRC DURING CONSTRUCTION UPON REQUEST. NOTEBOOKS SHALL BECOME THE PROPERTY OF ICRC AT THE COMPLETION OF THE PROJECT.

PRIMARY MONUMENTS SHALL BE A MINIMUM 9/16-INCH DIAMETER STAINLESS STEEL ROD DRIVEN 40 FEET OR REFUSAL WHICHEVER IS LESS, HAVING MAGNETS ATTACHED AT THE TOP. A MINIMUM 2-3/8 INCH DIAMETER NONFERROUS METAL CAP MUST BE PERMANENTLY ATTACHED AT THE TOP PERMANENTLY STAMP EACH MONUMENT WITH: "POA". SURVEYORS REGISTRATION NUMBER, THE YEAR SET, AND THE POINT/CORNER IDENTIFICATION. ORIENT CAP SO THAT IT CAN BE READ FACING NORTH. PROVIDE A MINIMUM 4-INCH DIAMETER BY 5 FOOT WELL CASING SURROUNDING THE MONUMENT.

SURVEYOR SHALL DETERMINE LOCATION OF MONUMENTS FOR CONSTRUCTION AND MONITORING PURPOSES, WITHIN 30 DAYS AFTER COMPLETING MAJOR CONSTRUCTION ACTIVITIES THAT MAY DISTURB MONUMENTS. THE SURVEYOR SHALL RUN A FINAL CLOSED TRAVERSE AND LEVEL LOOP TO VERIFY ACCURACY OF INSTALLED SURVEY MONUMENTS.

5. SUBMITTALS

A - GENERAL

SUBMITTALS SHALL CONFORM TO ALL PROCEDURES AND REQUIREMENTS OF THE SPECIFICATION, SUPPLEMENTAL CONDITIONS AND OTHER PROJECT

VARIATION FROM WRITTEN AND ESTABLISHED PROCEDURES SHALL BE SUBMITTED IN WRITING FOR APPROVAL FROM ICRC.

THE FOLLOWING IS A PARTIAL LIST OF REQUIRED TECHNICAL SUBMITTALS AND REQUIREMENTS FOR THIS PROJECT. SUBMITTALS ARE NOT LIMITED TO THE FOLLOWING, ICRC WILL REQUIRE ADDITIONAL SUBMITTALS.

B - DEMOLITION PLAN

SUBMIT REMOVAL AND HANDLING EQUIPMENT FOR ROCK REMOVAL

C - FILL PLACEMENT PLAN

THE CONTRACTOR SHALL SUBMIT A FILL PLACEMENT PLAN. THE PLAN SHALL BE PREPARED, STAMPED AND SEALED BY AN ENGINEER REGISTERED IN ALASKA AND THAT IS THOROLIGHLY FAMILIAR WITH THE SITE CONDITIONS MATERIALS, EQUIPMENT, WORK REQUIREMENTS AND CONTRACTOR'S MEANS AND

CONTRACTOR'S FILL PLAN AND SEQUENCE FOR CONSTRUCTION SHALL ACCOMMODATE CONTRACTOR'S REQUIREMENTS FOR CONSTRUCTION. SUBMITTAL SHALL INDICATE LOAD LIMITS AND LOAD LOCATIONS. CONTRACTOR SHOULD MOVE EQUIPMENT AND MATERIAL OFF THE DIKE DURING ADVERSE CONDITIONS AND SHOULD DEFINE CRITERIA IN SUBMITTAL. PLANS SHALL INDICATE ADDITIONAL FILL GRADATION REQUIREMENTS, PROTECTIVE OR BALLASTING MATERIALS, ETC, NECESSARY FOR DIKE STABILITY OR EROSION PROTECTION.

D - MATERIAL SOURCE AND PLACEMENT PLAN

1. MATERIAL SOURCE PLAN

A MATERIAL SOURCE QUALITY CONTROL (QC) PROGRAM IS REQUIRED. THIS PROGRAM WILL ENSURE THAT UNSUITABLE MATERIALS ARE NOT PLACED WITHIN THE GRANULAR FILL AREAS, IDENTIFY MATERIALS FOR DIRECT USE, BLENDING, WASHING, SCREENING OR OTHER MODIFICATION NECESSARY TO MEET PROJECT MATÉRIAL SPECIFICATIONS AND SHALL DESCRIBE ALL PROCESSES ANTICIPATED. A DETAILED MATERIAL SOURCE PLAN SHALL BE DEVELOPED BY THE CONTRACTOR AND APPROVED BY ICRC PRIOR TO PLACEMENT OF MATERIAL.

A COMPREHENSIVE PLACEMENT PLAN SHALL BE DEVELOPED AND SUBMITTED BY THE CONTRACTOR AND APPROVED BY ICRC PRIOR TO PLACING MATERIAL.

THE DIKE CONSTRUCTION, MATERIAL SOURCE AND PLACEMENT PLAN SUBMITTALS MAY BE COMBINED INTO A SINGLE SUBMITTAL OR PROVIDED AS SEPARATE SUBMITTALS AND SHALL INCLUDE, AT A MINIMUM, FOR ICRC REVIEW AND APPROVAL:

- a. ACCESS PROCEDURES FOR ICRC PERSONNEL TO PLACEMENT, SAMPLING AND TESTING ACTIVITIES.
- b. A COMPLETE LIST OF PERSONNEL AND KEY POSITIONS INVOLVED IN THE EXECUTION OF THE QC PLAN INCLUDING PERTINENT QUALIFICATIONS AND CERTIFICATIONS.
- c. THE PROPOSED METHODS, SEQUENCE AND SCHEDULE FOR MEASURING SOURCE AND PLACED QUANTITIES.
- d. THE PROPOSED QUALITY CONTROL METHODS FOR: OBSERVATION, MEASURING, SAMPLING, TESTING, MATERIALS TRACKING; COMPACTED AND APPROVED MATERIALS, REJECTED MATERIALS.
- e. METHOD FOR TRACKING TESTING, APPROVAL AND REPLACEMENT OR REPAIR OF REJECTED FILL. THIS METHOD WILL INCLUDE PROPOSED MEANS TO PREVENT FILLING OVER MATERIAL THAT HAS NOT BEEN PROPERLY COMPACTED, TESTED AND ACCEPTED.
- ${\bf f.}$ Procedures for addressing deficiencies in Material source quality or placement. Include procedures for removing DELETERIOUS MATERIAL FROM PLACED FILL.
- g. DESCRIPTION OF EQUIPMENT TO BE USED IN EXCAVATION, HAULING, PLACING, COMPACTING, SAMPLING, MONITORING, TESTING OF FILL MATERIALS OR OTHERWISE INVOLVED WITH THE QC PROGRAM.
- h. A SCHEDULE OF ACTIVITIES INCLUDING SEQUENCE OF EVENTS. EXPECTED ACTIVITY DURATIONS AND COMPLETION DATES.
- i. A COMPLETE MAP OF HAUL ROUTES AND STAGING AREAS REQUIRED FOR THE PLACEMENT, STOCKPILING, BLENDING, OR PROCESSING OF MATERIALS AND TESTING ACTIVITIES.

E - ROCK REVETMENT REMOVAL

THE CONTRACTOR SHALL SUBMIT A REPORT INCLUDING: MATERIAL—HANDLING EQUIPMENT AND THE CONTRACTOR'S MEANS AND METHODS.

CONTRACTOR SHALL INSPECT ICRC SUPPLIED MATERIALS AND SHALL ACCEPT OR REJECT THESE MATERIALS AS ADEQUATE IN WRITING PRIOR TO MOVING

CONTRACTOR SHALL SUBMIT THE FOLLOWING FOR REVIEW:

- 1. CERTIFIED MATERIAL TEST REPORTS FOR EACH HEAT INCLUDING: CHEMICAL ASSAY AND MECHANICAL TENSILE TESTS IN CONFORMANCE TO ASTM A6. STEEL CERTIFICATION FOR ALL STEEL USED INCLUDING CHEMISTRY, YIELD, AND MILL NUMBERS.
- 2. CONTRACTOR IS RESPONSIBLE FOR INSTALLING FLAT SHEET PILE THAT FULLY AND CORRECTLY INTERLOCK WITH CONNECTORS AND WYES.
- 3. FOR CONTRACTOR SUPPLIED MATERIALS SUBMIT AND TEST INTERLOCK TENSION TEST SPECIMENS TAKEN RANDOMLY FROM DIFFERENT FLAT SHEET PILE, CONNECTORS AND WYES AS INDICATED. PROVIDING TEST SPECIMENS WITH A MINIMUM THREE-INCH WIDTH. SUBMIT TEST MOCKUP AND PROCEDURES. EACH TEST SHALL PROVIDE A MINIMUM OF 20,000 POUNDS PER LINEAR INCH ULTIMATE STRENGTH, AND SHALL EXHIBIT A DUCTILE FAILURE.

PROVIDE THE FOLLOWING INTERLOCK TENSION TESTS:

- a. PROVIDE STRAIGHT PULL INTERLOCK TENSION TESTS ON TWO SPECIMENS (FLAT SHEET PILE TO FLAT SHEET PILE) FOR EACH HEAT
- b. PROVIDE CONCENTRIC INTERLOCK TENSION TEST OF TWO SPECIMENS (FLAT SHEET PILE TO WYE TO TWO FLAT SHEET PILE AT DESIGN ANGLE) FROM EACH HEAT OF SHEET PILE.
- c. PROVIDE STRAIGHT PULL INTERLOCK TENSION TEST OF TWO SPECIMENS (FLAT SHEET PILE TO WELD-ON CONNECTOR) FROM EACH
- 4. CONTRACTOR SHALL SUBMIT A LIFTING, SHIPPING AND STORAGE PLAN TO ICRC FOR APPROVAL PRIOR TO MOVING SHEETS. PLAN SHALL INCLUDE MEANS NECESSARY TO MINIMIZE COATING DAMAGE.
- 5. SUPPLIER AND FABRICATOR OF THE SHEET PILE SHALL SUBMIT AN AFFIDAVIT CONFIRMING THAT MATERIALS ARE APPROPRIATE FOR PROJECT
- 6. SUBMIT TWO "GO NO-GO" GAUGES SUITABLE FOR FIELD USE TO ICRC.
- 7. THIS PROJECT ANTICIPATES TYING INTO THE NORTH END OF THE NORTH EXTENSION (NE) PROJECT WHERE CONCURRENT CONSTRUCTION MAY BE OCCURRING. CONTRACTOR SHALL COORDINATE AND WORK WITH THE NE CONTRACTOR FOR ALL RELEVANT TIE-IN CONTROL POINTS AND ANGLES. AND SHALL ADJUST LAST TWO SOUTHERN BARGE BERTH CELLS AS REQUIRED TO ACCOMMODATE OUTFALL GEOMETRY, SUBMIT TO ICRC FOR REVIEW PRIOR TO PROCEEDING. SEE NORTH EXTENSION DRAWINGS FOR ADDITIONAL INFORMATION.

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Anchorage Port Expansion Team

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PORT OF ANCHORAGE EXPANSION PROJECT

BARGE BERTHS PHASE 2 AS-BUILT GENERAL NOTES (3 OF 5)

DATE: ESIGNED B 1/8/08 DN PROJECT NO

G - PILE DRIVING

CONTRACTOR SHALL SUBMIT THE FOLLOWING:

1. PILE DRIVING PLAN PREPARED AND STAMPED BY AN ENGINEER REGISTERED IN ALASKA AND THOROUGHLY FAMILIAR WITH THE SITE CONDITIONS, MATERIALS, EQUIPMENT, WORK REQUIREMENTS AND CONTRACTOR'S MEANS AND METHODS

NOTE THAT DRIVING LONG SHEET-PILES IN VERY STIFF CLAYS, DENSE SANDS AND GRAVELS IN ADVERSE ENVIRONMENTAL CONDITIONS WILL REQUIRE CAREFUL PLANNING AND CONFORMANCE TO ESTABLISHED

PILE TEMPLATES MAY BE SUBJECT TO SIGNIFICANT TIDAL FORCES, LATERAL AND VERTICAL FORCES OF PILES. CONTRACTOR'S PLAN SHALL PROVIDE ADEQUATE SAFE ACCESS AND SUPPORT OF PERSONNEL.

THE PILE DRIVING PLAN SHALL INCLUDE ADEQUATE DRAWINGS AND DETAILS NECESSARY FOR SHEET-PILE INSTALLATION.

LIFTING LONG SHEET PILE AND HEAVY ITEMS WILL REQUIRE SPECIAL HANDLING, RIGGING EQUIPMENT, AND PROCEDURES SO THAT SHEET PILES ARE NOT OVERSTRESSED. SUBMIT ALL FOR ICRC REVIEW AND APPROVAL.

PILE DRIVING PLAN SHALL INCLUDE: PILE DRIVING HAMMERS AND PILE DRIVING METHODS: INCLUDING DRILLING AND JETTING EQUIPMENT AS REQUIRED. PROVIDE SHEET PILE MATERIALS HANDLING METHODS, SHEET PILE DIMENSIONS AND DETAILS SHOWING COMPLETED SHEET PILE CONSTRUCTION.

PILE DRIVING PLAN SHALL SPECIFY AND DISCUSS ALL LIMITATIONS OF ALL EQUIPMENT TO BE USED. INCLUDING: PILE HAMMERS. EXTRACTORS. SPUDS. AUGURING, CHISELS, THREADERS, JETTING EQUIPMENT, ETC. INFORMATION SHALL INCLUDE MANUFACTURER'S NAME, MODEL NUMBERS, CAPACITY, RATED ENERGY, HAMMER DETAILS, CUSHION MATERIALS, HELMET, AND TEMPLATES.

PILE DRIVING PLAN SHALL INCLUDE PILE DRIVING ANALYSIS WITH DRIVABILITY ANALYSIS OF CONTRACTOR'S EQUIPMENT, MEANS AND METHODS, AND SHALL MAKE RECOMMENDATIONS AND STATE ALL LIMITATIONS. DRIVING PLAN SHALL INCLUDE MEANS FOR MINIMIZING COATING DAMAGE, AND REPAIR PROCEDURES

PROVIDE TEMPLATE FABRICATION AND ERECTION TEMPLATE AND BRACING DRAWINGS, DRIVING SEQUENCE, CONSTRUCTION JOINTS, ETC. INCLUDING COMPLETE DIMENSIONS FOR ALL CONSTRUCTION REQUIRED TO PROVIDE A COMPLETED SHEET PILE BULKHEAD IN ACCORDANCE WITH THE CONTRACT DOCUMENTS.

DRIVING TEMPLATES SHALL PROVIDE FOR ADEQUATE STABILITY OF SHEETS DURING PLACEMENT, DRIVING AND UNTIL ADEQUATE SOIL IS PLACED FOR CELL STABILITY. TEMPLATE DESIGN SHALL INCORPORATE A SYSTEM OF STRUCTURAL FRAMING SUFFICIENTLY RIGID TO RESIST LATERAL FORCES SUCH AS WATER CURRENT, DRIVING FORCES AND SUPPORT OF SHEET PILE UNTIL DRIVING TIP ELEVATIONS OF THE ENTIRE CELL IS ACHIEVED AND CELL IS STABILIZED. PROVIDE OUTER TEMPLATE STRAPS OR OTHER RESTRAINTS AS NECESSARY TO PREVENT THE SHEETS FROM BUCKLING, WARPING OR WANDERING FROM ALIGNMENT.

MASTER PILES, OR OTHER SUPPORT SYSTEMS, SHALL BE USED TO MAINTAIN PROPER CONFIGURATION WHILE PLACING CELLS UP TO 76 FEET IN HEIGHT AND IN WATER FLOWING AT A VELOCITY OF MORE THAN 5 FEET PER SECOND. THE TEMPLATE SHALL BE MARKED FOR THE LOCATION OF THE LEADING EDGE OF EACH ALTERNATE SHEET PILE AT TWO LEVELS OF THE TEMPLATE TO AID IN PROVIDING PROPER VERTICAL ALIGNMENT. IF GUIDE MARKS CANNOT BE SEEN OTHER MEANS SHALL BE PROVIDED TO MAINTAIN ALIGNMENT. GUIDES SPACING SHALL BE LOCATED AS NECESSARY TO PREVENT SHEET PILE BUCKLING.

2. PROVIDE WEEKLY PILE DRIVING REPORT, OR MORE FREQUENT AS REQUIRED BY ICRC, DOCUMENTING ALL PILE DRIVING OPERATIONS. MAKE REPORTS/RECORDS AVAILABLE TO ICRC UPON REQUEST. REPORT SHALL INCLUDE: PILE PENETRATION RATE DATA, PILE TOP AND BOTTOM ELEVATIONS OF INSTALLED PILES, MODIFICATIONS TO PILES, AND ANY DAMAGE OR REPAIRS MADE TO PILES. PRIOR TO PROJECT CLOSE OUT A FINAL PILE DRIVING REPORT WILL BE SUBMITTED. ALL VARIATIONS FROM THE PROJECT REQUIREMENTS SHALL BE PRESENTED AND JUSTIFIED FOR ACCEPTANCE BY

3. SUBMIT RESUMES OF INTENDED OCSP DIRECT SUPERVISION PERSONNEL WITH RELEVANT OCSP OR CLOSED CELL EXPERIENCE. THE CONTRACTOR SHALL PROVIDE PERSONNEL EXPERIENCED WITH OPEN CELL SHEET PILE (OCSP) OR CLOSED CELL SHEET PILE WORK. THE PERSONNEL SHALL BE ON SITE AND IN RESPONSIBLE CHARGE OF THE OCSP WORK AT ALL TIMES. ICRC RESERVES THE RIGHT TO REJECT PERSONNEL.

H – FABRICATIONS

SUBMIT ALL SHOP FABRICATION, FIELD FABRICATION, AND ERECTION DRAWINGS FOR ALL FABRICATED ITEMS. INCLUDING BUT NOT LIMITED TO OUTFALL, CAP BEAM, BULLRAIL, FENDER PILE, BOLLARDS, LADDERS AND SIGNS.

I - GALVANIZING/METALLIZING/COATING

SUBMIT GALVANIZING/METALLIZING CERTIFICATIONS, PLAN AND REPORT. SUBMIT THE FOLLOWING:

- a. JOB CONTROL RECORD (JCR).
- SUBMIT JCR AS IN ANSI/AWS C2.18, "GUIDE FOR THE PROTECTION
 OF STEEL WITH THERMAL SPRAYED COATINGS OF ALUMINUM AND ZINC AND THEIR ALLOYS AND COMPOSITES", ANNEX A WITH INTENDED PRODUCTION PROCEDURES, MATERIALS, EQUIPMENT, TESTING OR PERSONNEL. CONTRACTOR SHALL ESTABLISH AND SUBMIT ALL PRODUCTION PARAMETERS WITH SUBMISSION OF JCR AND DURING PRE-PRODUCTION TESTING, INCLUDING ALL VARIATIONS OF PARAMETERS. CHANGES IN THE JCR WILL NOT BE PERMITTED WITHOUT WRITTEN APPROVAL
- SUBMIT SAMPLE OF SURFACE TEXTURE TO ICRC FOR APPROVAL. 3. SUBMIT WEEKLY REPORTS UPDATING PROGRESS.
- b. CONTRACTOR'S TSC INSPECTOR SHALL CERTIFY OPERATOR'S QUALIFICATIONS AND ABILITY TO MEET:
- . ANSI/AWS C2.16, "GUIDE FOR THE THERMAL-SPRAY OPERATORS QUALIFICATIONS"
- 2. ANSI/AWS C2.16, ANSI/AWS C2.18 ANNEX C2 THROUGH C6 3 PROJECT REQUIREMENTS
- c. TSC OPERATOR QUALIFICATIONS OPERATORS SHALL PROVIDE QUALIFICATIONS IN A FORMAT SIMILAR TO THAT SHOWN IN ANSI/AWS C2 18 ANNEX D
- d. FOR HDG MONITOR, TEST AND PROVIDE REPORTS IN ACCORDANCE WITH ASTM A123 AND A153. SUBMIT PLANT CERTIFICATION, VENTING AND VENT REPAIR PROCEDURES AND TEST REPORTS
- e. FOR POLY UREA TOP COAT SUBMIT ALL MATERIALS AND PROCEDURES.

J — SHOP AND FIELD WELDER QUALIFICATIONS FOR ALL WELDERS UTILIZED ON THE PROJECT, SUBMIT WELDER QUALIFICATIONS AND WELDING PROCEDURES TO ICRC FOR APPROVAL AT LEAST 15 DAYS PRIOR

CONTRACTOR SHALL PREPARE AND SUBMIT WELDING PROCEDURE SPECIFICATIONS (WPS) FOR ALL SHOP AND FIELD WELDING IN CONFORMANCE WITH LATEST AWS D1.1. WPS SHALL INCLUDE ALL BASE MATERIALS, WELDING MATERIALS, JOINTS, PROCESSES, PREHEAT AND THERMAL REQUIREMENTS FOR SHOP AND FIELD WELDS AS REQUIRED. WPS SHALL INCLUDE MILL CERTIFICATIONS OR SHALL ACCOUNT FOR MATERIAL VARIATIONS WITHIN THE MATERIAL SPECIFICATION. WHERE REQUIRED BY AWS SPECIFIC REQUIREMENTS FOR PREHEAT AND/OR MOISTURE CONTROL SHALL BE PROVIDED ACCOUNTING FOR ANTICIPATED RESTRAINT LEVELS. PROVIDE A MINIMUM 100'F BASE METAL PREHEAT FOR ALL WELDS.

K – VIBRACOMPACTION

PROVIDE PLANS INCLUDING THE FOLLOWING: DESCRIPTION OF ALL EQUIPMENT, STANDARD PROCEDURES, MATERIAL, AND TESTING EQUIPMENT, START-UP AND PRODUCTION PROGRAM PROCEDURES, SURVEY LAYOUT DRAWINGS, WEEKLY PROGRESS AND FINAL REPORTS.

CONTRACTOR SHALL SUBMIT DETAILS OF VIBRACOMPACTION PROBES, PILE DRIVERS, VIBRATORS, GRAVEL FEED HOPPERS, POWER PACKS, CRANES AND RIGGING NECESSARY FOR CONSTRUCTION.

FOR EACH VIBRACOMPACTION PROBE, KEEP A DAILY RECORD OF THE FOLLOWING INFORMATION:

- 1. LOCATION AND IDENTIFICATION NUMBER OF EACH PROBE.
- 2. DATE, STARTING TIME AND FINISHING TIME FOR EACH PROBE.
- 3. ELEVATION OF TOP AND BOTTOM OF EACH PROBE.
- 4. LOG OF VOLUME OF: α) ENERGY AND FREQUENCY OF THE PROBE OVER TIME AND DEPTH, b) NUMBER OF FILL BATCHES, DEPTH AND VOLUME OF EACH BATCH FOR EACH PROBE LOCATION.
- 5. CONTINUOUS BI-DIRECTIONAL INCLINATION MEASUREMENT OF VIBRAPROBE TO ASSURE VERTICALITY OF LESS THAN 3 DEGREES FROM PLUMB.
- 6. DETAILS OF OBSTRUCTIONS, DELAYS OR ANY UNUSUAL SOIL CONDITIONS. 7. SUBMIT FILL TESTS IN ACCORDANCE WITH SAMPLING AND TESTING
- 8. PROVIDE SPT TESTS IN ACCORDANCE WITH VIBRACOMPACTION PLAN.

SUBMIT INTERIM INSTALLATION RECORDS ON A WEEKLY BASIS. A FINAL VIBRACOMPACTION REPORT CONTAINING ALL INSTALLATION RECORDS SHALL BE SUBMITTED NO LATER THAN 10 DAYS AFTER THE TESTS ARE

I – CONCRETE

SUBMIT CONCRETE MIX DESIGN, CONCRETE REINFORCING SHOP DRAWINGS. REINFORCING STEEL CERTIFICATION, CONCRETE BARRIER LAYOUT DRAWINGS, BARRIER AND REINFORCING SHOP DRAWINGS, BARRIER LIFT PLAN AND DETAILS.

M - DRAINAGE

SUBMIT SUBSURFACE DRAINAGE ELEMENTS SHOP DRAWINGS INCLUDING PIPING. PIPING CONNECTIONS, MANHOLES, MANHOLE FRAMES AND COVERS, BOOTS OUTFALL PILE, AND CHECK VALVE, INCLUDE PLANS, ELEVATIONS, SECTIONS, DETAILS, MATERIAL SPECIFICATIONS AND UTILITY VENDOR INFORMATION.

N - OIL GRIT SEPARATOR

SUBMIT MANUFACTURER'S INFORMATION INCLUDING ALL MATERIALS, PERFORMANCE DATA, SHOP AND ERECTION DRAWING. CONTRACTORS SHALL SUPPLY MANUFACTURER'S OPERATION AND MAINTENANCE PLAN FOR REVIEW AND APPROVAL. THE FOLLOWING SHOULD BE INCORPORATED IN THE OPERATION AND MAINTENANCE PLAN:

- 1. THE OIL AND GRIT SEPARATOR SHOULD BE INSPECTED ANNUALLY FOR DAMAGE, INCLUDING REDUCED CAPACITY, CORROSION, SETTLING, AND OTHER FACTORS THAT MAY COMPROMISE ITS EFFECTIVENESS.
- 2. THE OIL AND GRIT SEPARATOR SHOULD BE CLEANED OUT REGULARLY. AT A MINIMUM, IT SHOULD BE CLEANED OUT FOLLOWING THE SNOW MELT SEASON (MAY) AND PRIOR TO WINTER (SEPTEMBER) TO PROVIDE CAPACITY FOR SUBSEQUENT RAINFALL AND SNOW MELT SEASONS
- 3. COLLECTED OIL AND USED SORBENT MATERIAL SHOULD BE REMOVED REGULARLY AND DISPOSED OF PROPERLY, AND

O - TOPSOIL AND SEEDING

SUBMIT SOIL ANALYSIS AND RECOMMENDATIONS FOR APPLICATION RATES OF AGRICULTURAL LIME AND FERTILIZER TO ICRC.

SUBMIT LABORATORY TESTS OR SUPPLIERS ANALYSIS OF THE PROPORTION, PURITY AND GERMINATION OF THE SEED MIXES TO ICRC.

P - SURVEYING

- SUBMIT THE FOLLOWING:
 1. SURVEYING CONTROL VERIFICATION FIELD AND OFFICE NOTES FOR RFVIFW
- 2. SITE VERIFICATION SURVEY, NOTE ANY DISCREPANCIES FROM PLANS.
- 3. TOPOGRAPHIC SURVEYS INCLUDING PRE/POST CONSTRUCTION EMBANKMENT AND FILL IN CONSTRUCTION AREAS.
- 4. AS-BUILT SURVEYS INCLUDING: STRUCTURES, TAILWALLS, AND UTILITIES. PROVIDE SURVEYED LOCATIONS OF FOUND UTILITIES TO ICRC.

Q - AS-BUILTS

DETAILED "RED-LINE" AS-BUILT DRAWINGS ACCORDING TO PROJECT REQUIREMENTS.

6. QUALITY CONTROL

A - GENERAL

QUALITY CONTROL SHALL CONFORM TO SPECIFICATION, OTHER PROJECT REQUIREMENTS AND AS FOLLOWS:

B - EMBANKMENT CONSTRUCTION

THE CONTRACTOR SHALL ESTABLISH A MEANS OF SAMPLING AND TESTING WITH A QUALIFIED INDEPENDENT LABORATORY ACCEPTABLE TO ICRC. TYPE AND FREQUENCY OF TESTING SHALL BE AS FOLLOWS:

1. MATERIAL BASE LINE TESTS
THE FOLLOWING TESTS SHALL BE PERFORMED INITIALLY, AS MATERIAL CHANGES AND AS DIRECTED BY ICRC.

a. GRADATION

(ASTM C-136-05) PERFORMED ON A MINIMUM OF THREE (3) MATERIAL SAMPLES TAKEN FROM THE MATERIAL SOURCE.

b. MODIFIED PROCTOR AND LABORATORY MOISTURE-DENSITY RELATIONSHIP TEST

(ASTM D1557-00 WITH CORRECTION FOR OVERSIZED PARTICLES). PROVIDE GRAPH OF ZERO AIR-VOID CURVES IN ACCORDANCE WITH ASTM D698

c. PLASTICITY INDEX

PI TESTS (ASTM D-4318-00).

d. HYDROMETER ANALYSIS

ACCORDING TO ASTM D422 TO DETERMINE CLAY CONTENT.

2. PERFORMANCE TESTS

PROVIDE THE FOLLOWING TESTS IN ACCORDANCE WITH THE FOLLOWING SAMPLING AND TESTING FREQUENCY SCHEDULE. ICRC APPROVAL IS REQUIRED FOR SUITABILITY OF MATERIAL GRADATION

(ASTM C-136) PROVIDE 1) IN-PIT OR IN-BLENDING BED TESTS TO ICRC FOR REVIEW PRIOR TO MOVING MATERIAL TO CONSTRUCTION SITE AND 2) IN-PLACE TESTS TO CONFIRM AS-PLACED RESULTS

b. FIELD DENSITIES

FIELD DENSITIES ASTM D1556 (SAND CONE METHOD) OR ASTM D 2922-04 (NUCLEAR METHOD) SHALL BE USED TO DETERMINE IN-PLACE FIELD DENSITY. TEST LOCATIONS SHALL BE SPACED EVENLY ACROSS FILL AREA AND THROUGHOUT THE DEPTH OF THE COMPACTED FILL ZONE. AT LEAST ONE TEST SHALL BE PERFORMED FOR EACH LIFT OF MATERIAL AND IN ACCORDANCE WITH THE SCHEDULE.

IE NUCLEAR DEVICES ARE USED FOR DENSITY DETERMINATION A SAMPLE PIT A MINIMUM OF 6 INCHES IN DIAMETER AND 6 INCHES DEEP SHALL BE EXCAVATED WITH THE RECOVERED MATERIAL BEING EVALUATED TO DETERMINE THE PERCENTAGE OF OVERSIZED PARTICLES.

FIELD DENSITY TESTS SHALL BE PERFORMED WITHIN TWELVE (12) HOURS OF MATERIAL PLACEMENT AND COMPACTION. SUBSEQUENT LIFTS MAY NOT BE PLACED OVER A NEW LIFT UNTIL THE REQUIRED FIELD DENSITY TEST SHOWS THE LIFT

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PORT OF ANCHORAGE **EXPANSION PROJECT**

BARGE BERTHS PHASE 2 AS-BUILT GENERAL NOTES (4 OF 5)

ESIGNED BY DATE: 1/8/08 DN PROJECT NO

6

SAMPLING AND TESTING FREQUENCY SCHEDULE

MATERIAL	TEST	CONTRACTOR'S QC FREQUENCY	ICRC'S QA FREQUENCY
GRANULAR FILL	GRAD	1 PER 2,500 CY	1 PER 25,000 CY
	FIELD DENS	3 PER 1,000 CY	3 PER 10,000 CY
COMMON FILL	GRAD	1 PER 5,000 CY	1 PER 50,000 CY
	FIELD DENS	3 PER 2,500 CY	3 PER 25,000 CY
UTILITY FILL	GRAD	1 PER 250 CY	1 PER 2,500 CY
	FIELD DENS	3 PER 100 FT OF DITCH	3 PER 500 FT OF D
VIBRACOMPACTION FILL	GRAD	1 PER 500 CY	1 PER 5,000 CY

TABLE NOTES:

- 1. ICRC MAY INCREASE OR DECREASE QUALITY CONTROL FREQUENCY AS REQUIRED.
- 2. A CHANGE OF MATERIAL CONSISTS OF A VISUALLY APPARENT CHANGE IN GRADATION, COLORATION, OR OTHER PHYSICAL CHARACTERISTIC OF THE MATERIAL
- 3. FOR PERFORMANCE TESTS WHERE MATERIAL IS CONSISTENT TO ICRC AND 10 TESTS SHOW CONSISTENT PASSING RESULTS TESTING FREQUENCY MAY BE CHANGED TO ONE TEST EVERY 5 TIMES THE QUANTITY OF THAT LISTED. IF MATERIAL CHANGES AS DEFINED IN NOTE 2 OR A TEST FAILS TO MEET SPECIFICATION, THE TESTING FREQUENCY SHALL RETURN TO THAT LISTED

- PILES AND PILE DRIVING INSPECTION

CONTRACTOR SHALL INSPECT ALL PILES FOR COMPLIANCE WITH THE SPECIFICATION REQUIREMENTS. BRING ANY UNUSUAL PROBLEMS THAT MAY OCCUR TO THE ATTENTION OF ICRC. THE CONTRACTOR SHALL INSPECT THE INTERLOCK JOINTS OF DRIVEN PILES. PILING FOUND TO HAVE IMPROPER INTERLOCK GEOMETRY OR INADEQUATE STRENGTH SHALL BE REMOVED AND REPLACED AT THE CONTRACTOR'S EXPENSE.

THE CONTRACTOR SHALL MONITOR ALL WYE PILE LOCATIONS EACH WEEK STARTING FROM PILE INSTALLATION UNTIL THE END OF THE PROJECT. MONITORING SHALL INCLUDE X, Y AND Z LOCATIONS MEASURED TO THE CLOSEST 0.01 FOOT REFERENCED TO PROJECT CONTROL

THE CONTRACTOR SHALL SUPPLY AS-BUILT SURVEY TAIL WALL LOCATIONS TO THE CLOSEST 1 FOOT TO MINIMIZE VIBRACOMPACTION AND UTILITY CONFLICTS.

THE CONTRACTOR SHALL PROVIDE FULL-TIME MONITORING OF VIBRACOMPACTION PROBE OPERATIONS AND SHALL SUBMIT A WEEKLY, OR MORE FREQUENT AS NEEDED, REPORT TO ICRC. REPORT SHALL INCLUDE CONTRACTOR'S EQUIPMENT, PERSONNEL AND OTHER RELEVANT CONDITIONS. MONITORING SHALL INCLUDE: VIBRATORY HAMMER ENERGY AND FREQUENCY SETTINGS, TIME AND DEPTHS FOR EACH PROBE ADVANCE, ESTIMATED MUDIJINE ELEVATION (ACCORDING TO MLLW), ESTIMATED FILL QUANTITY MOUNDED OVER THE PROBE AND AN ESTIMATE OF FILL USED FOR THE PROBE HOLE.

SEE VIBRACOMPACTION PLAN FOR SPT AND ADDITIONAL QUALITY CONTROL REQUIREMENTS. IF FILL MATERIALS FAIL TO MEET REQUIRED DENSITIES AS DETERMINED BY ICRC (FROM SPT AND GRADATIONS) ADDITIONAL VIBRACOMPACTION PROBES MAY BE REQUIRED, WHICH WILL BE PAID FOR ON A UNIT COST BASIS.

E - WELDING

THE CONTRACTOR SHALL PROVIDE A CWI TO INSPECT ALL SHOP WELDS AND ALL FIELD WELDS. ALL WELDS SHALL BE 100% VISUALLY INSPECTED. IN ADDITION 10% OF ALL CJP SHOP WELDS SHALL BE TESTED BY UT EXAMINATION OR OTHER ICRC APPROVED NDT METHODS BY AN INDEPENDENT CERTIFIED WELDING INSPECTOR, ACCEPTANCE CRITERIA FOR ALL WELD INSPECTIONS SHALL CONFORM TO THE LATEST AWS D1.1 CRITERIA FOR STATICALLY LOADED STRUCTURES. ALL SUBJECT TO APPROVAL BY ICRC.

WELDS MAY BE SPOT TESTED BY ICRC BY VT, MT OR UT AS APPROPRIATE AND THOSE FAILING SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE, WHICH WILL ALSO INCLUDE ALL COSTS FOR RETESTING.

F - CONCRETE TESTING

CONCRETE TESTING PER ACI 318 AND AS MODIFIED BELOW:

- 1 ALL MIX DESIGNS INCLUDING ALL REQUIRED TESTS FOR AGGREGATE. CEMENT, AIR ARE PER ACI 318. MIXING MAY BE DONE OFF SITE, BUT MUST USE MATERIALS FROM THE ANTICIPATED MATERIALS
- 2. FIELD TESTING OF CONCRETE SHALL CONSIST OF THE FOLLOWING:
 - a. SLUMP EACH TRUCKLOAD
 - b. ENTRAINED AIR EVERY 50 YARDS OR EVERY POUR, WHICHEVER IS THE LESSER.
 - c. COMPRESSION TESTS FOUR 6" DIAMETER x12" CYLINDERS TAKEN EVERY 50 YARDS, OR EVERY POUR, WHICHEVER IS THE LESSER AND TESTED: ONE AT 7 DAYS, AND TWO AT 28 DAYS. THE REMAINING CYLINDER SHALL BE RETAINED UNTIL THE END OF THE PROJECT.
- 3. CONCRETE FAILING THE REQUIRED TESTS SHALL NOT BE USED ON THE PROJECT. IF ALREADY INCORPORATED INTO THE PROJECT, THE CONCRETE SHALL BE SUBJECT TO FURTHER TESTS AS DETERMINED BY ICRC, AND IF FAILING SHALL BE REMOVED FROM THE STRUCTURE.
- 4. THE TESTING PERSONNEL SHALL BE RESPONSIBLE FOR COLLECTING ALL CONCRETE BATCH TICKETS AND IMMEDIATELY REPORTING CONFORMANCE WITH THE MIX DESIGN TO ICRC

G - THERMAL SPRAY METALLIZING

THE CONTRACTOR'S TSC INSPECTOR SHALL CONTINUOUSLY INSPECT AND ACCEPT OR REJECT INTERIM AND COMPLETED WORK PRODUCT.

TSC INSPECTOR SHALL CONFIRM THAT THE EQUIPMENT SETTINGS ARE IN ACCORDANCE WITH EQUIPMENT MANUFACTURERS REQUIREMENTS. START-UP AND ADJUSTMENT SHALL BE MADE OFF OF THE SHEET PILE. THE FOLLOWING REQUIREMENTS SHALL BE SATISFIED OR WORK SHALL BE REJECTED, REPAIRED AND RE-INSPECTED. RECORD THE LOCATION AND VALUES OF ALL TESTS PERFORMED. BLASTED SURFACES SHALL BE INSPECTED AND MEASURED FOR PROFILE AND CLEANLINESS

- CONDUCT A SOLVENT EVAPORATION TEST OR HEAT TEST AS FOLLOWS: 1. THE SOLVENT TEST IS MADE BY APPLYING SEVERAL DROPS OF RESIDUE—LESS SOLVENT SUCH AS TRI—CHLOROMETHANE, ON THE AREAS SUSPECTED OF OIL AND GREASE RETENTION. AN EVAPORATION RING WILL FORM IF THERE IS OIL OR GREASE CONTAMINATION.
- 2. THE HEAT TEST IS MADE BY USING A TORCH TO HEAT THE DEGREASED METAL TO 225 DEG F. RESIDUE OIL/GREASE CONTAMINATION IS DRAWN TO THE METAL SURFACE AND IS VISUALLY APPARENT. CONTINUE DEGREASING UNTIL THE TEST IS PASSED.

THE SURFACE PROFILE SHALL BE MEASURED USING A SURFACE PROFILE COMPARATOR, REPLICA TAPE WITH SPRING DIAL ANVIL MICROMETER WITH A DEPTH MICROMETER OR OTHER METHOD SUITABLE FOR THE ABRASIVE BEING USED IN ACCORDANCE WITH ASTM D4417, STANDARD MEASUREMENT OF SURFACE PROFILE OF BLAST CLEANED STEEL.

METAL COATING THICKNESS SHALL BE MEASURED IN ACCORDANCE WITH SSPC-PA 2, USING A MUTUALLY APPROVED MAGNETIC THICKNESS OR EDDY CURRENT GAUGE. THE FINAL COATING THICKNESS AT ANY POINT SHOULD NOT BE LESS THAN 75% OF THE SPECIFIED THICKNESS. THE APPLICATOR SHOULD ADD METAL TO DEFICIENT AREAS WITHIN THE SAME WORK DAY.

THE COATING SHALL BE FIRMLY ADHERED IN ACCORDANCE WITH THE "VISUAL EXAMINATION REQUIREMENTS OF DOD-STD-2138(SH); I.E., FREE OF SPOTS, LUMPS, BLISTERS, CHIPS OR LOOSELY ADHERING PARTICLES, ETC.

CHISEL TEST — THE SURFACE COATING SHALL BE CUT WITH A KNIFE OR A CHISEL. IF UPON DOING SO ANY PART OF THE COATING LIFTS AWAY FROM THE BASE METAL 0.25 INCHES OR MORE AHEAD OF THE CUTTING BLADE WITHOUT CUTTING THE METAL, THEN THE BOND IS DEFECTIVE. IF ANY AREA OF THERMAL SPRAYED COATING 1/2 INCH SQUARE OR LARGER CAN BE LIFTED FROM THE BASE WITH A KNIFE OR CHISEL, WITHOUT CUTTING THE METAL AWAY, THE COATING IS DEFECTIVE. DEFECTIVE AREAS SHALL BE BLASTED CLEAN PRIOR TO RE-SPRAYING, EXCEPT WHERE REJECTION IS FROM INADEQUATE THICKNESS. ADDITIONAL SPRAYED MATERIAL MAY BE ADDED THE SURFACE IS DRY AND FREE FROM VISIBLE CONTAMINATION OR SURFACE

INSPECTOR SHALL VISUALLY VERIFY THAT SEAL COAT HAS THOROUGHLY COVERED AND PENETRATED THE METALLIZING.

TENSION (PULL-OFF) ADHESION TEST - ASTM C633, STANDARD TEST METHOD FOR ADHESION OR COHESIVE STRENGTH OF FLAME SPRAYED COATINGS. ASTM D4551, PULL-OFF STRENGTH OF COATINGS USING PORTABLE ADHESION TESTERS. MINIMUM TENSION SHALL BE 1000 PSI.

INSPECTIONS	QC FREQUENCY
REPLICA TAPE THICKNESS KNIFE/CHISEL TENSION MANDRFI	1 PER DAY 1 PER DAY 1 PER DAY 1 PER DAY 3 PER PROJECT

QUALITY ASSURANCE TESTING SHALL BE PERFORMED ON A 10QC TO 1QA BASIS.

H - HOT DIP GALVANIZING

THE GALVANIZER SHALL REMOVE ALL DROSS FROM THE INTERLOCKS. INTERLOCKS SHALL PROVIDE FULL FUNCTION AFTER GALVANIZING. THE GALVANIZER SHALL "RUN" INTERLOCKS WITH SECTION OF MATING SHEET PILE INTERLOCK THE FULL LENGTH OF ALL INTERLOCKS.

7. QUALITY ASSURANCE

A - GENERAL

ICRC OR ICRC'S REPRESENTATIVE MAY PROVIDE QUALITY ASSURANCE IN ACCORDANCE WITH SPECIFICATION, AND SHALL PROVIDE THE FOLLOWING MINIMUM ADDITIONAL QUALITY ASSURANCE INSPECTIONS. THE CONTRACTOR SHALL PROVIDE TRANSPORTATION FOR OFFSHORE QUALITY ASSURANCE

B - FILL PLACEMENT

FULL TIME FILL PLACEMENT INSPECTION WILL BE PROVIDED DURING ALL FILLING OPERATIONS.

C - PILE INSPECTION

SUBMIT SAMPLES TO ICRC FOR TESTING.

D - PILE DRIVING

FULL TIME CONTINUOUS INSPECTION MAY BE PROVIDED DURING PILE DRIVING AND A PILE DRIVING RECORD SHALL BE PROVIDED FOR EACH SHEET. RECORD SHALL INDICATE: INSTALLATION DATE AND TIME, TYPE AND SIZE OF HAMMERS, RATE OF OPERATION, TOTAL DRIVING TIME, DIMENSION OF DRIVING HELMET AND CAP IF USED, RESISTANCE IN BLOWS PER FOOT OR TIME TO DRIVE PER FOOT FOR EACH FIVE FEET OF PENETRATION, FINAL DRIVING RESISTANCE FOR LAST FOOT OF DRIVING, PILE LOCATIONS, TIP ELEVATIONS, GROUND ELEVATION, AND ANY FRESH HEADING, CUTTING OR SPLICING OF SHEET PILES. RECORD ANY UNUSUAL PILE DRIVING PROBLEMS DURING DRIVING. ICRC MAY INSPECT PILES DOWN TO THE MUDLINE WITH DIVERS.

E - VIBRACOMPACTION

FULL-TIME INSPECTION WILL BE REQUIRED DURING SPT MONITORING AND TESTING, OPTIMIZATION, AND VIBRACOMPACTION STARTUP. PERIODIC INSPECTION MAY BE PROVIDED DURING PRODUCTION COMPACTION.

F - WELDING

ICRC WILL PROVIDE 100% VISUAL INSPECTION OF FIELD WELDS. ANY WELD FAILING INSPECTION SHALL BE REPAIRED AT THE CONTRACTOR'S EXPENSE. WHICH WILL INCLUDE THE COST FOR RETESTING, ICRC MAY PROVIDE ADDITIONAL INSPECTION OF SHOP AND FIELD WELDS AS REQUIRED. THE CONTRACTOR SHALL BE RESPONSIBLE FOR ALL REPAIRS AND RETESTING EXPENSE REQUIRED AS A RESULT OF ADDITIONAL OWNER INSPECTIONS.

IN ADDITION TO OTHER TESTING, 10% OF ALL CJP SHOP WELDS MAY BE TESTED BY UT EXAMINATION BY ICRC.

G - DRAINAGE STRUCTURES AND FLEMENTS

PERIODIC INSPECTION MAY BE PROVIDED.

H - GALVANIZING AND THERMAL SPRAY METALLIZING

GALVANIZING AND THERMAL SPRAY METALLIZING MAY REQUIRE PART-TIME INSPECTION IN ACCORDANCE WITH THE SCHEDULE ABOVE.

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THE OPEN CELL SYSTEM IS PATENTED PATENT - US 6,715,964 B2

PATENT - US 7,018,141 B2 PATENT - US 7,488,140 B2

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	9/2/10	RECORD DRAWING SET
REV	DATE	DESCRIPTION



PROFESSION

1506 West 36th Avenue Anchorage, Alaska 99503

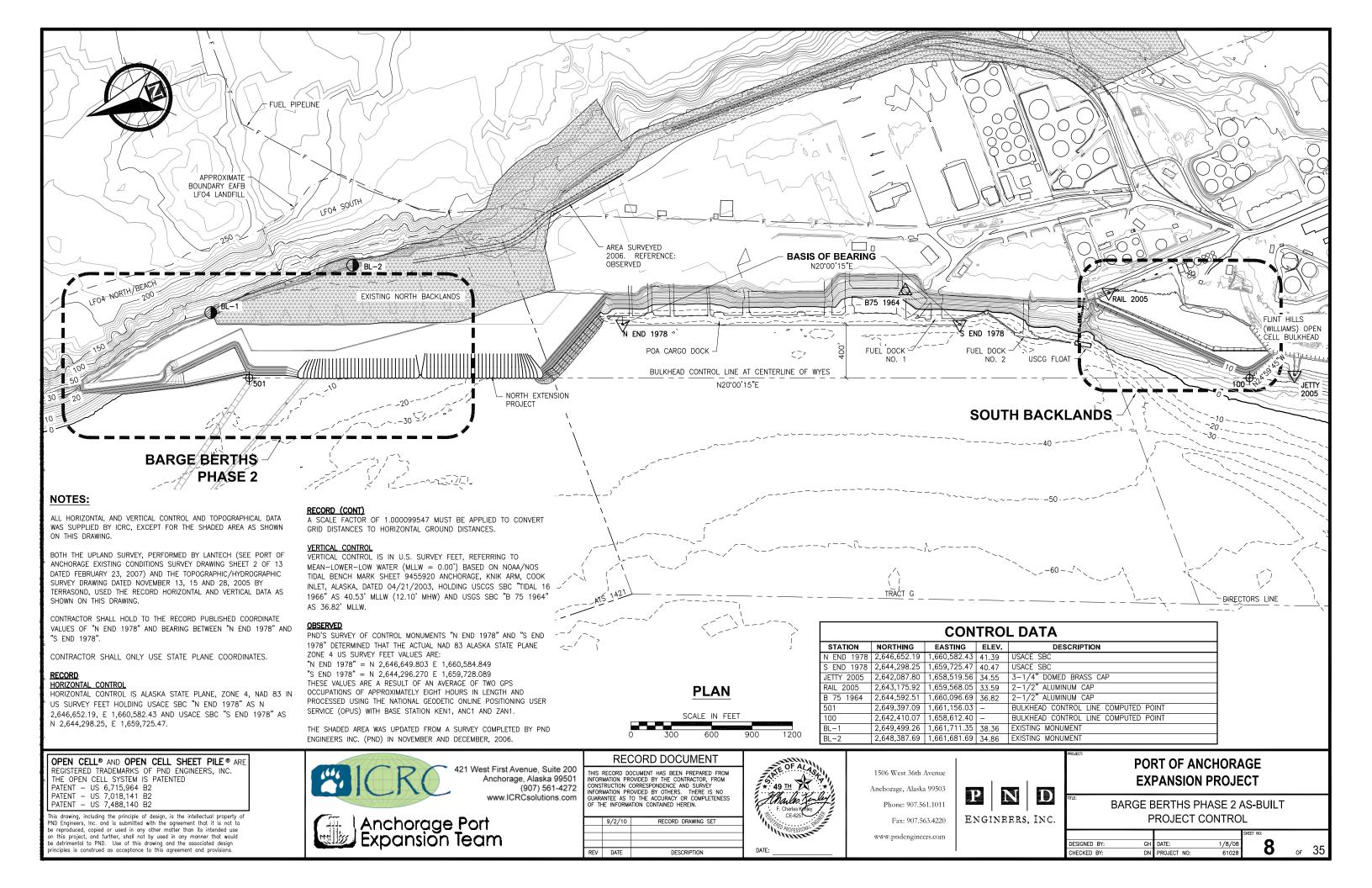
Phone: 907.561.1011 Fax: 907.563.4220 www.pndengineers.com

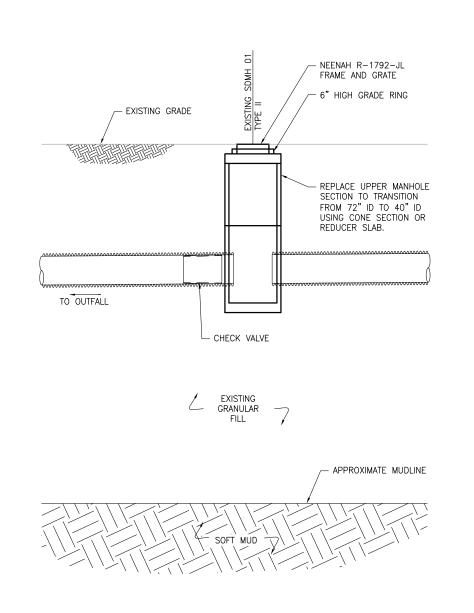
D ENGINEERS, INC

PORT OF ANCHORAGE **EXPANSION PROJECT**

BARGE BERTHS PHASE 2 AS-BUILT GENERAL NOTES (5 OF 5)

				SHEE
DESIGNED BY:	GH	DATE:	1/8/08	
CHECKED BY:	DN	PROJECT NO:	61028	

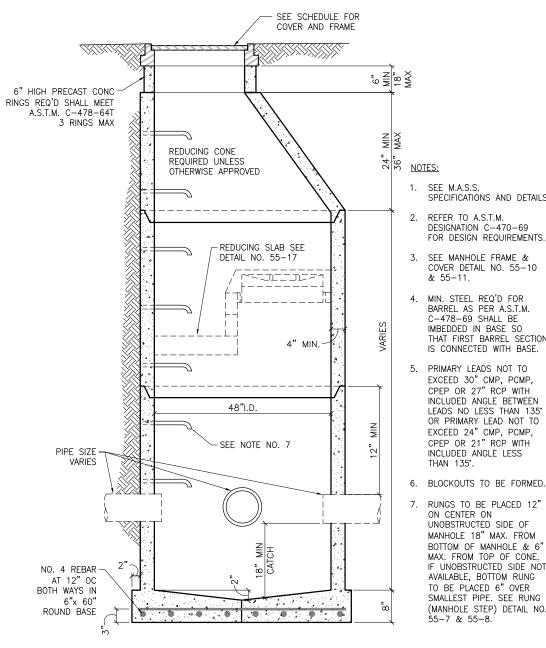




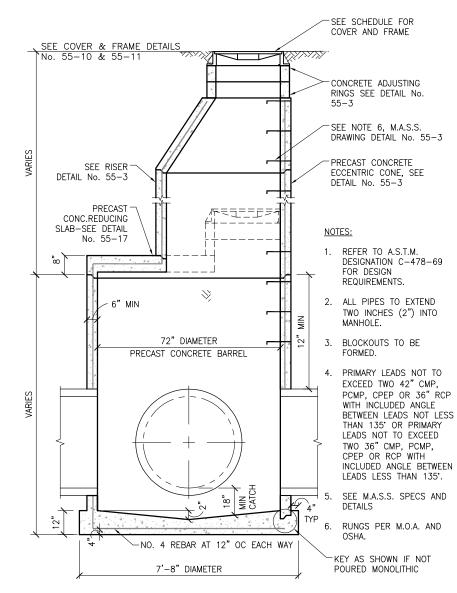
1) RECONSTRUCT MANHOLE TO ACCOMMODATE CHECK VÁLVE INSTALLATION AND REMOVAL.

2) CONTRACTOR TO COORDINATE CHECK VALVE LENGTH WITH MANUFACTURER SUCH THAT IT CAN BE INSTALLED INTO THE EFFLUENT PIPE FROM INSIDE THE MANHOLE.

SDMH 01 AND CHECK VALVE



STORM DRAIN MANHOLE TYPE I



STORM DRAIN MANHOLE TYPE II

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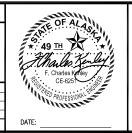
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REV	DATE	DESCRIPTION
1,,	DATE	DESCRIPTION



1506 West 36th Avenue Anchorage, Alaska 99503

SPECIFICATIONS AND DETAILS

DESIGNATION C-470-69

FOR DESIGN REQUIREMENTS.

COVER DETAIL NO. 55-10

BARREL AS PER A.S.T.M. C-478-69 SHALL BE

IMBEDDED IN BASE SO

THAT FIRST BARREL SECTION

IS CONNECTED WITH BASE.

EXCEED 30" CMP, PCMP, CPEP OR 27" RCP WITH

INCLUDED ANGLE BETWEEN

LEADS NO LESS THAN 135° OR PRIMARY LEAD NOT TO

EXCEED 24" CMP, PCMP,

CPEP OR 21" RCP WITH

INCLUDED ANGLE LESS

UNOBSTRUCTED SIDE OF

MANHOLE 18" MAX. FROM BOTTOM OF MANHOLE & 6" MAX. FROM TOP OF CONE.

IF UNOBSTRUCTED SIDE NOT

AVAILABLE, BOTTOM RUNG

SMALLEST PIPE. SEE RUNG

(MANHOLE STEP) DETAIL NO.

TO BE PLACED 6" OVER

THAN 135°.

ON CENTER ON

55-7 & 55-8.

& 55-11.

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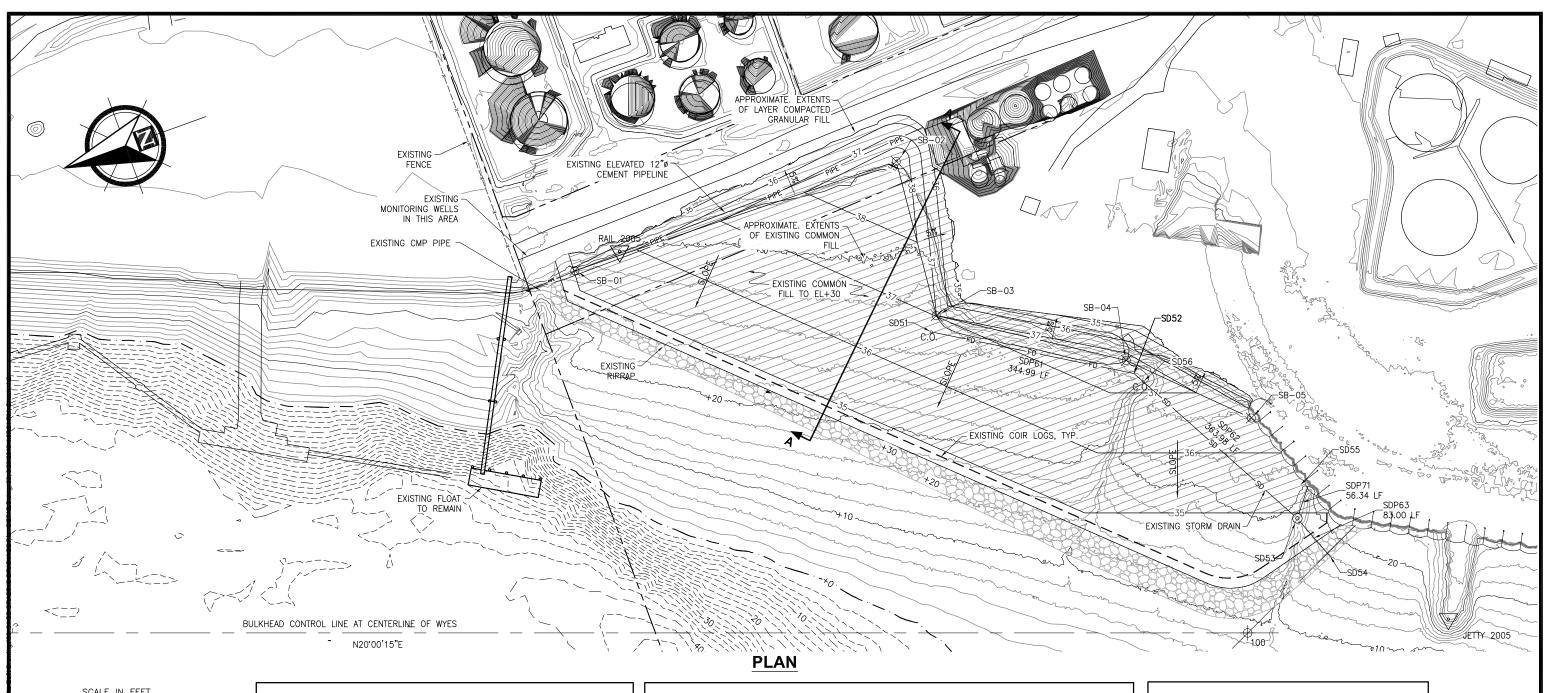


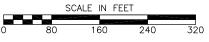
PORT OF ANCHORAGE **EXPANSION PROJECT**

BARGE BERTHS PHASE 2 AS-BUILT DRAINAGE DETAILS

ESIGNED BY 1/8/08 DN PROJECT NO

32





- 1. SEE ATB (DOWL) DRAWING FOR ADDITIONAL INFÓRMATION.
- 2. ASBUILT TABLES BASED ON QAP SUBMITTED REDLINE DRAWINGS 2008. PND ENGINEERS INC. TAKES NO RESPONSIBILITY FOR THE ACCURACY OF THIS INFORMATION.

	STORM DRAIN STRUCTURE SUMMARY									
ID	NORTHING	EASTING	RIM ELEVATION	NOTES:						
SD51	2642734.02	1659264.42	37.90	CLEANOUT						
SD52	2642440.22	1659083.59	37.28	30 DEGREE BEND						
SD53	2642266.98	1658763.48	35.10	TYPE II MANHOLE						
SD54	2642237.12	1658684.70	25.50	OUTFALL						
SD55	2642243.14	1658813.81	34.47	CONNECT TO EXISTING 24" CMP						
SD56	2642430.30	1659065.39	33.50	CLEANOUT						

	STORM DRAIN PIPING SUMMARY										
ID	PIPE	LENGTH	INLET STRUCTURE	INLET INV. ELEVATION	OUTLET STRUCTURE	OUTLET INV. ELEVATION	SLOPE	NOTES			
SDP61	24" Ø RCP	344.990	SD51	30.40	SD52	26.95	-1.00%	24"Ø CPEP (PERF)			
SDP62	24" Ø RCP	363.981	SD52	26.95	SD53	22.50	-1.22%	24"Ø CPEP			
SDP63	24" Ø RCP	83.003	SD53	22.21	SD54	20.38	-2.20%	24"Ø CPEP			
SDP71	24" Ø RCP	56.336		23.05	SD53	21.50	-2.75%	24"Ø CPEP			

LAYOUT POINT TABLE									
POINT #	NORTHING	EASTING	ELEVATION	NOTES:					
SB-01	2643257.31	1659563.31	35.00	GRADE BREAK					
SB-02	2642691.55	1659551.17	39.09	GRADE BREAK					
SB-03	2642716.81	1659286.84	37.01	GRADE BREAK					
SB-04	2642444.83	1659108.34	37.54	GRADE BREAK					
SB-05	2642281.91	1658946.86	36.58	GRADE BREAK					

OPEN CELL® AND OPEN CELL SHEET PILE® ARE REGISTERED TRADEMARKS OF PND ENGINEERS, INC. THE OPEN CELL SYSTEM IS PATENTED

PATENT - US 6,715,964 B2 PATENT - US 7,018,141 B2

PATENT - US 7,488,140 B2

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Anchorage Port Expansion Team

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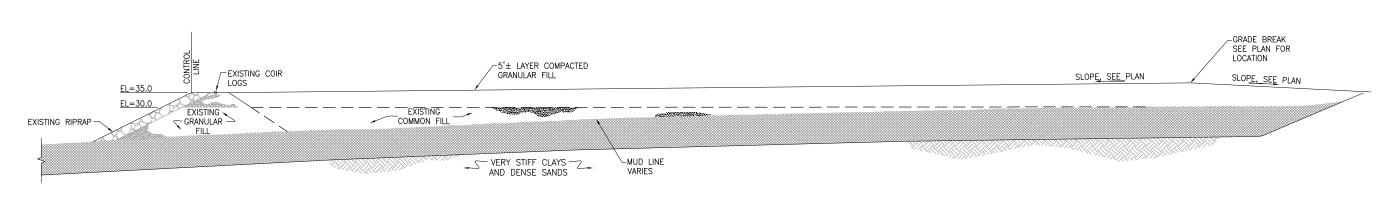


PORT OF ANCHORAGE **EXPANSION PROJECT**

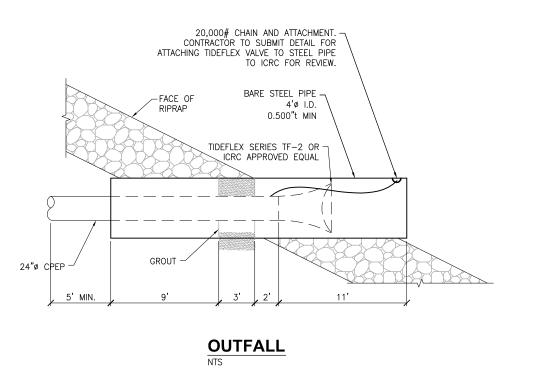
BARGE BERTHS PHASE 2 AS-BUILT SOUTH BACKLANDS GRADING / DRAINAGE PLAN

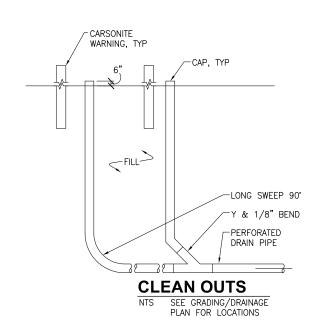
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DESIGNED BY:	GH	DATE:	1/8/08	
CHECKED BY:	DN	PROJECT NO:	61028	

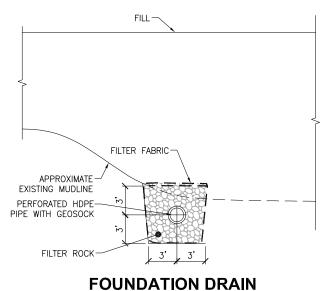
33 of 35



TYPICAL SECTION A-A







ADDITIONAL DRAINAGE MATERIAL SPECIFICATIONS

SHALL BE A NON-WOVEN GEOTEXTILE FILTER FABRIC OF POLYPROPYLENE OR POLYESTER FIBERS, OR COMBINATION OF BOTH. SHALL MEET AASHTO M288 FOR SUBSURFACE DRAINAGE. FLOW RATES SHALL RANGE FROM 110 TO 330 GPM PER SQ FT WHEN TESTED ACCORDING TO ASTM D 4491.

SHALL BE A DRAIN-SLEEVE FILTER SOCK BY CARRIFF ENGINEERED FABRICS, OR ICRC APPROVED EQUIVALENT.

FLAPPER VALVE

CHECK VALVE SHALL BE A TIDEFLEX TF-2 MANUFACTURED BY TIDEFLEX TECHNOLOGIES INC. OR ICRC-APPROVED EQUIVALENT RATED FOR SITE CONDITIONS.

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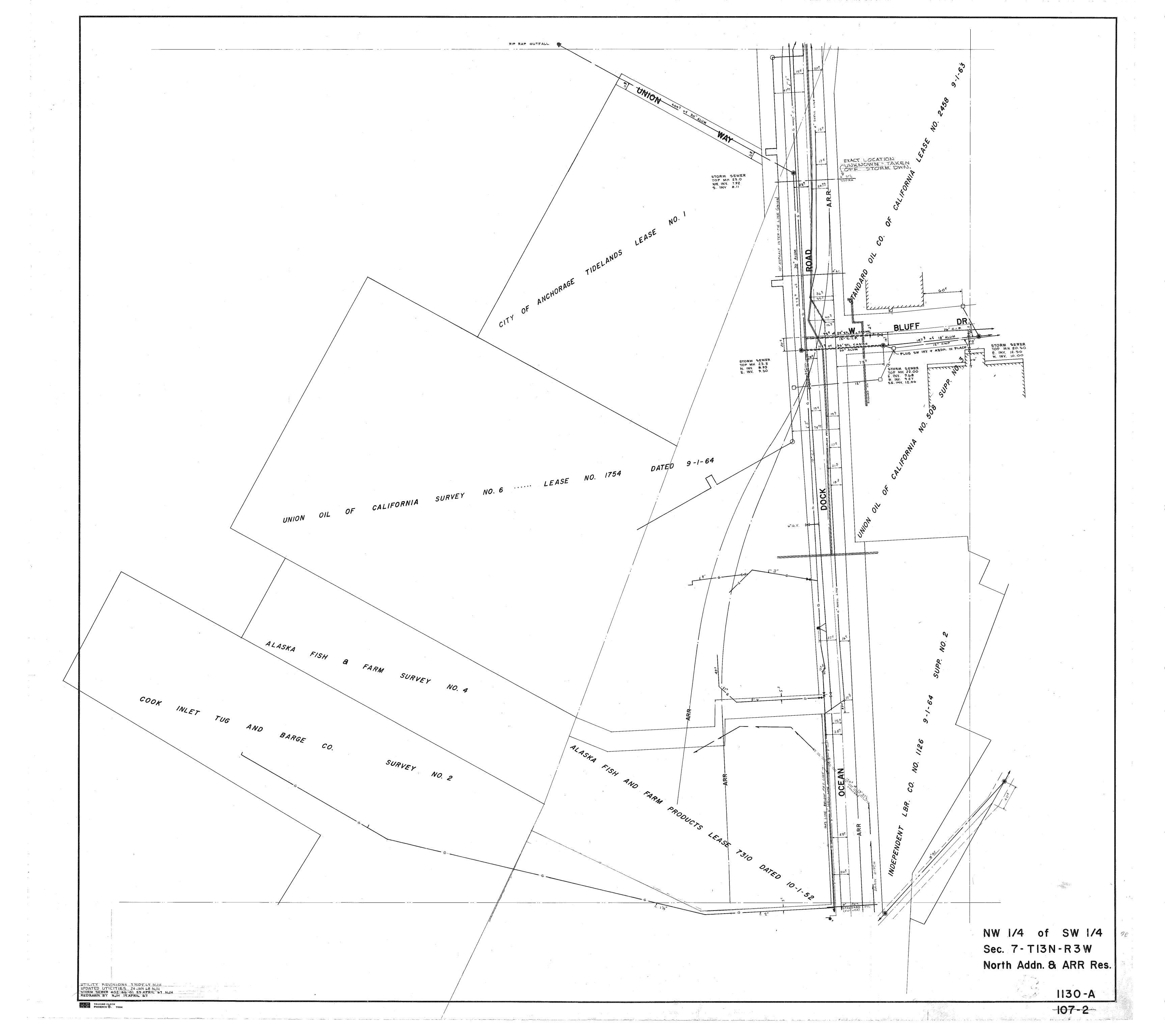


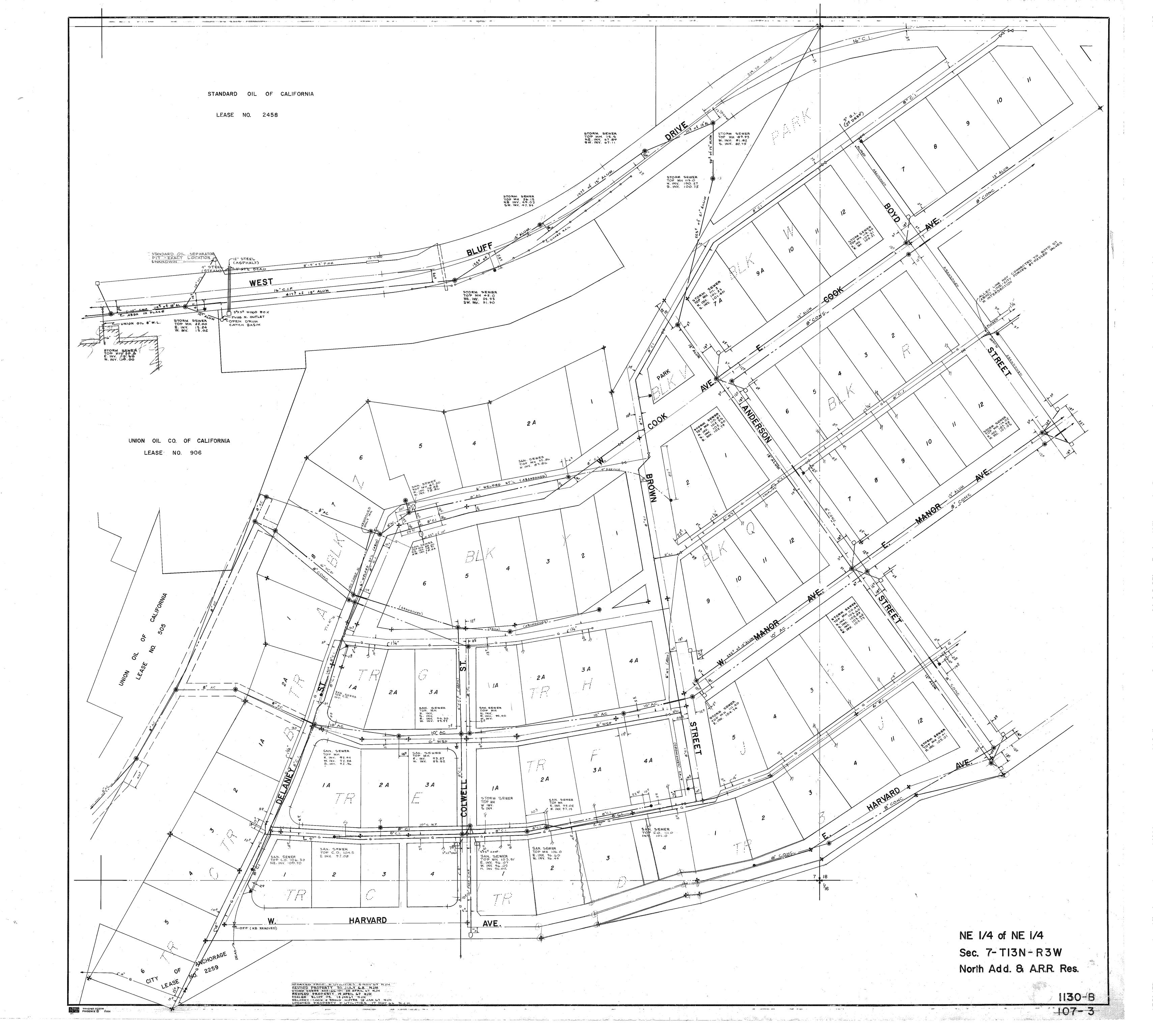
PORT OF ANCHORAGE **EXPANSION PROJECT**

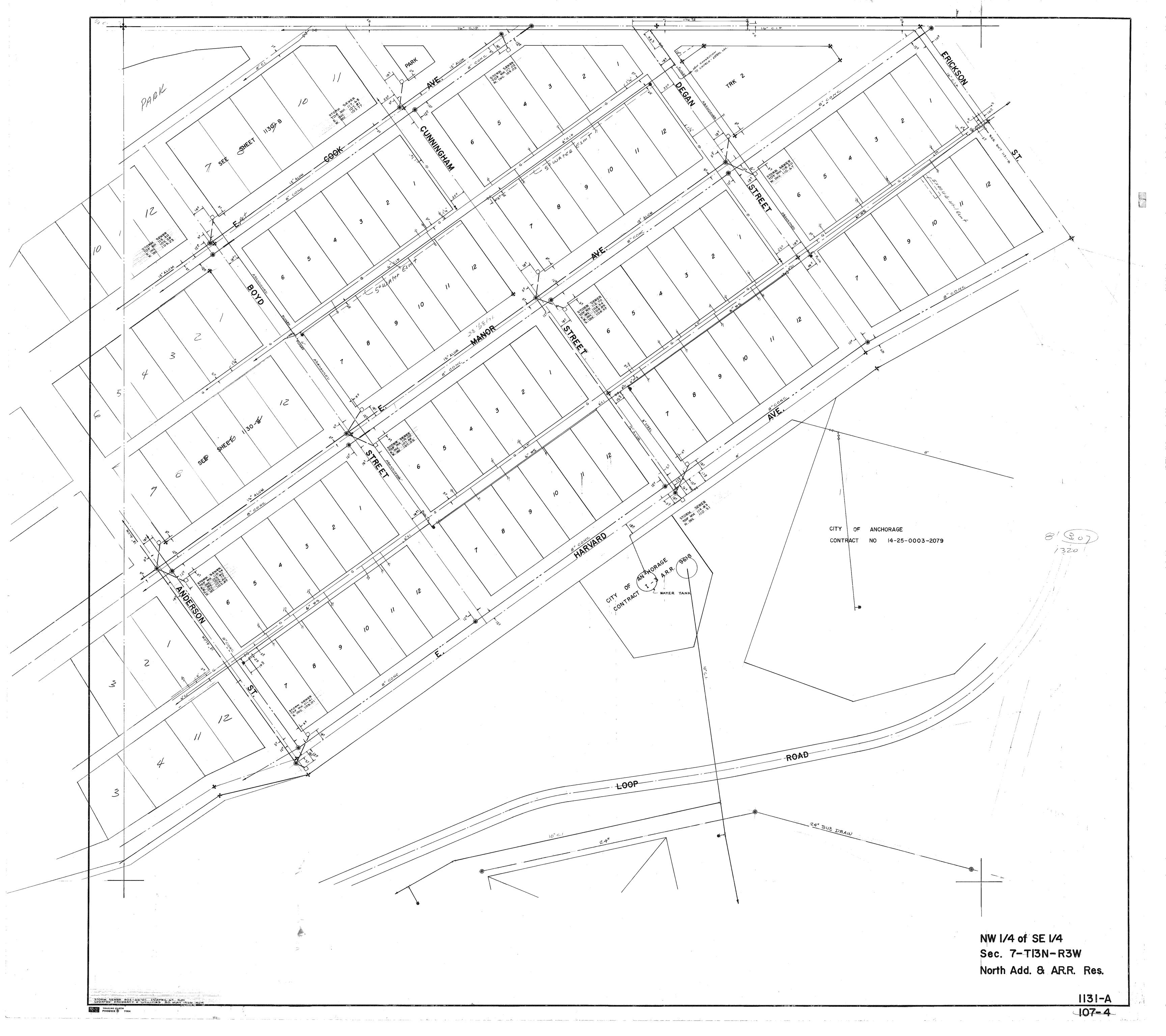
BARGE BERTHS PHASE 2 AS-BUILT SOUTH BACKLANDS GRADING / DRAINAGE SECTION

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DESIGNED BY: G	Ξ	DATE: 1,	/8/08	
CHECKED BY: D	N	PROJECT NO:	61028	

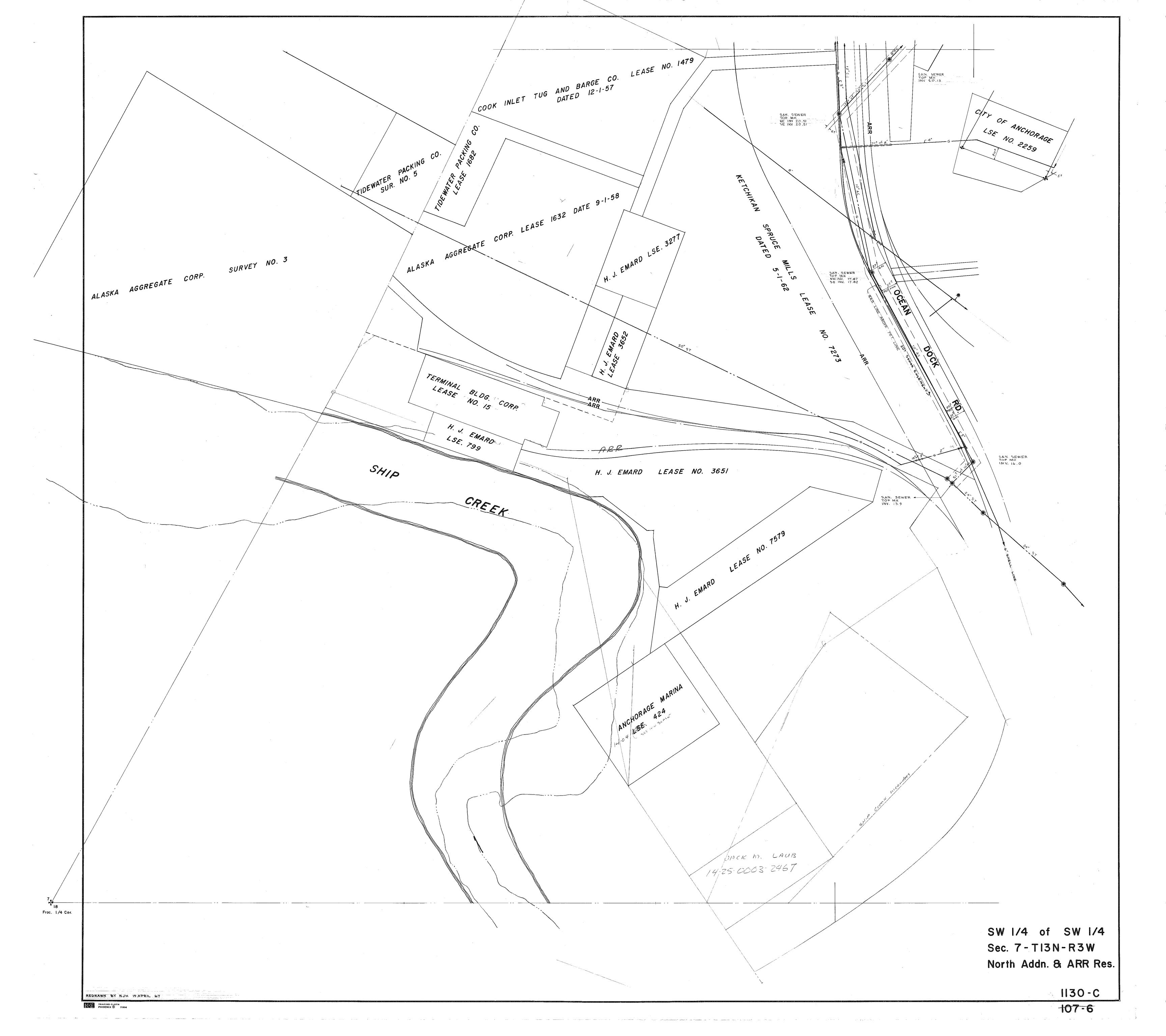
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ED BY: GH	DATE: 1,	/8/08
ED BY: DN	PROJECT NO:	61028

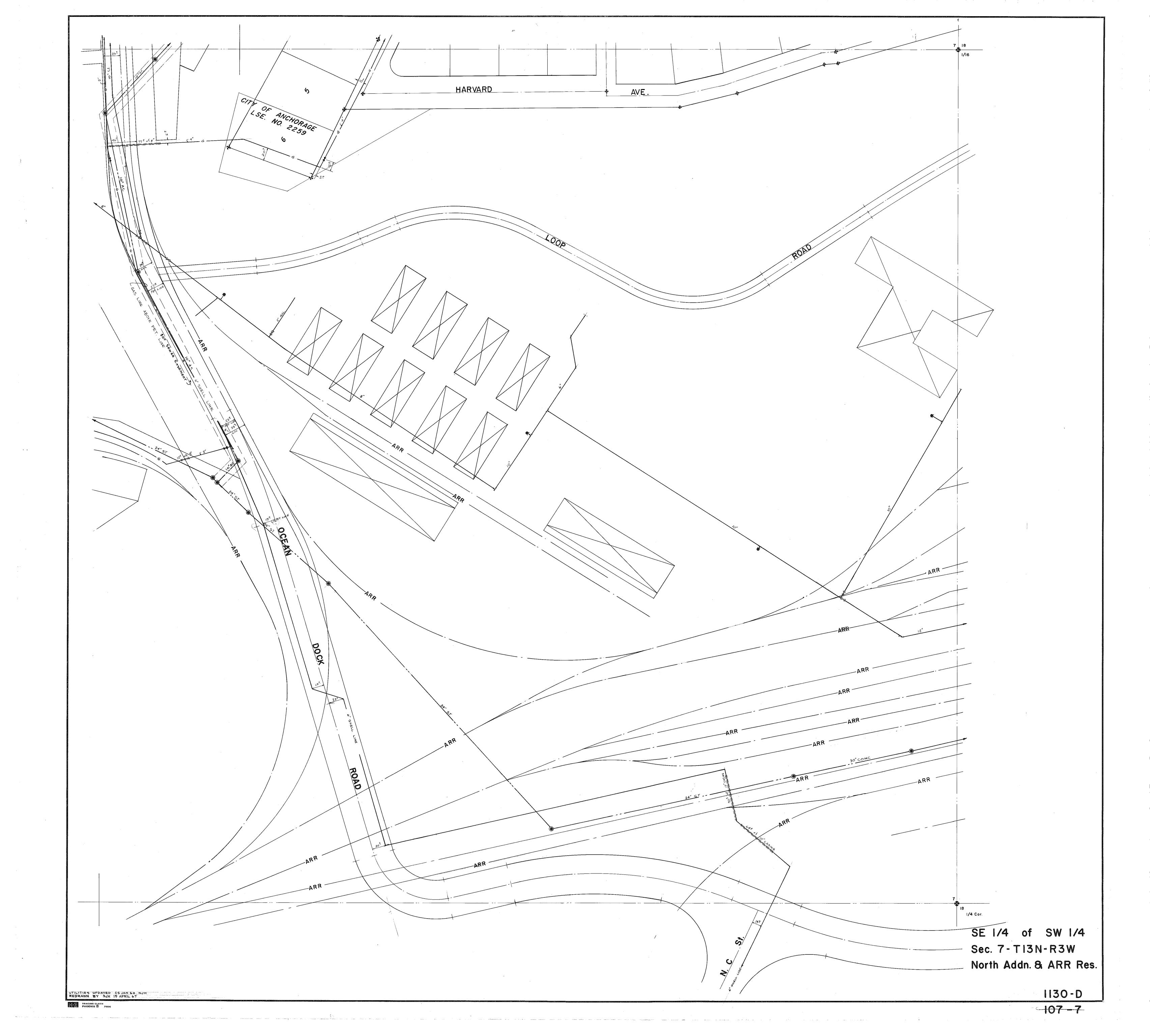


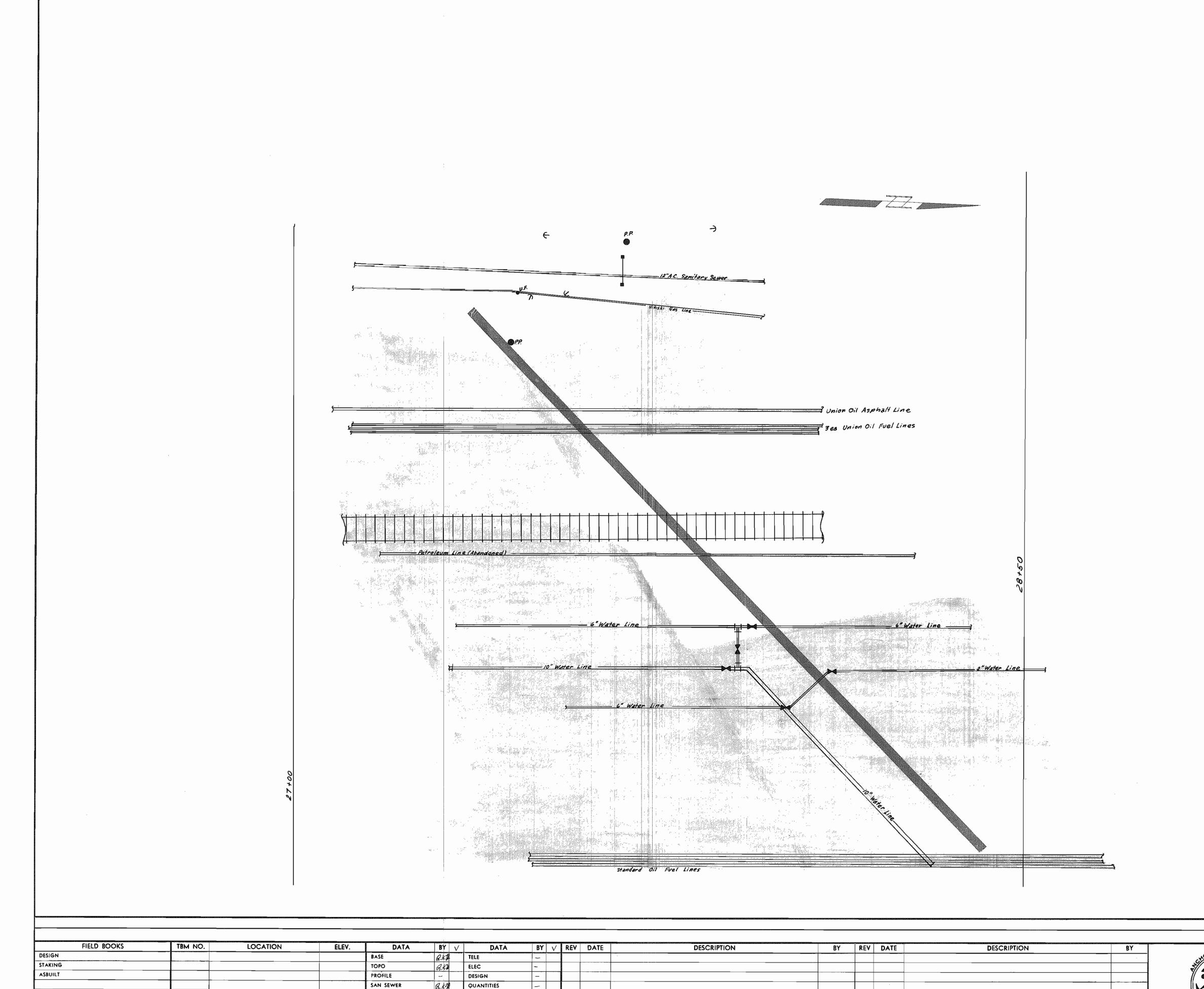












REVISIONS

B.K. MUN. PRELIM. CHECK

MUN. FINAL

PLAN CHECK

MUN. FINAL CHECK

STORM SEWER

GAS

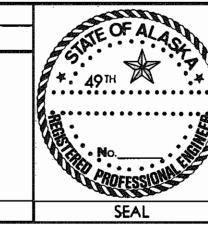
CONTRACTOR

CONSTRUCTION RECORD

INSPECTOR

BASIS OF,

VERTICAL DATUM



ENGINEERS

PUBLIC WORKS DEPARTMENT

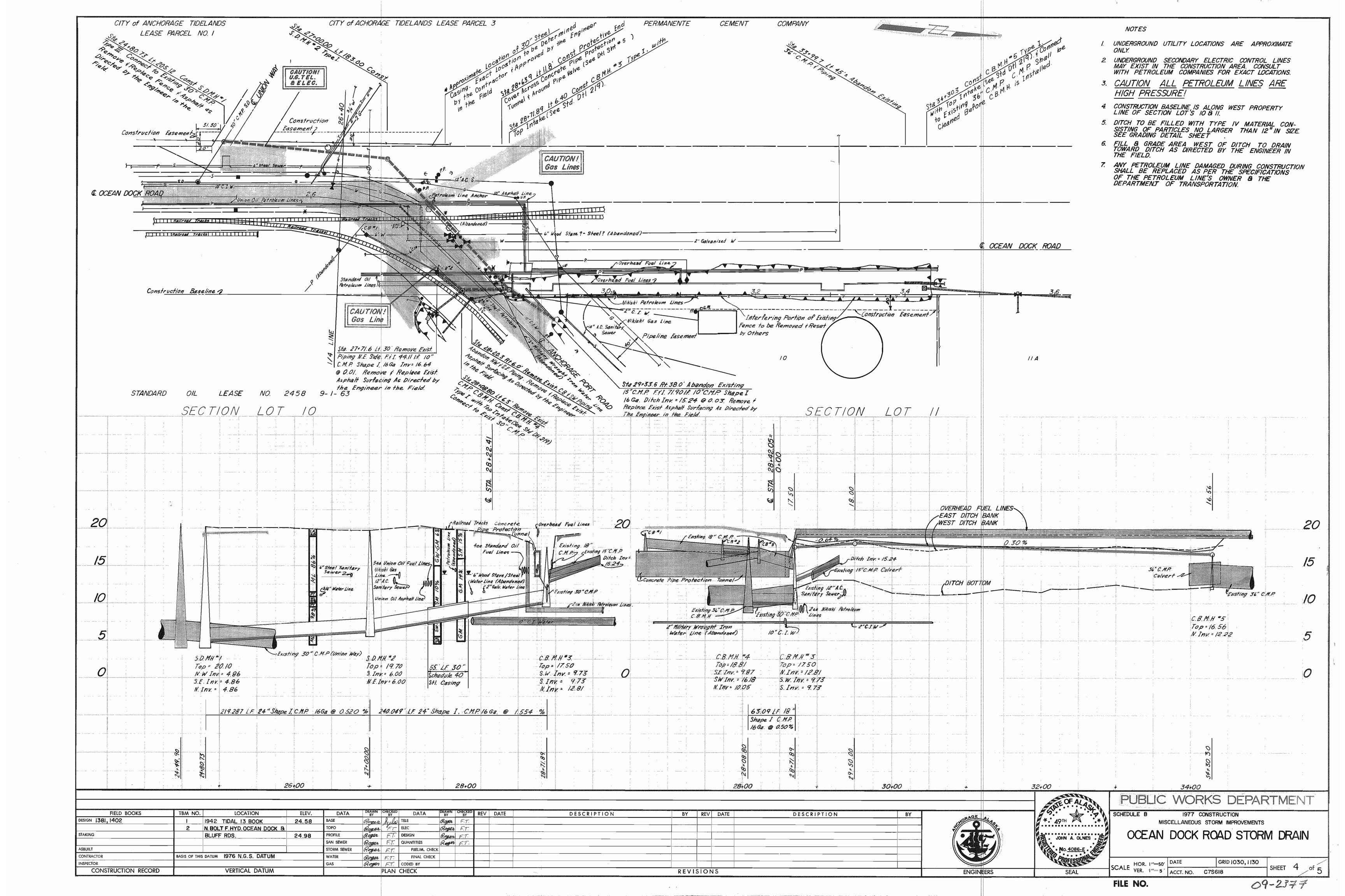
GENERAL MISC UTILITIES WIN PORT OF ANCHORAGE',

WATER & POL LINES

SCALE / "= /0" DATE GRID /0 30

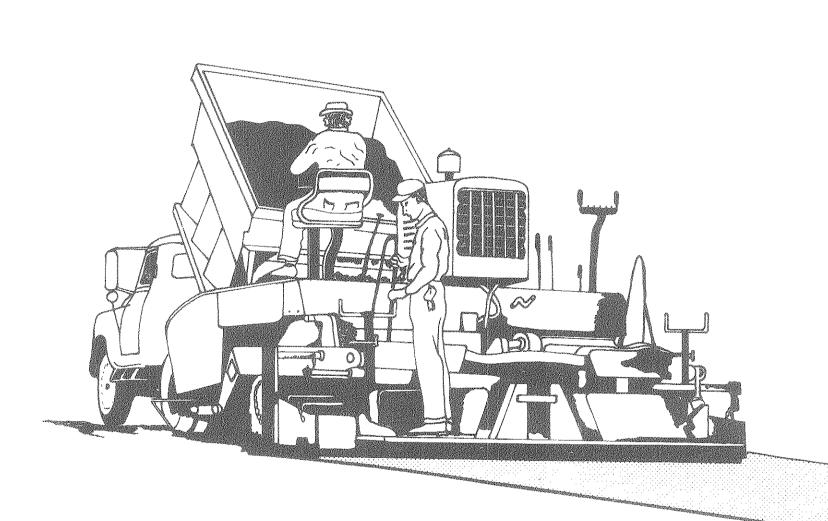
ACCT. NO. C 75 6/8

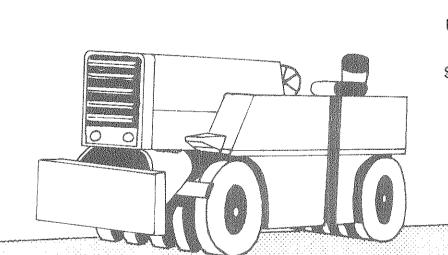
09-2576



CITY OF ANCHORAGE 1975 CONSTRUCTION 75-04







CONTRACT NO C-4916

DATE NOTICE TO PROCEED JULY 29,1975

ORIGINAL CONTRACT AMOUNT \$ 120,811.55

FINAL CONTRACT AMOUNT \$ 196,419.01

ACTUAL COMPLETION DATE SEPT 9,1975

INSPECTOR HANSEN

PAVING 0.6 BLKS

STORM 906 L.F.

J.W.H. 11/19/7.

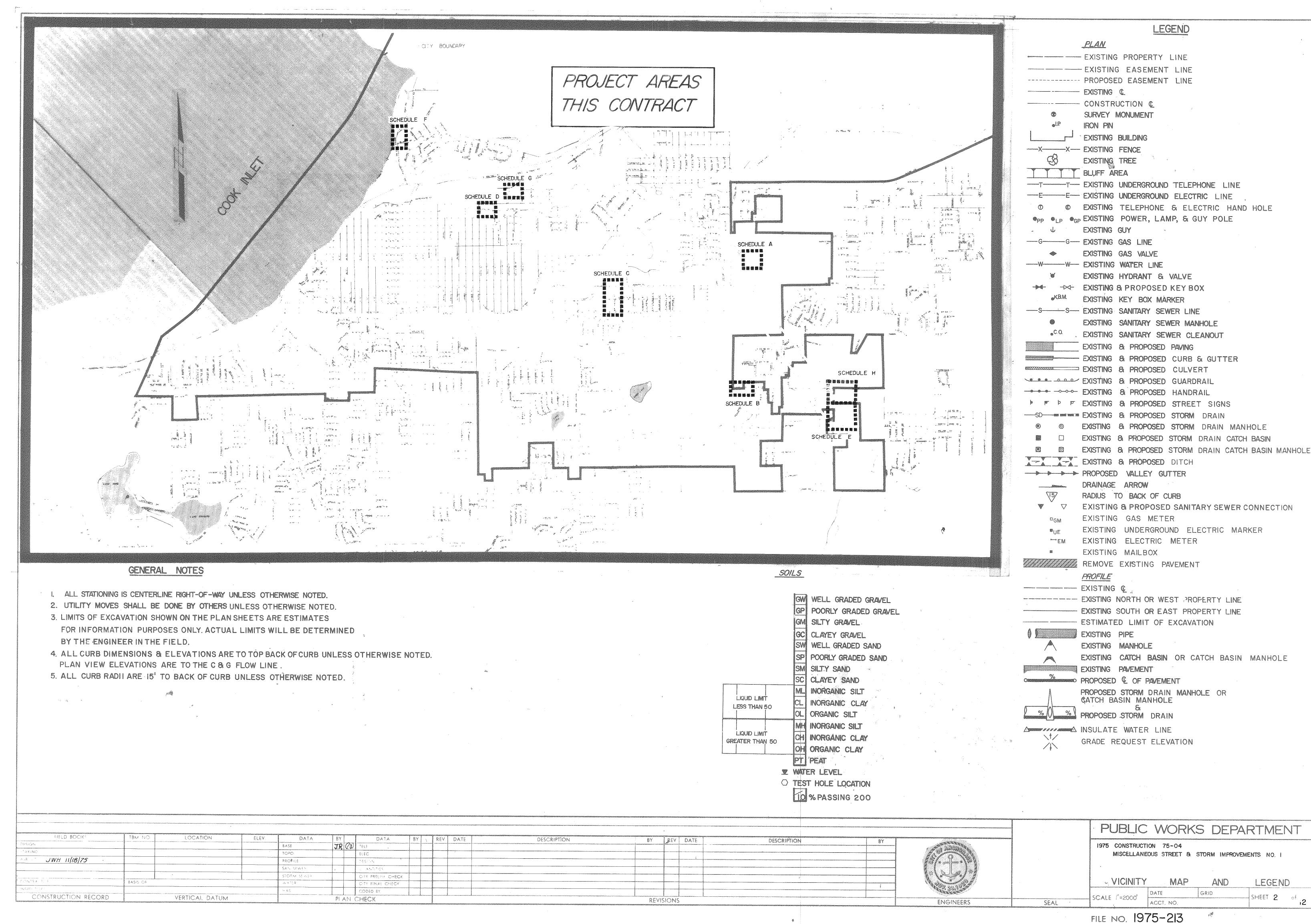
MISCELLANEOUS STREET & STORM IMPROVEMENTS NO. 1

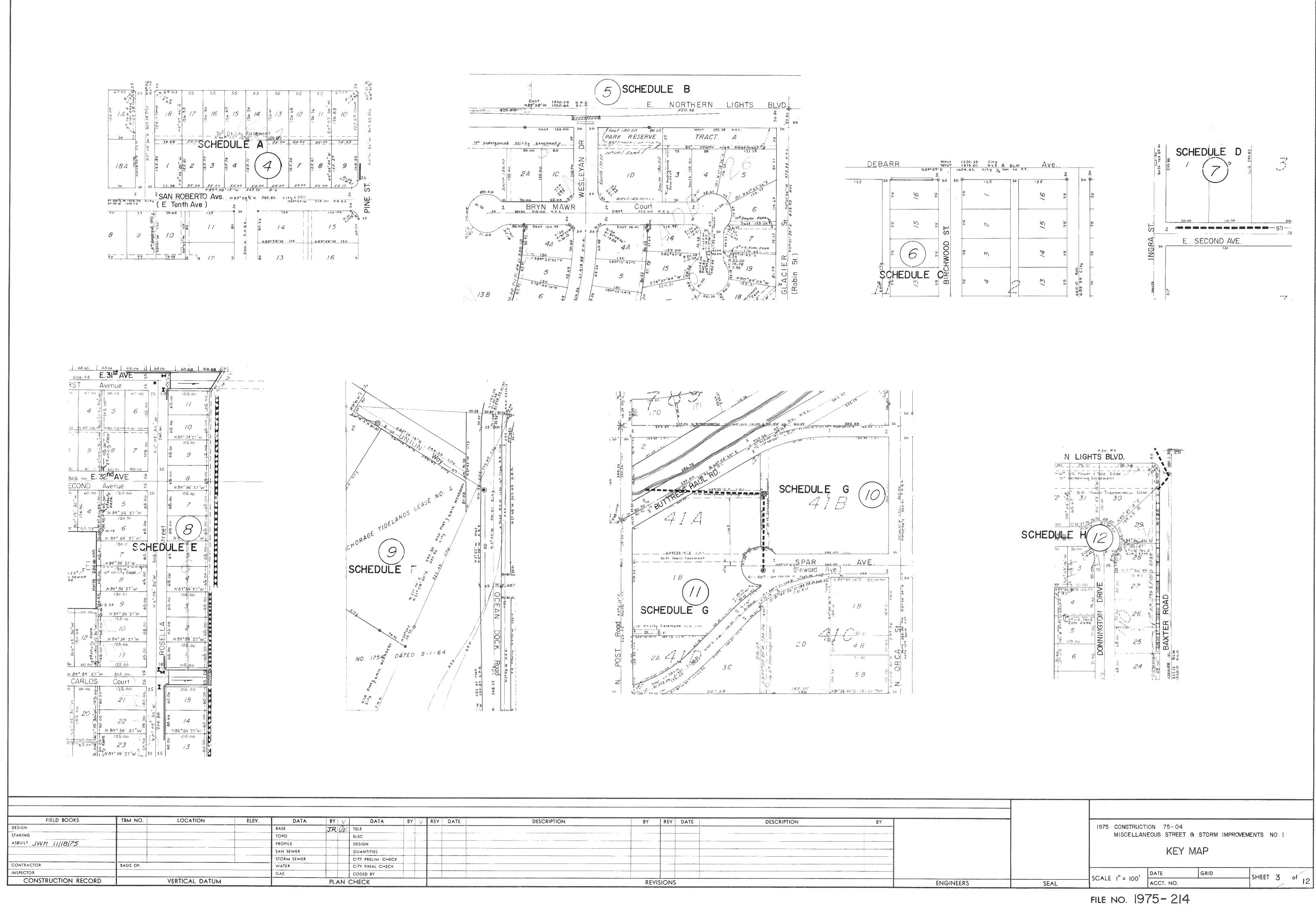
APPROVED BY:

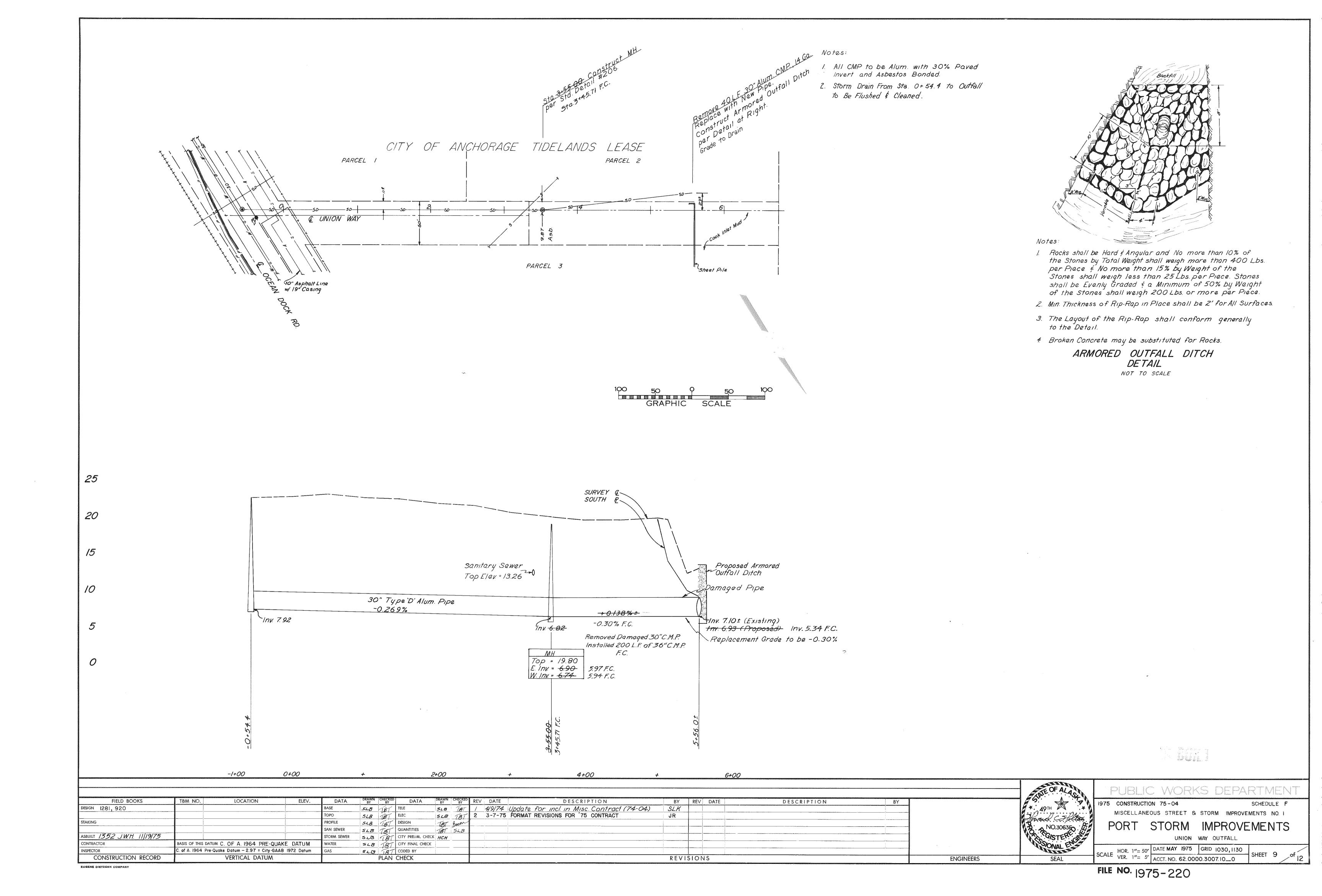
DOUGLAS G. WEIFORD
CITY MANAGER

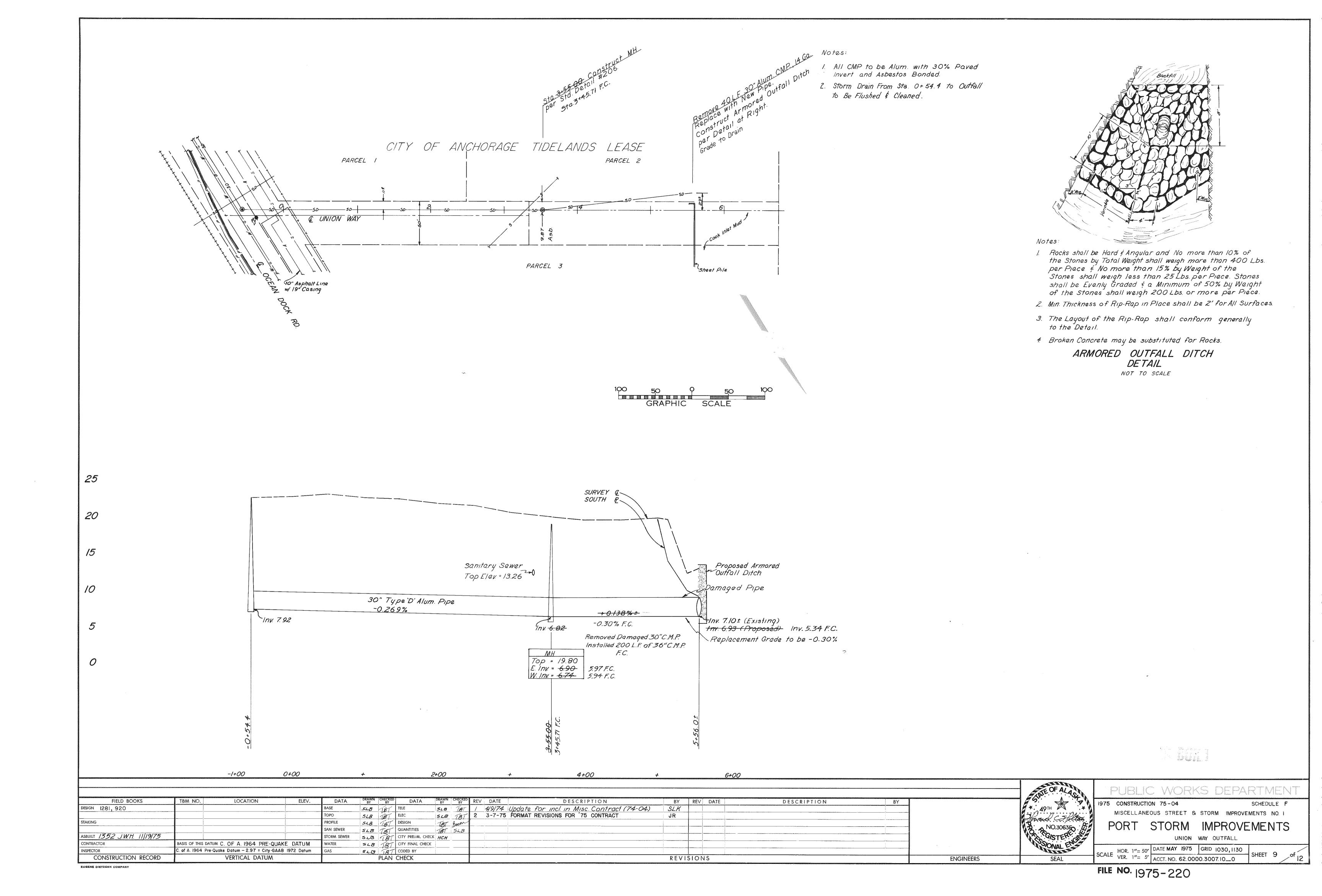
LEE BROWNING, P.E.
ACTING ASST. CITY MANAGER/PUBLIC WORKS

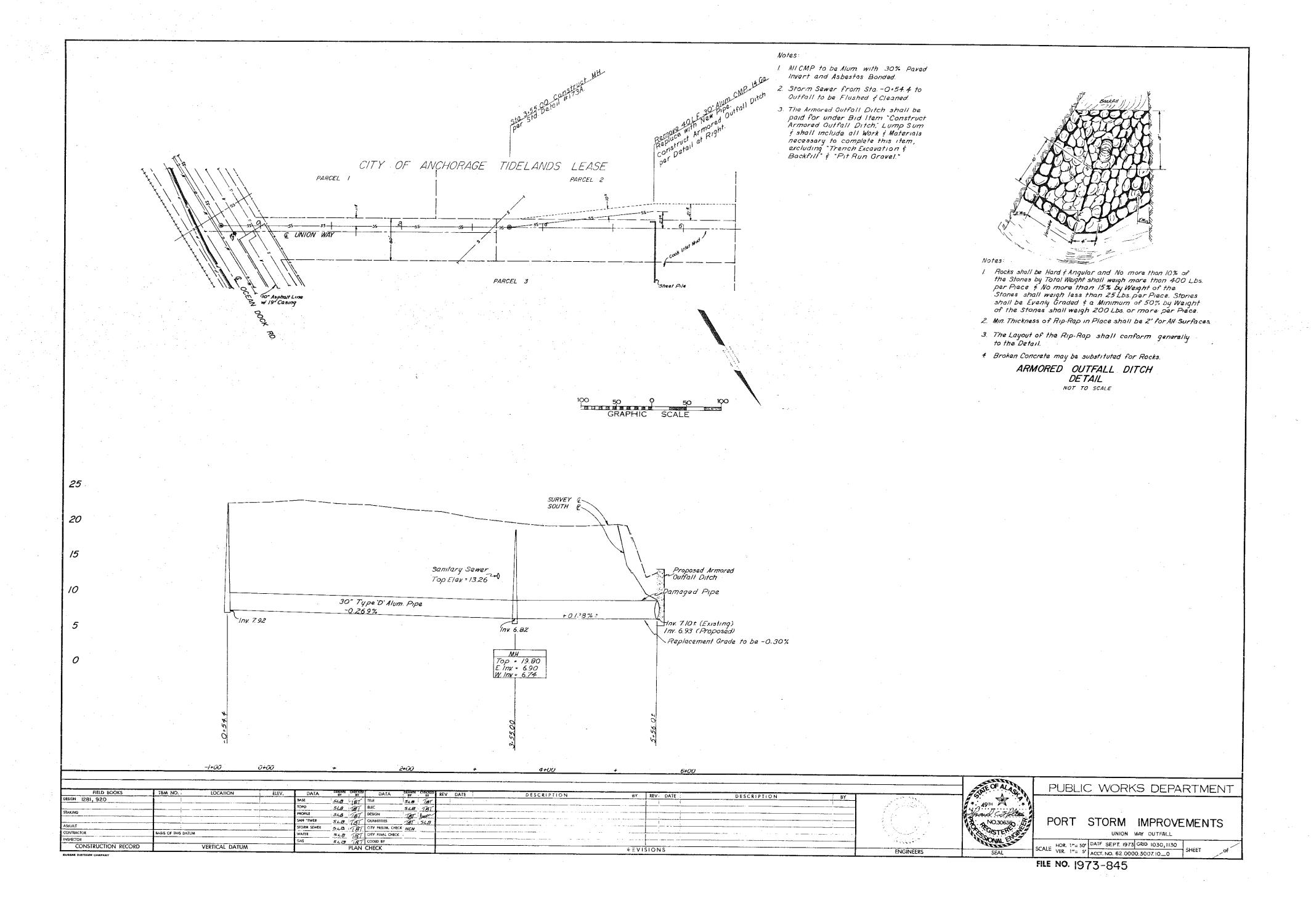
TED J. FORSI JR., P.E. ACTING CITY ENGINEER

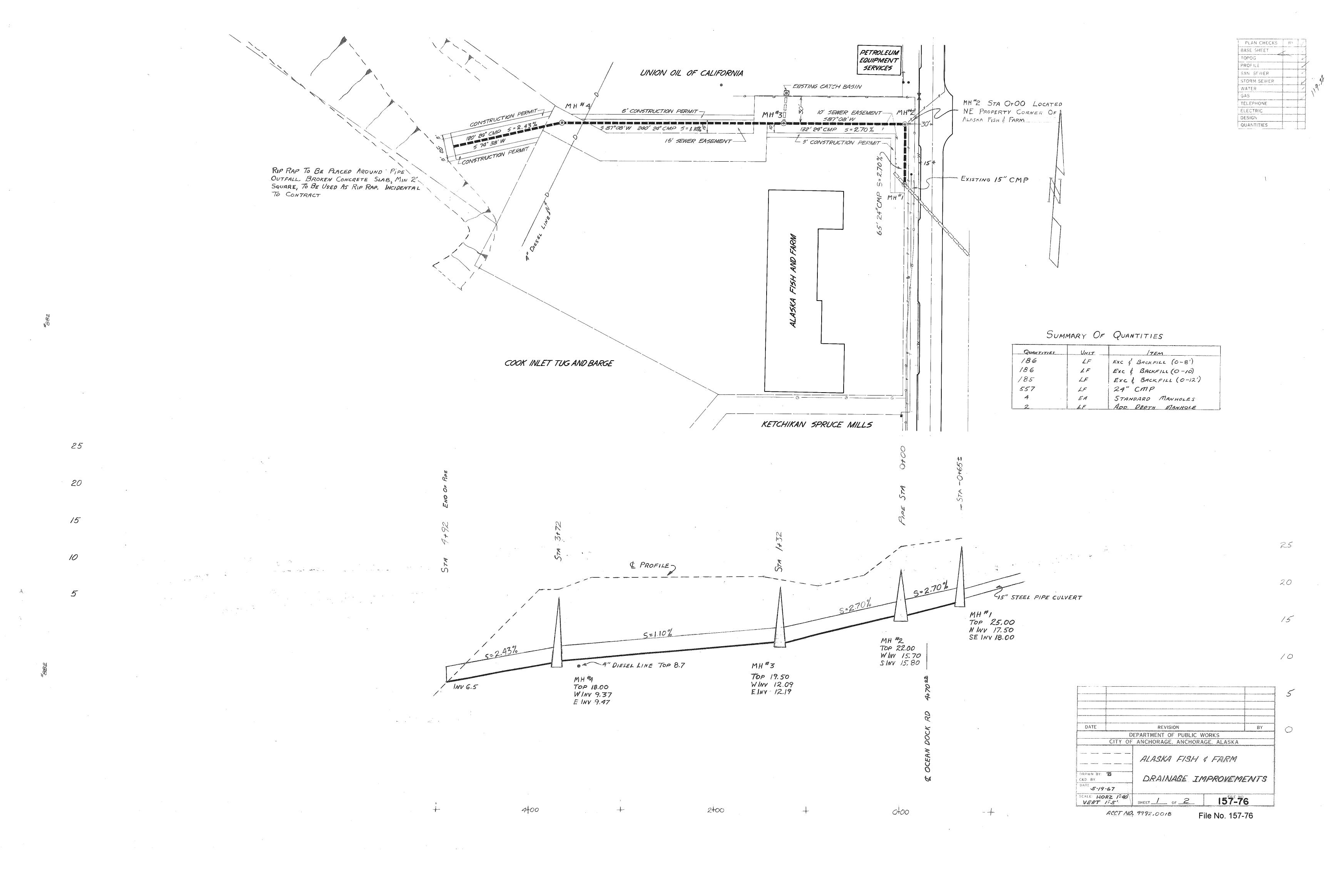


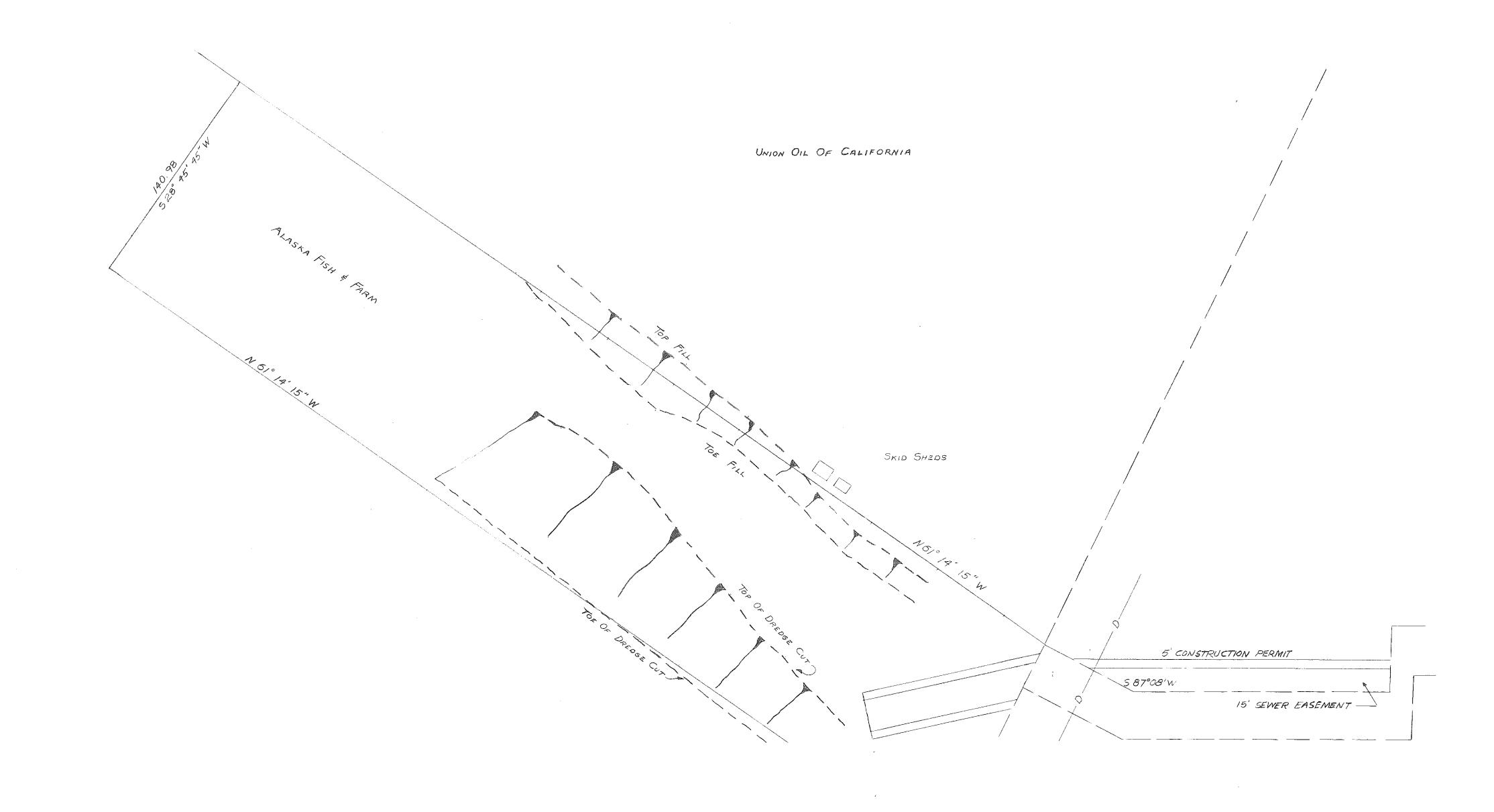












REVISION DEPARTMENT OF PUBLIC WORKS
CITY OF ANCHORAGE, ANCHORAGE, ALASKA CITY ENGR. ALASKA FISH & FARM CITY MGR.

DRAINAGE IMRI

CKD BY

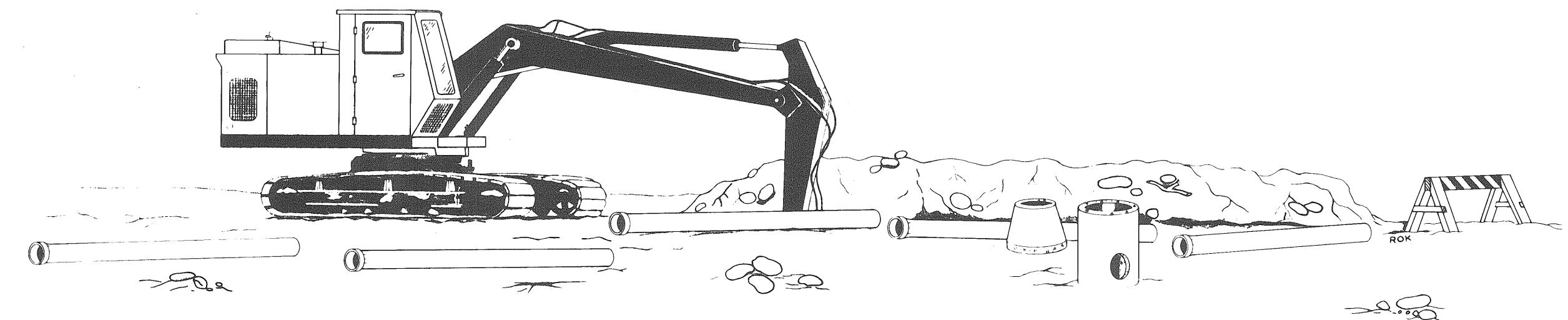
DATE: 5-19-67

SCALE HOR. I"= 40'

VERT. I"= 5" SHEET 2 OF 2: DRAINAGE IMPROVEMENTS Acct No. 9992.0018 File No. 157-77

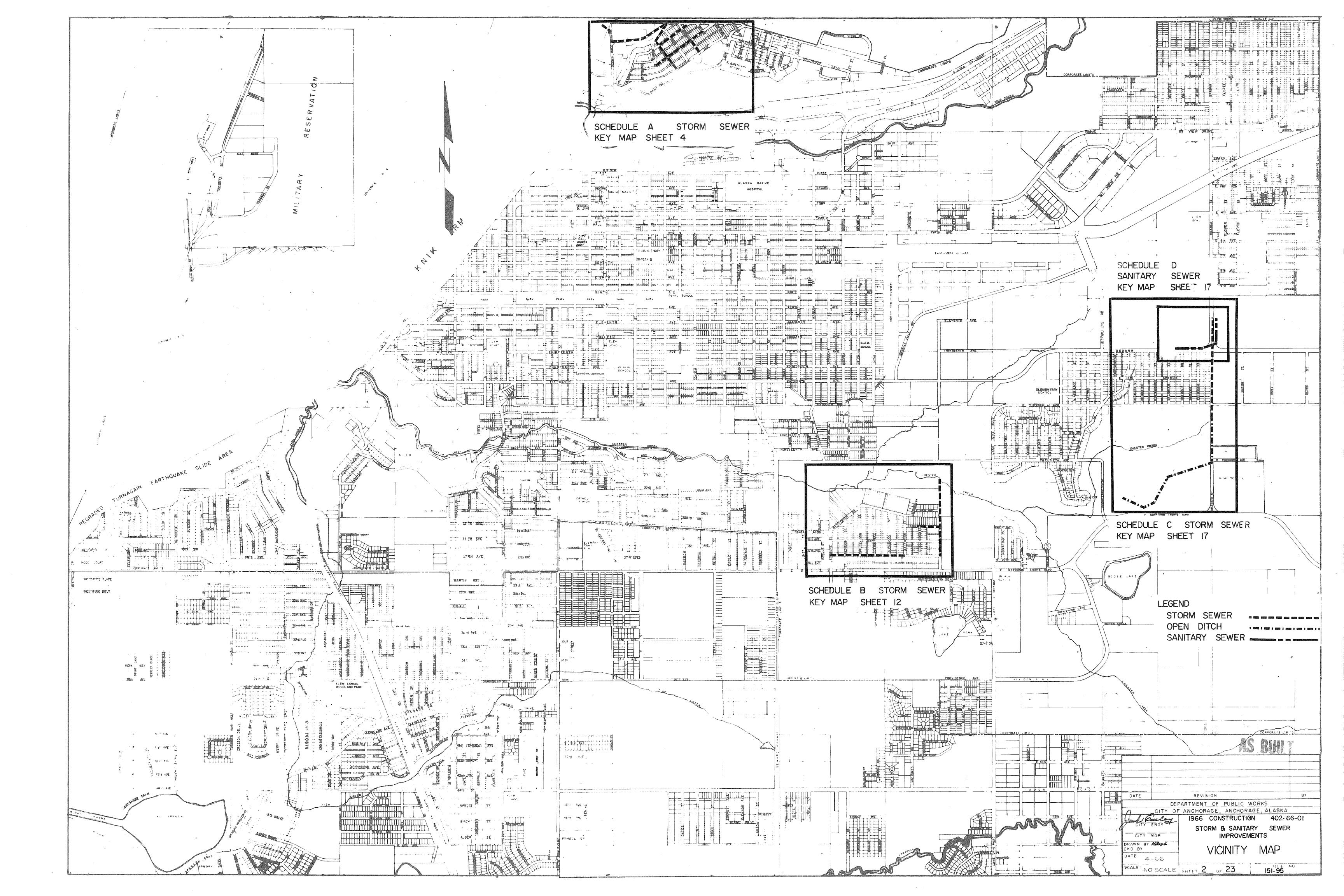
CITY OF ANCHORAGE 1966 CONSTRUCTION 402-66-01





SANITARY & STORM SEWER IMPROVEMENTS

APPROVED BY
ROBERT H. OLDLAND
CITY MANAGER

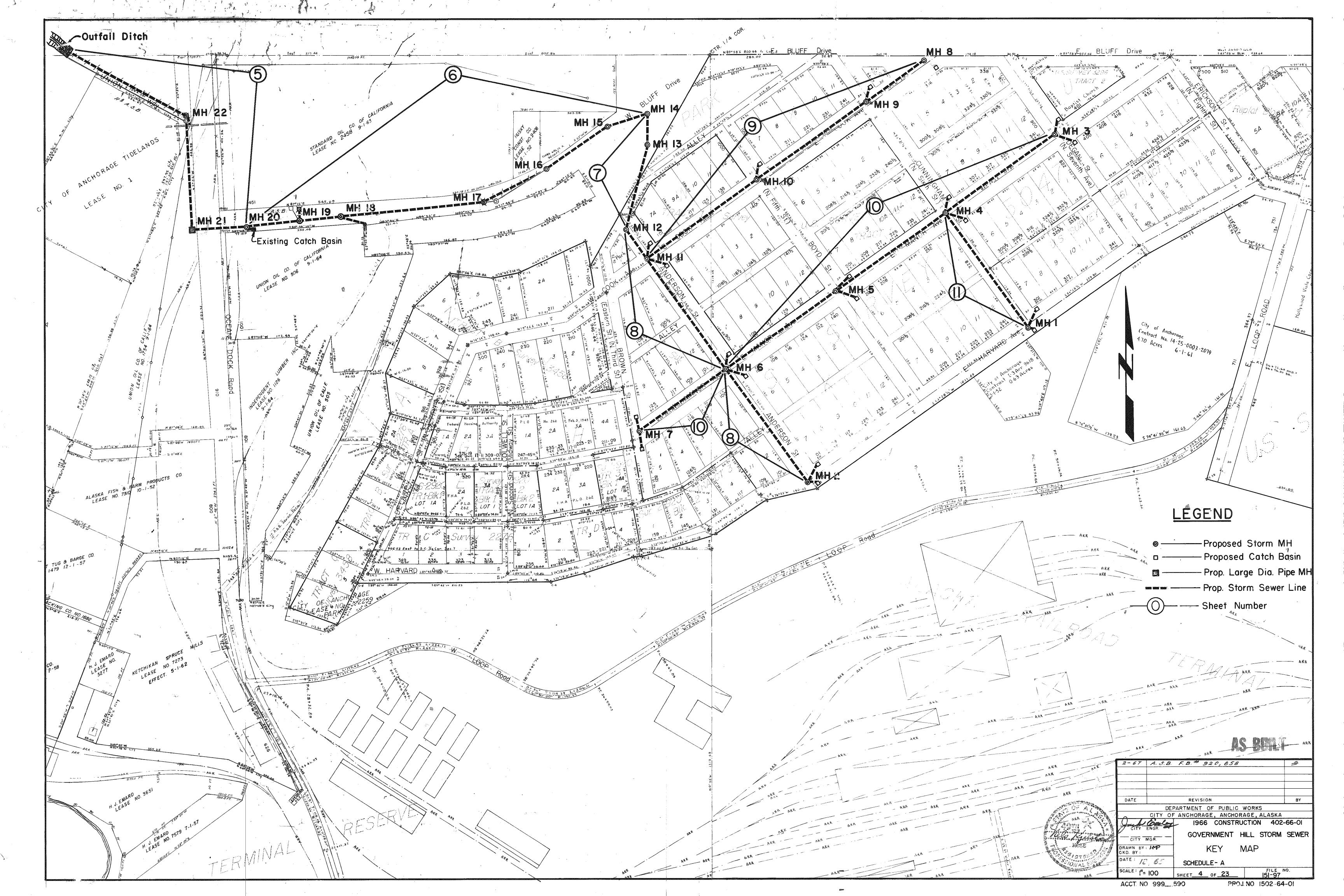


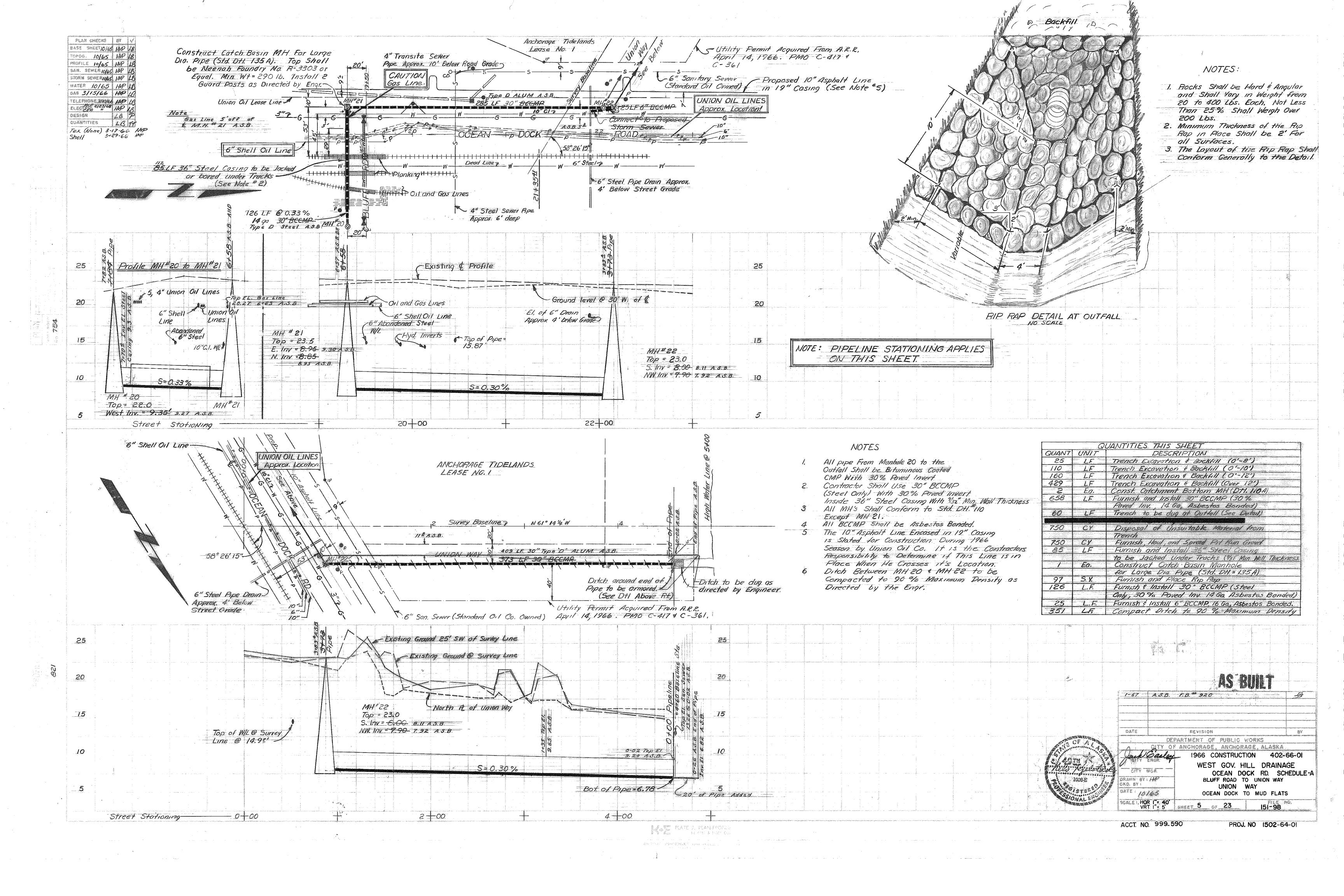
GENERAL NOTES

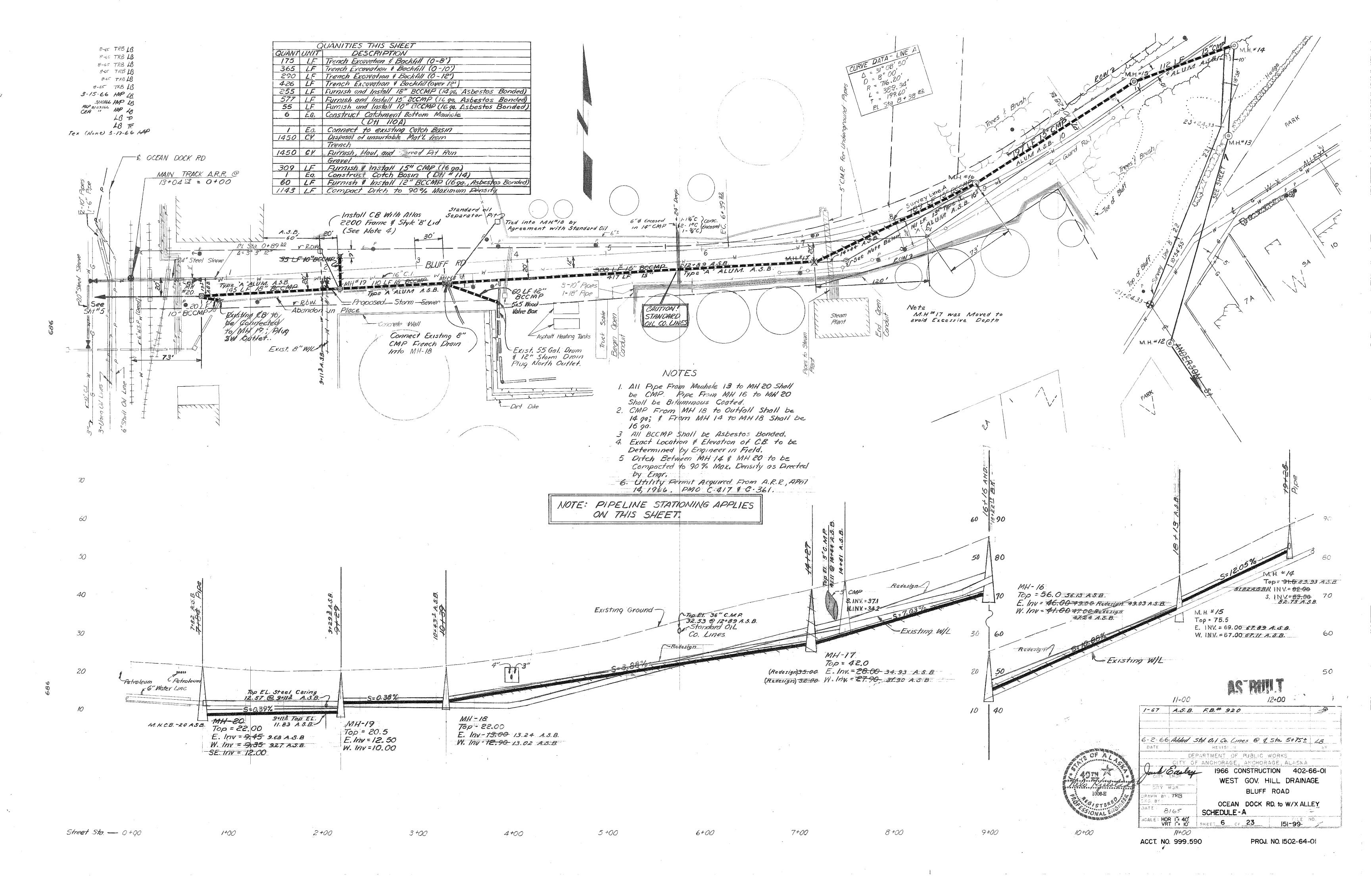
- I. ALL EXISTING CULVERTS, AND TEMPORARY TYPE STORM DRAINS (MOST OF WHICH ARE SHOWN ON PLANS) ARE TO BE REMOVED AND SALVAGED WHEN POSSIBLE THE CONTRACTOR SHALL DELIVER SALVAGED PIPE TO THE CITY YARD AT ISTAVENUE AND POST ROAD, WITHOUT EXTRA COST TO THE CITY
- 2. ALL REQUIRED ADJUSTMENT & RELOCATION OF UTILITY POLES & HYDRANTS TO BE DONE BY OTHERS.
- 3. ALL JOINTS 8 TERMINATED EDGES OF EXISTING CONCRETE 8 A.C. PAVEMENT ARE TO BE NEATLY CUT. •
- 4. REFER TO SPECIFICATIONS FOR STANDARD DETAILS.
- 5. THERE MAY BE SOME WATER AND SEWER SERVICES WHICH ARE NOT SHOWN ON THE PLANS, BECAUSE THERE ARE SOME UNRECORDED CONNECTIONS.
- 6 NO ATTEMPT HAS BEEN MADE TO SHOW ALL GAS SERVICE CONNECTIONS IT IS THE CONTRACTORS RESPONSIBILITY TO MAKE HIMSELF AWARE OF ALL EXISTING GAS LINES (INCLUDING SERVICE CONNECTIONS) FROM ANCHORAGE NATURAL GAS CORPORATION.
- 7. ALL DITCHING AND GRADING NECESSARY TO PROVIDE DRAINAGE TO THE CATCH BASINS OR CATCH BASIN MANHOLES CONSTRUCTED UNDER THIS CONTRACT WILL BE DONE BY CITY FORCES AT A LATER DATE.
- 8. CITY FORCES WILL MAKE ALL PAVEMENT REPLACEMENTS REQUIRED BY THIS CONTRACT UNLESS OTHERWISE SPECIFIED IN THE SPECIAL PROVISIONS.
- 9. ALL THAW WIRES TO BE BUZZED BEFORE AND AFTER THE WORK HAS BEEN COMPLETED.

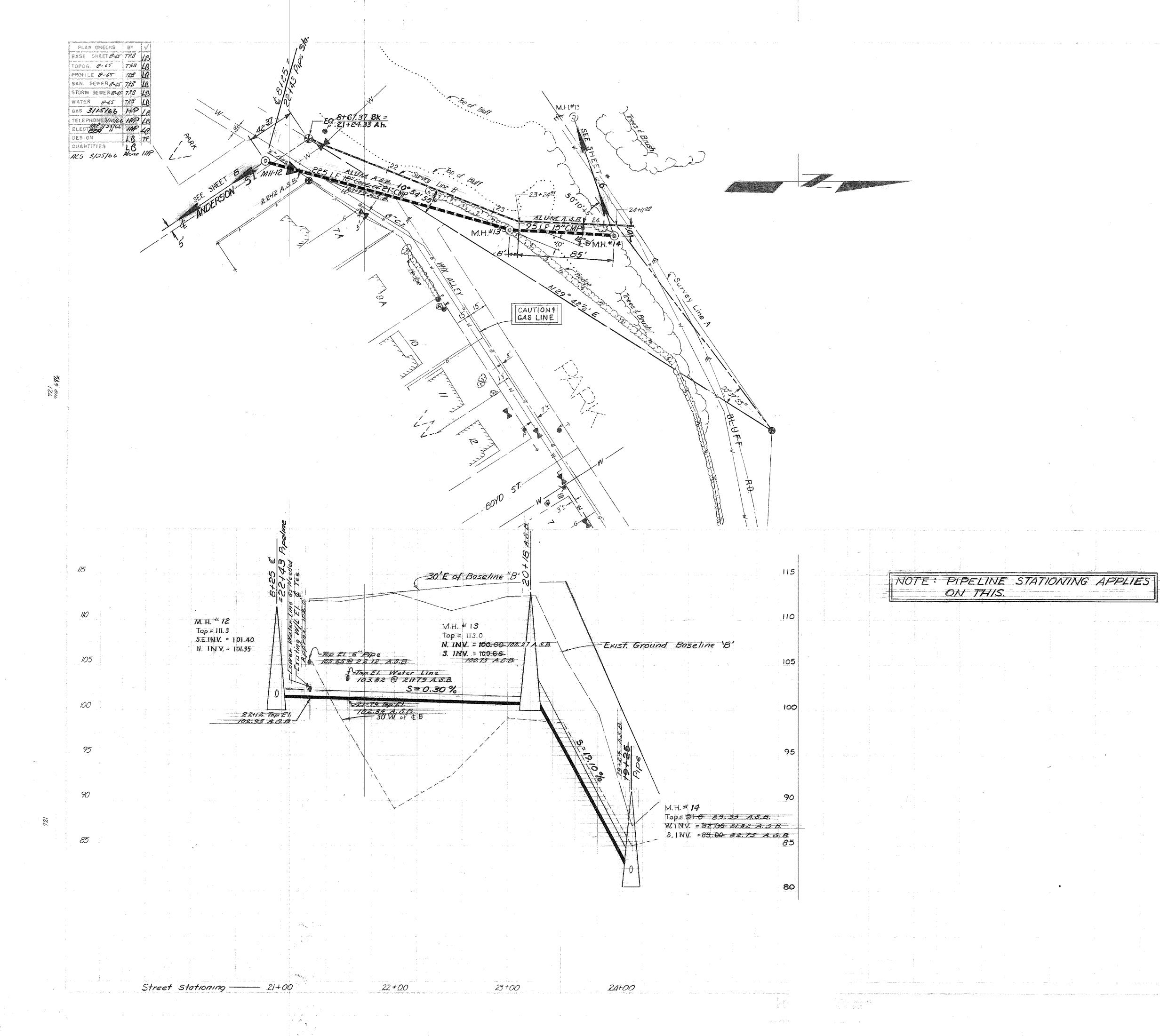
GENERAL LEGEND

	EXISTING SANITARY SEWER SERVICE CONNECTION			
	STREETS TO BE PAVED STORM SEWER CONSTRUCTION ARROW INDICATE	S DIRECTION	OF FLOW	•
		.O DIVILOTION	9 1 0 mm 40 11	
	STRIP PAVING			
, Lud	EXISTING FACILITIES			,
3	TREES			
···-	FENCES			
	PROPERTY LINE			•
	SURVEY MONUMENT			
	IRON PIN			
	TELEPHONE UNDERGROUND			
	ELECTRICAL UNDERGROUND			
	ELECTRICAL HAND HOLE	,		
	UTILITY POLE & GUYS			
	NATURAL GAS UNDERGROUND			
	GAS VALVE		•	
	KEY BOX MARKER			
	KEY BOXES, EXISTING & PROPOSED			
	HYDRANTS, EXISTING & PROPOSED			
	WATER LINE, EXISTING			
	WATER LINE, PROPOSED			
	CATCH BASINS, EXISTING & PROPOSED		-	
	CATCH BASIN MANHOLES, EXISTING & PROPOSED			
	STORM MANHOLES, EXISTING & PROPOSED			
	SANITARY MANHOLES, EXISTING & PROPOSED			
	SEWER CLEAN OUTS, EXISTING & PROPOSED			
	STORM SEWER, EXISTING			
	STORM SEWER, PROPOSED	" .		
	SANITARY SEWER, EXISTING			
	SANITARY SEWER , PROPOSED			
	SIDEWALKS & PAVING TO BE REMOVED			A SO AND
	EXISTING CULVERTS TO BE REMOVED			
	RADIUS TO FACE OF CURB AT RETURN			· V ::- 8:
	GUARD RAIL TO BE INSTALLED			PARTMENT OF HELL WHE FANCH HALE AND RAFE ALASKA
S ec	DRAINAGE ARROW		- Jank	1966 CONSTRUCTION 402-66-01
ger-	BLUFF AREA		KJayL	GENERAL NOTES & LEGEND
	PIPE HAND RAIL TO BE INSTALLED		DATE 4/66	
		*	SCALE	7 27 151 - 96







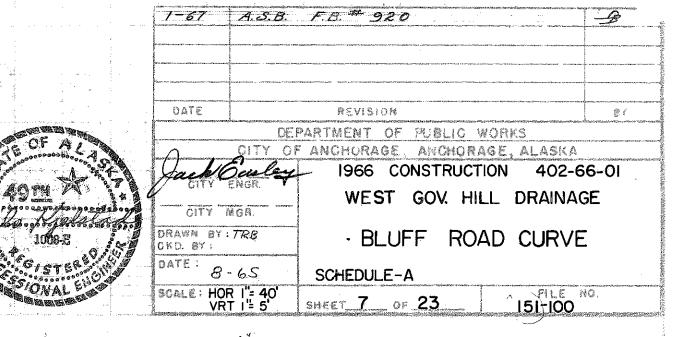


	QUANTITIES THIS SHEET					
QUANT	UNIT	DESCRIPTION				
161	LF	Trench Excountion & Bockfill (0-12')				
159	LF	Trench Excovation & Backfill (over 12')				
225	LF	Furnish & Install 18" Conc or 21" CMP (16 Gg.				
95	LF	Furnish & Install 15" CMP (16 Ga.)				
7	Ea	Construct Catchment Bottom MH (Def'l 110)				
25	CY	Disposal of unsurtable Mat'L from trench				
2 5	CY	Furnish, Houl, and Spread Pit Run Gravel.				
1	Eo.	Lower Existing Water Line				
						
draft						

NOTES.

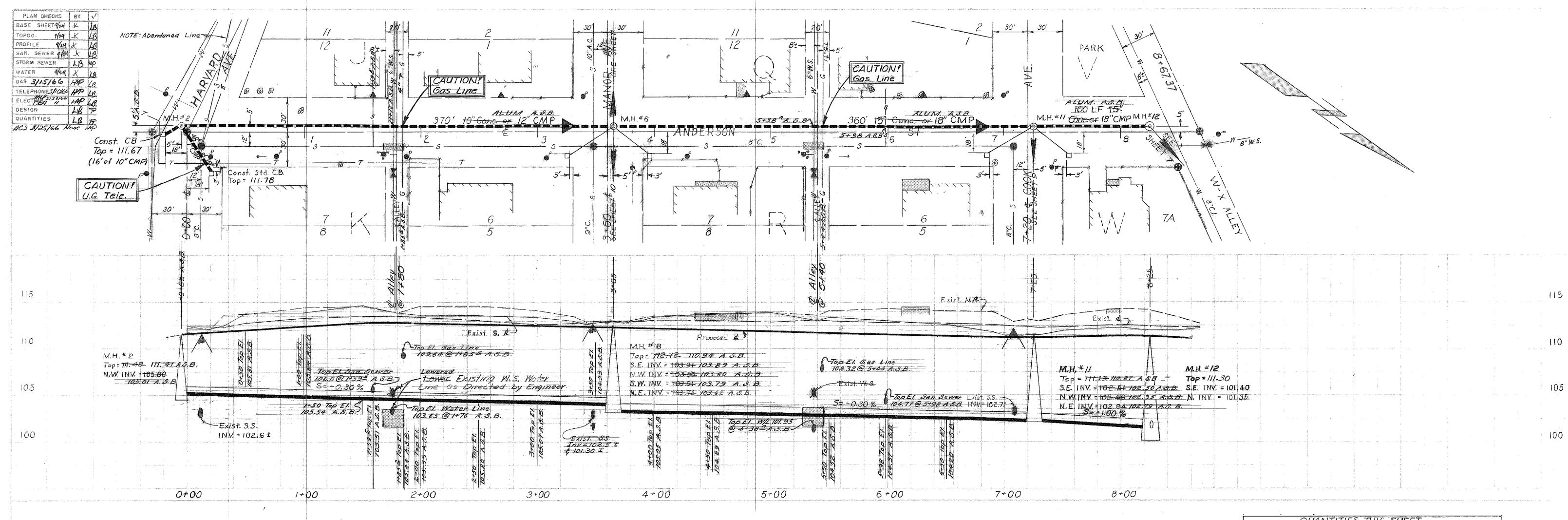
1. The Sewer Line From MH 12 to MH 13
Shall Have a 30% Poved Invert
With Asbestos Bonding, it CMP is Used.

AS BULT



ACCT NO. 999.590

PROJ. NO. 1502-64-01

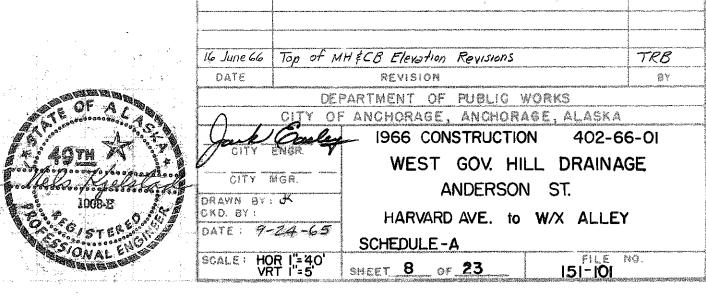


NOTES.

1. The Sewer Line on This Sheet (Excluding C.B. Leods) Shall Hove a 30 % Poved Invert With Asbestas Bonding of CMP is Used.

	•	
	QU	ANTITIES THIS SHEET
DUANT	UNIT	DESCRIPTION
119	LF	Trench Excavation & Backfill (0-8')
470	LF	Trench Excavation ≤ Backfill (0 - 10')
305	LF	Trench Excavation # Backfill (0 - 12')
2	Ea.	Construct Catchment Bottom
	Charles - California (California (Californ	Manhole (DH. HOA)
2	Ea.	Construct Catch Basin (D.+1. 114)
50	CY	Removal & Disposal of Unsuitable
		Mat'l from Trench
50	CY	Furnish, Haul, & Spread Pit Run
		- Gravet
4	Ea,	Raise or Lower Existing Sanitary
		Sewer Connections,
64	LF	Furnish # Install 10" CMP
370	LF	Eurnish # Install 10" Conc or
		12" CMP (16 Ga.)
460	LE	Furnish & Install 15" Conc or
		- 18 "- CMP- (16 ga)
	4	· · · · · · · · · · · · · · · · · · ·

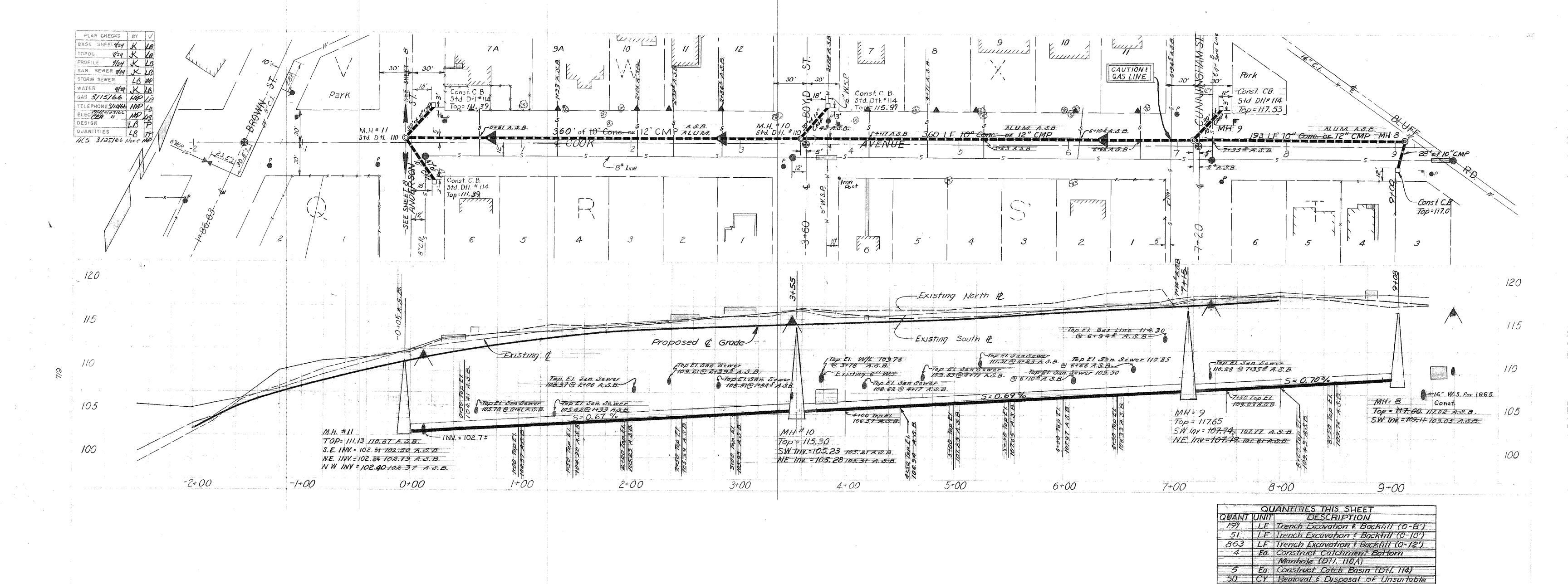
K PINET



1-67 A.S.B. F.B. 920

ACCT. NO. 999.590

PROJ. NO. 1502-64-01



	1-67	4.5.5. F.B. 920	CONTROLLED	Property and Prope
	(Мінятикальный пасманніць а _{кт} тобода и актоліць пасм	nii. Il woo ahad adusqob, dua ura oo dhaqaa dagaa ay oo dhadah kadaana ah dal bahan iyoba too may baa iylaa sha	mak umangan pamahda 1986 km kati yan kapatan arang a una 2 maa ta amah mag a una kaman suura man ina ka ka ka Tarang ang ang ang ang ang ang ang ang ang	In the City and the Committee was a second or the Committee of the Committee of the Committee of the Committee
		o-armen-armen ab arregulate-mortory-like beats ting press, transported for the most like as illegiated for the supplementation.	gament Bargar (11 maryles transfer 11 from the Philosophe Barretting Americany Americany). In the confession with American	IF' classiff to the price of the total and the price of t
### ##################################	16 June 66	Topo of MH & CB Elevation	Revisions	TRB
	DATE	聚套牙 医主杂科	والمساومة والمهاوي والمهاورة والمحمور والمحمدة والمواقعة وماقها والماقية والماقية والماقية والمعاومة والمعاورة	EFF
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	Jul E		NSTRUCTION 402	Retropped comments in the contract of a part o
49m / 7.V	/ city i	ist. T		
The state of the state of the	CITY F	e utta	GOV. HILL DRAIN	AUE
	UTIT F	* P ¹ -	COOK AVENUE	
1008-E	DRAWN BY:	theretally livering the control of t	, , , , , , , , , , , , , , , , , , ,	OAD
1000-E 0.00	www.difearm.clamane.communication.com	theretally livering the control of t	ST. to BLUFF R	OAD

Mot'l From Trench. 50 CY Furnish, Haul, & Spread Pot Run

Gravel.

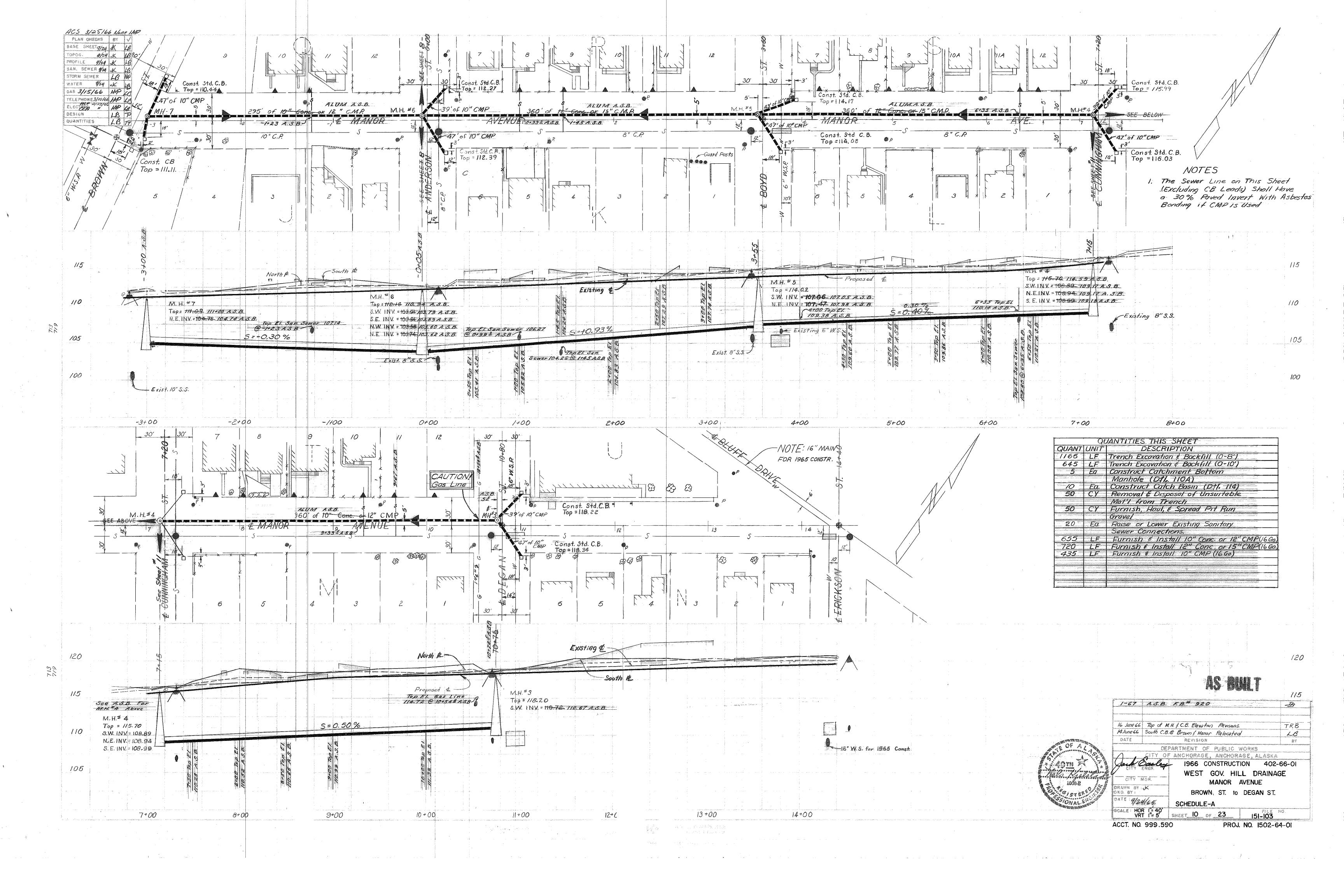
10 Ea. Raise or Lower Existing Sanitary

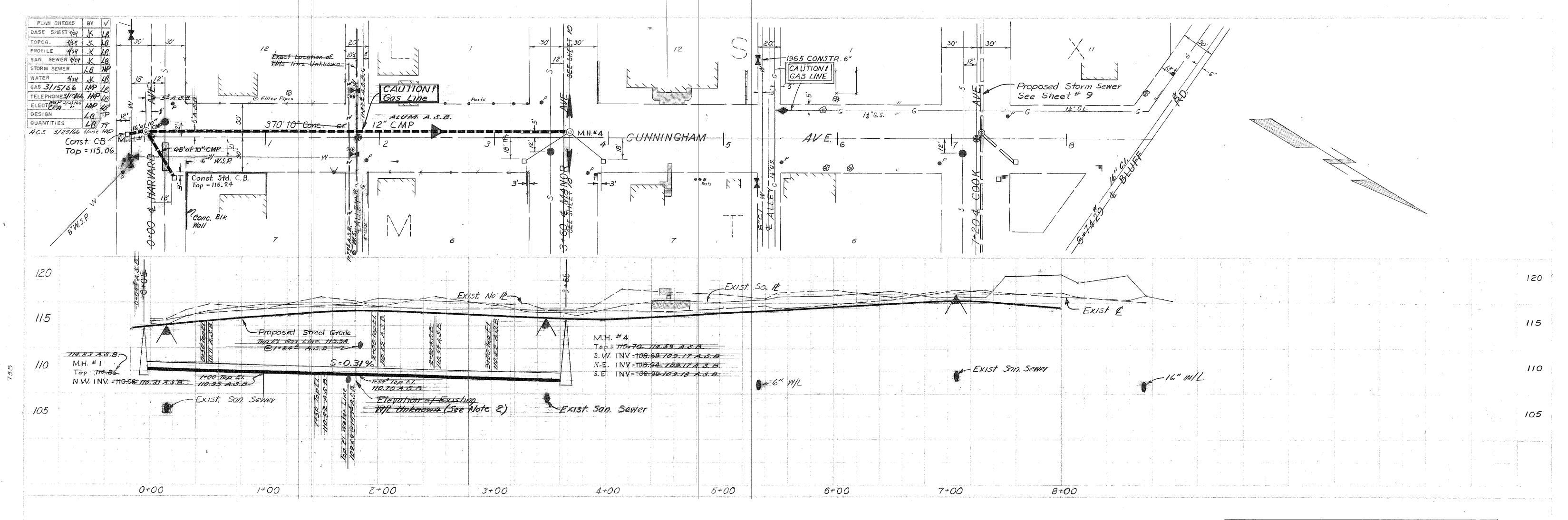
192 LF Furnish and Install 10" CMP (16 Ga)

913 LF Furnish & Install 10" Conc. or

12" CMP (16 Ga)

Sewer Connections.





NOTES

- 1. The Sewer Line (Excluding CB Leads)
 on This Sheet Shall Have
 a 30 % Poved Invert With Asbestos
- Bonding If CMP is Used.

 2. If W.S. Line is Intercepted by Storm

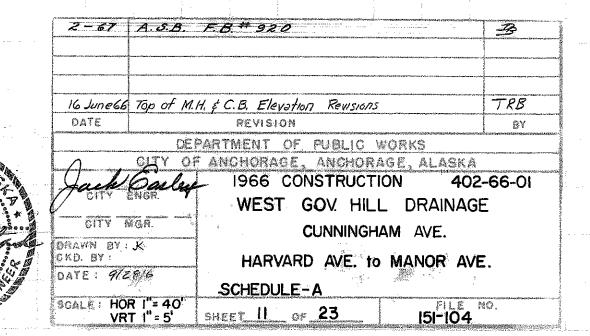
 Sever it Shall be Lowered by the

 Contractor as Directed by the Engir,

 Payment Will be Made at the Unit

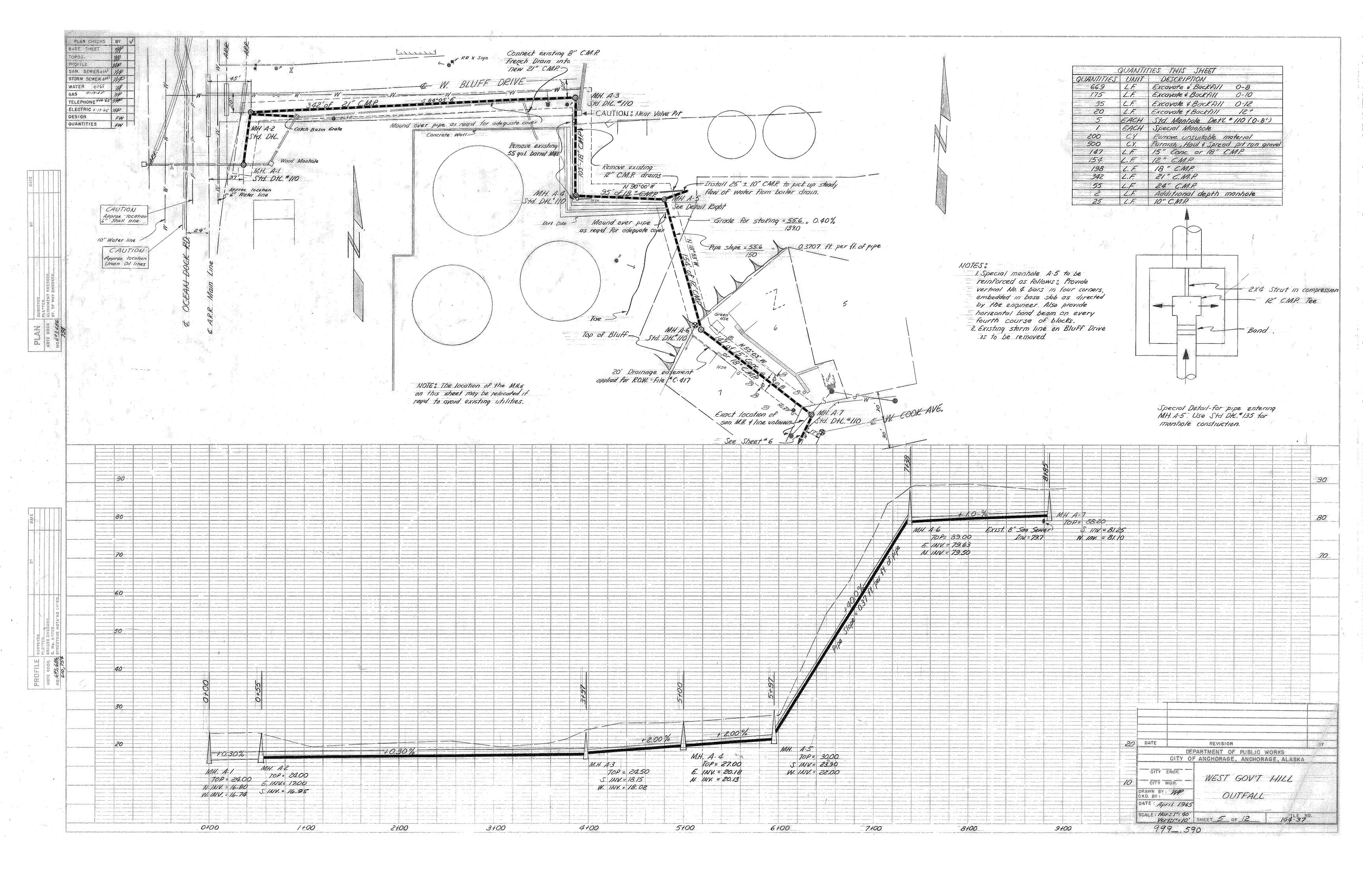
 Price for "Lower Existing Water Line".

	QU	ANTITIES THIS SHEET
QUANT	UNIT	DESCRIPTION
434	LF	Trench Excavation & Backfill (0-8')
J	Eo.	Construct Catchment Bottom MH
distriction and the Edvin - optimization	Commence of the commence of th	(DT). HOA)
	Eσ	Construct Catch Basın (Dtl. 114)
25	CY	Removal & Disposal of Unsuitable
	**************************************	Mat'l from Trench.
25	CY	Furnish, Haul, & Spread Pit RUN
		Gravel
370	LF	Furnish & Install 10" Conc. or 12" CMP (16 Ga.)
64	LF	Furnish # Install 10" CMP (16 Ga.)
The second of th	Applicatives and a supplementary of the supplementa	
	eligiote de la companya de la compa	
- control de la	Marine Control	
	energy and a second of the second of	

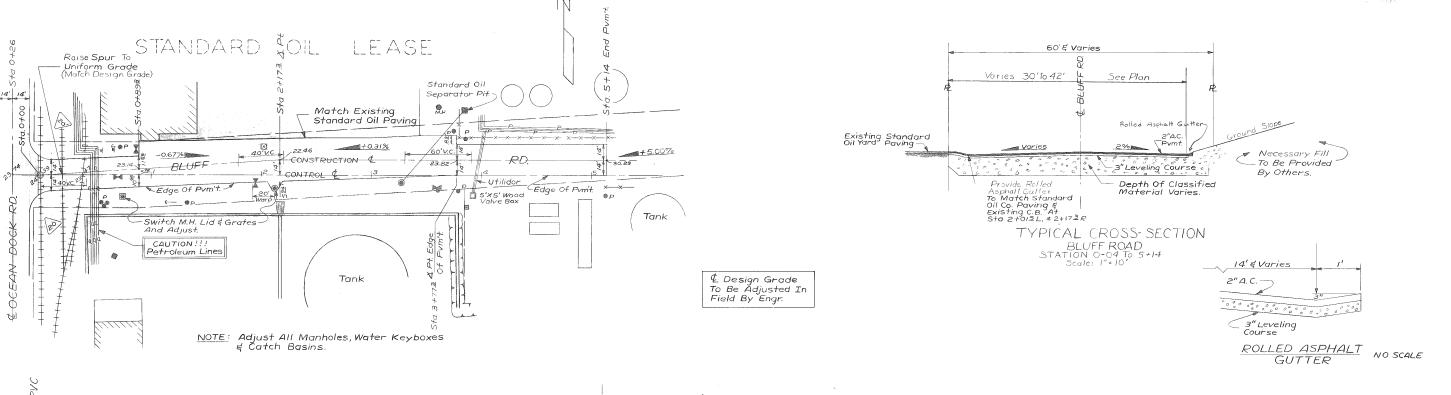


ACCT. NO. 999.590

PROJ. NO. 1502-64-01







6+00

EEGIN CONSTRUCTION Sta.0+00

© R. R. TRACK 312

0+20 23.72

T 0+40 23.47

800+

PVI @2+00 ELEV. 22.40

PV.C. STA. 1+80 ELEV. 22.53

40'V.C.

4 5

2+00

60 V.C. PV.I. 3+60 ELEV 22.90

UTILIDOR

4+00

34

OCEAN DOCK RD Sto 0-26

24

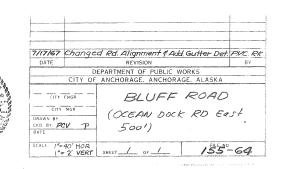
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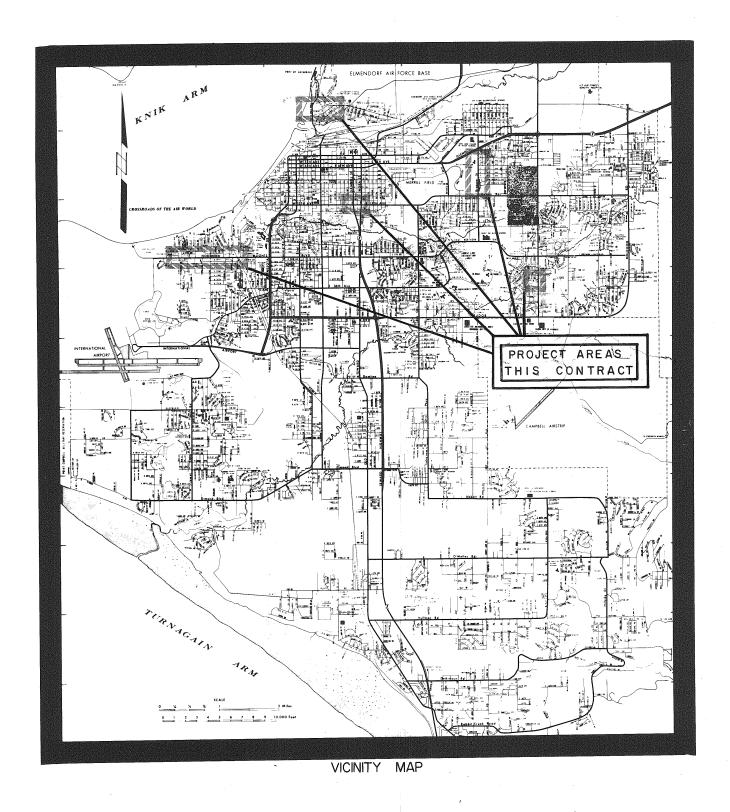
20

18

0+00









MUNICIPALITY OF ANCHORAGE

1976 CONSTRUCTION

1976 STREET REHABILITATION

PROGRAM

CONTRACTOR BOYSEN INVESTMENT CORP.

8 ALASKA BEAUTIFICATION INC.

CONTRACT NO. C | 3407

DATE NOTICE TO PROCEED AUG. 10, 1976

ORIGINAL CONTRACT AMOUNT 299,446.00 ORIGINAL CONTRACT AMOUNT
ACTUAL COMPLETION DATE
INSPECTOR DURING CONSTRUCTION JIM SPEARIN
NO OF BLOCKS I" OVERLAY 27.19
NO OF BLOCKS OF 2" PAVING 190

GEORGE M. SULLIVAN

APPROVED BY:

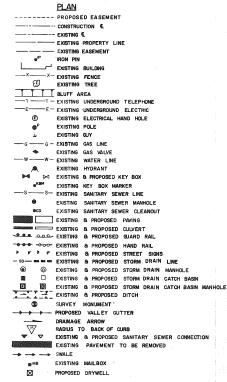
JAMES P. SWING P.E.

DIRECTOR OF PUBLIC WORKS

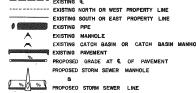
LEE BROWNING P.E. MUNICIPAL ENGINEER



LEGEND



PROFILE



GENERAL NOTES

- ALL STATIONING IS CENTERLINE RIGHT-OF-WAY UNLESS OTHERWISE NOTED.
 UTILITY MOVES SHALL BE DONE BY OTHERS UNLESS OTHERWISE NOTED.
- 3. LIMITS OF EXCAVATION SHOWN ON THE PLAN SHEETS ARE ESTIMATES FOR INFORMATION PURPOSES ONLY, ACTUAL LIMITS WILL BE DETERMINED BY THE ENGINEER IN THE FIELD.
- 4. ALL CURB DIMENSIONS ARE TO BACK OF CURB AND CURB ELEVATIONS ARE TO FLOW LINE UNLESS OTHERWISE NOTED.
- 5. CURB RETURN RADII ARE 15 FEET TO BACK OF CURB UNLESS OTHERWISE NOTED.
- ALL MANHOLES, KEY BOXES, CATCH BASINS, BE BROUGHT TO GRADE UNLESS OTHERWISE NOTED.

SHEET 2







SOLS

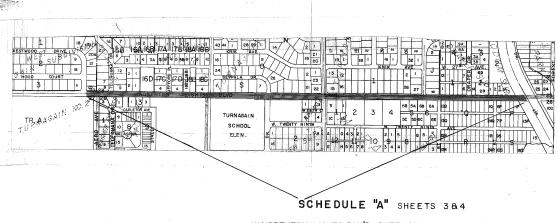
GM WELL GRADED GRAVEL
GP POORLY GRADED GRAVEL
GM SILTY GRAVEL
GC CLAYEY GRAVEL
SM WELL GRADED SAND
SP POORLY GRADED SAND
SP POORLY GRADED SAND
CLAYEY SAND
LIGHT MM MORGANIC SILT
LIGHT GRADED SAND
CLAYEY SAND
OL ORGANIC SILT
MM NORGANIC SILT
THORROGRADIC SILT
THORROGRADIC SILT
TORGANIC SILT ATER THAN 50 CH INORGANIC CLAY PT PEAT O TEST HOLE LOCATION 0 % PASSING 200

PUBLIC WORKS DEPARTMENT

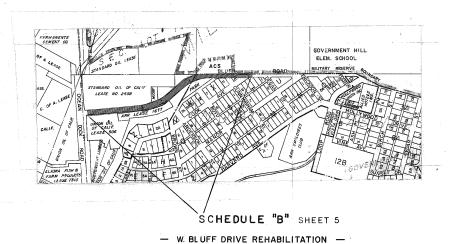
1976 CONSTRUCTION

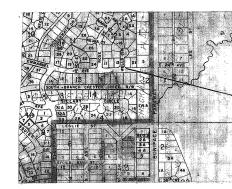
1976 STREETS REHABILITATION KEY MAP & LEGEND CALE DATE April 1976 GRID

ACCT. NO. 1976-97



- W.NORTHERN LIGHTS BLV'D OVERLAY -





SCHEDULE "F" SHEET 8 COLLEGEGATE SUBD. - EMMANUEL DRIVE -

DL LEASE NO 00249

LLIWAW SCHOOL

TR: 0

TR G-I

9 18 10 20 10 20^ 1 20 m 1 20 m 1

TRACT B DL LEASE NO 00249

SEVENTH AVE

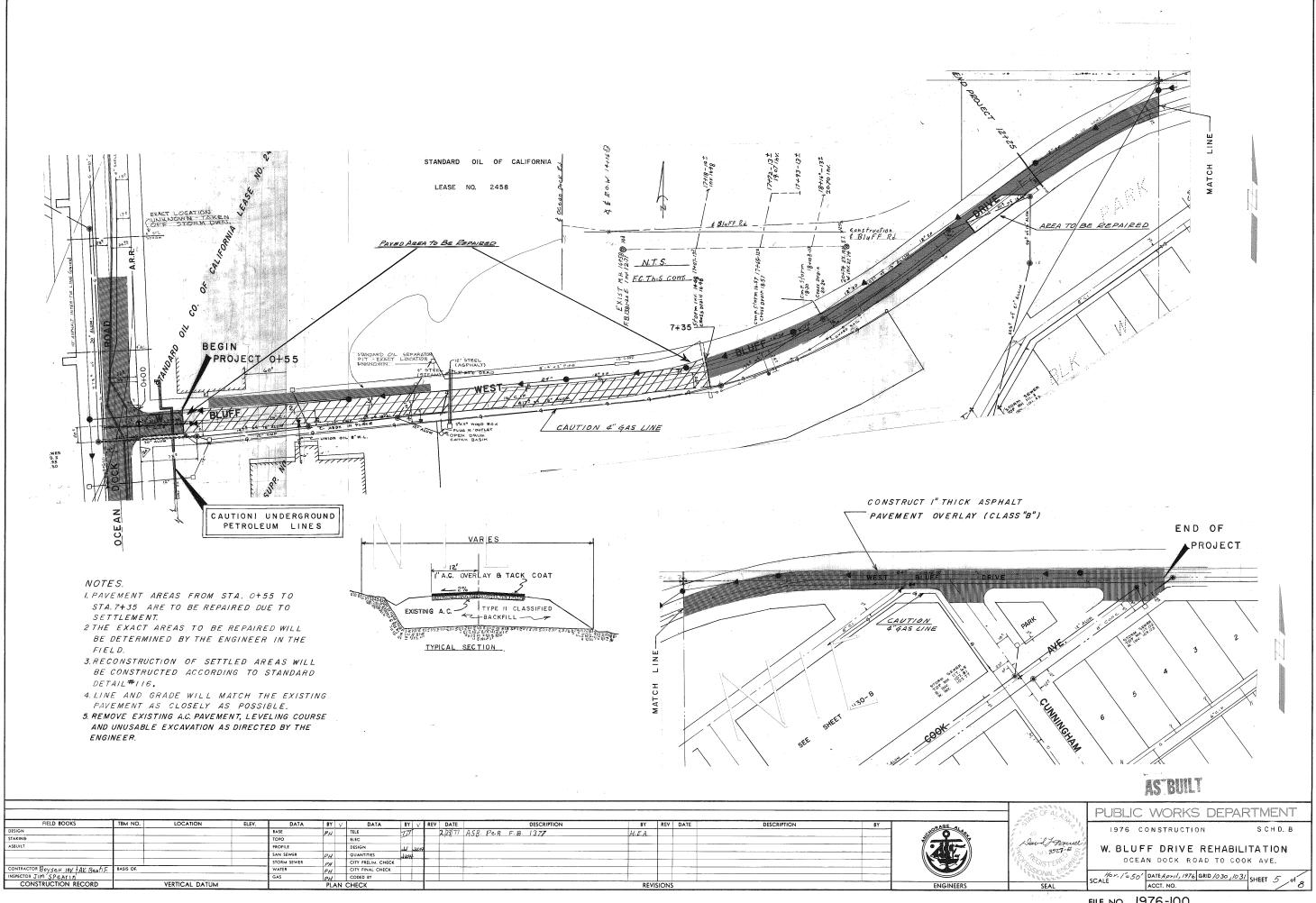
SCHEDULE "C" SHEET 6 - E. 15 th AVENUE OVERLAY -

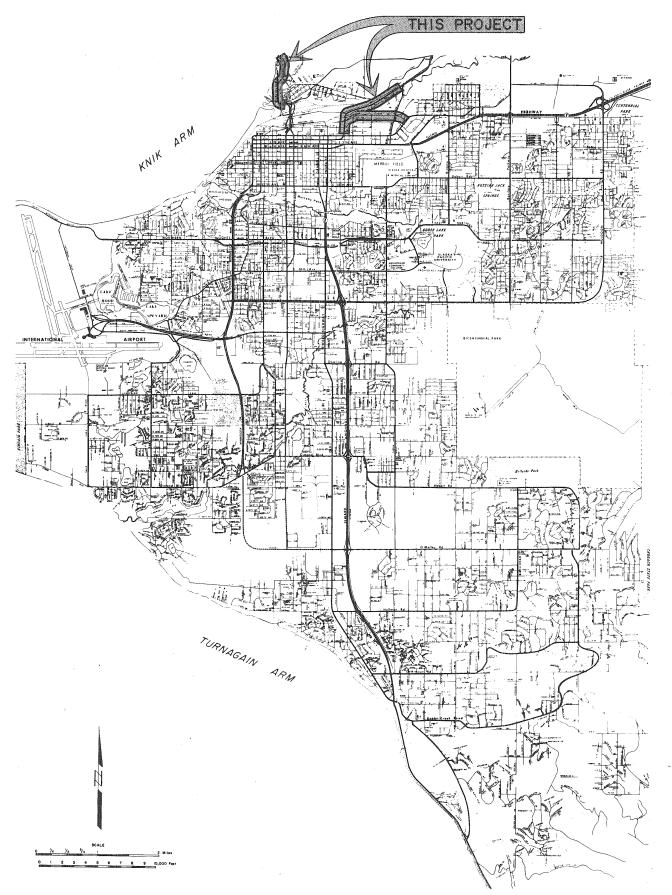
DESCRIPTION QUANTITIES
PRELIM. CHECK
FINAL CHECK SAN SEWER CODED BY SPECTOR

CONSTRUCTION RECORD VERTICAL DATUM REVISIONS

SCHEDULE "D" SHTS.788

- SOUTH BRAGAW STREET OVERLAY -







11	NDEX OF SHEETS	
PAGE	DESCRIPTION	
Ī	COVER SHEET	
2	KEY MAP, LEGEND & GENERAL NOTES	
3	DETAIL SHEET	
4	VIKING DRIVE STA 15+53.95 TO 29+00	
5	VIKING DRIVE STA 29+00 TO 43+00	
6	VIKING DRIVE STA 43+00 TO 58+00	
7	VIKING DRIVE STA 58+00 TO 69+67.50	
8	POST ROAD	
9	OCEAN DOCK ROAD	

MUNICIPALITY OF ANCHORAGE

87 - 34 VIKING DRIVE SCHEDULE A 87 - 35 POST ROAD SCHEDULE B 87 - 36

OCEAN DOCK ROAD SCHEDULE C

STREET IMPROVEMENTS



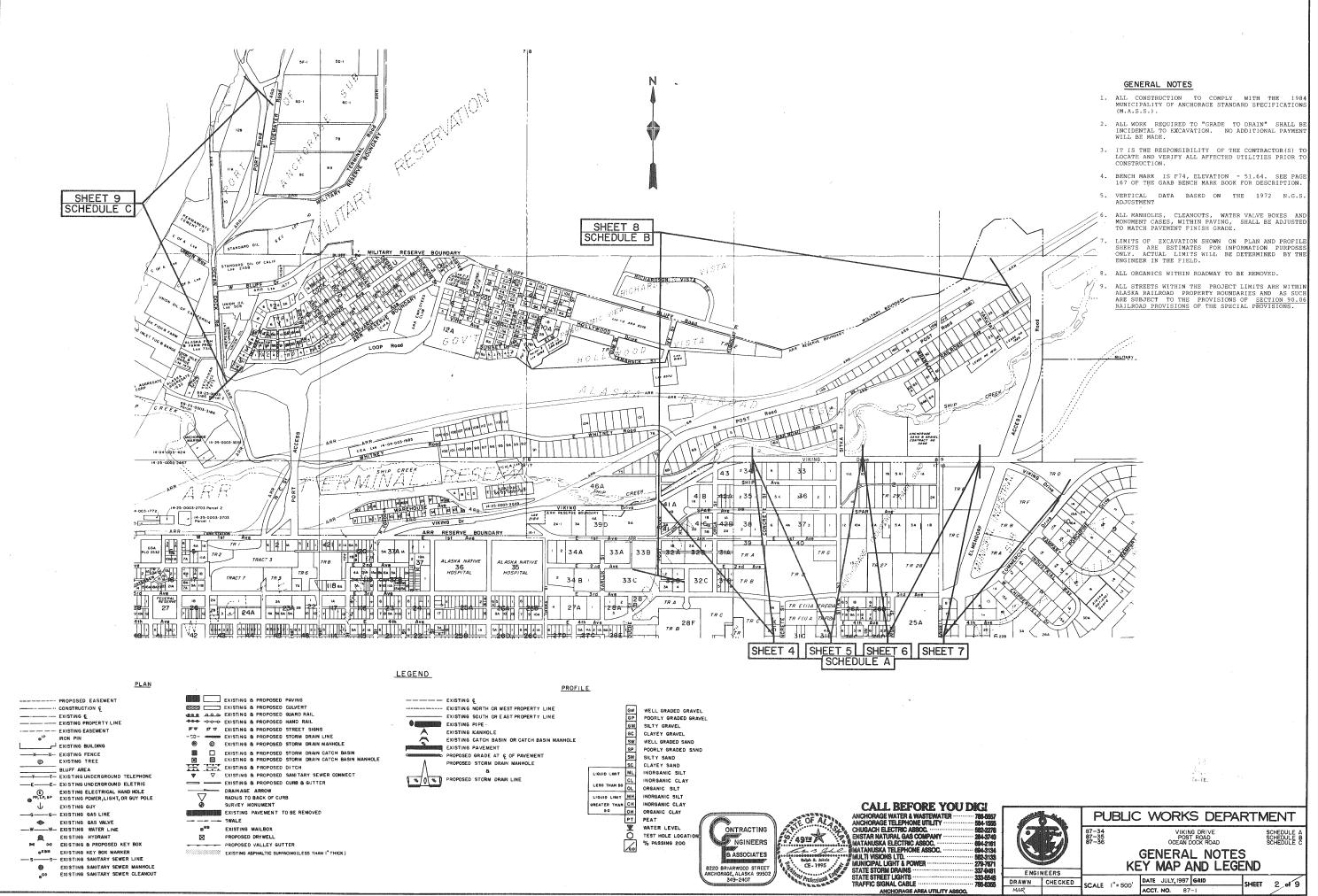


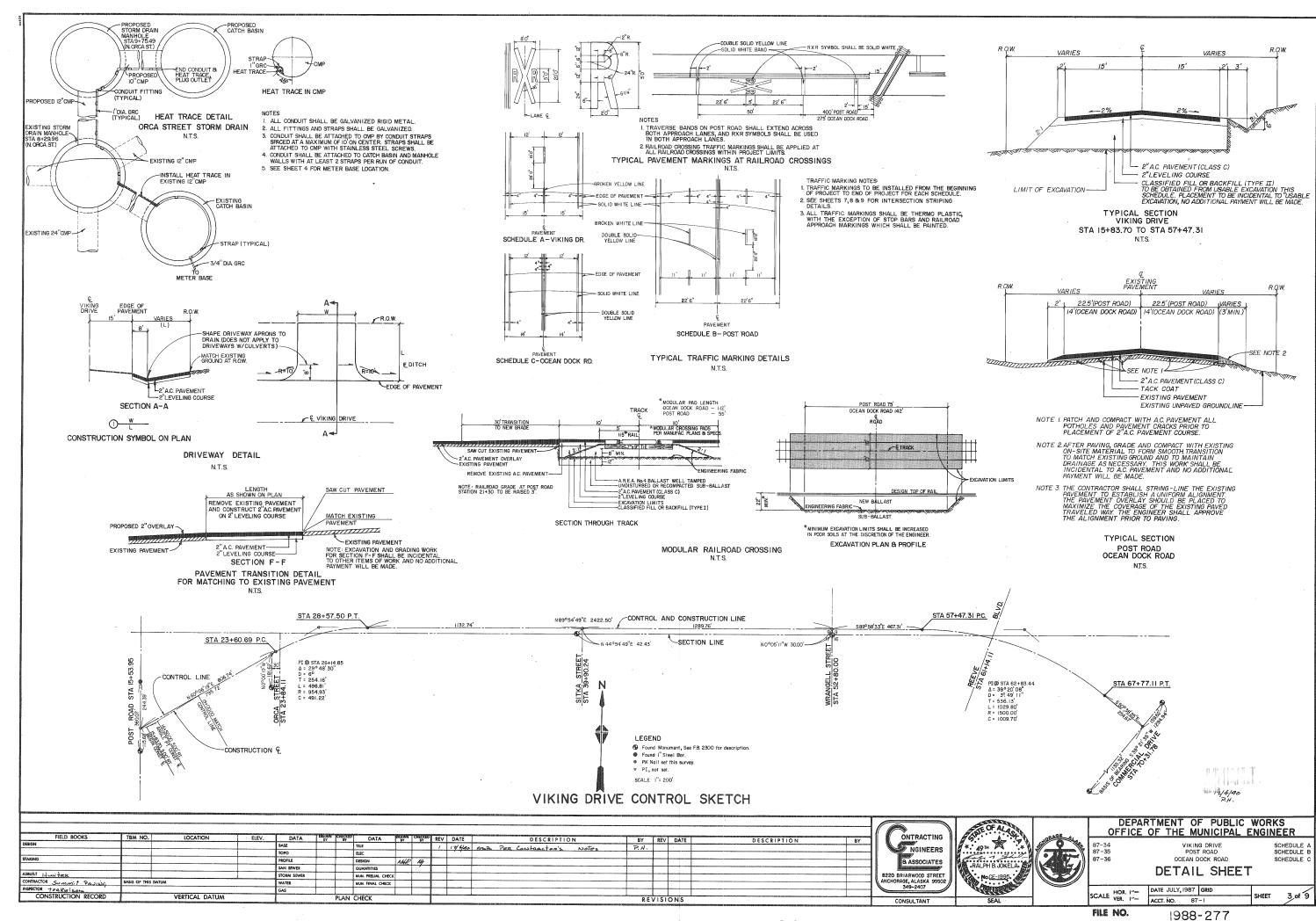
	PROJECT SUMM	IARY
٠	LENGTH OF PAVING W/C & G	193 L.F.
	LENGTH OF STRIP PAVING	4781 L.F.
	LENGTH OF GRAVEL IMPVMT	0 L.F.
ı	LENGTH OF STORM DRAINS	147 L.F.
-	NUMBER OF STREET LIGHTS	O EA.
	LENGTH OF PAVEMENT OVERLAY	10,552 L.F.

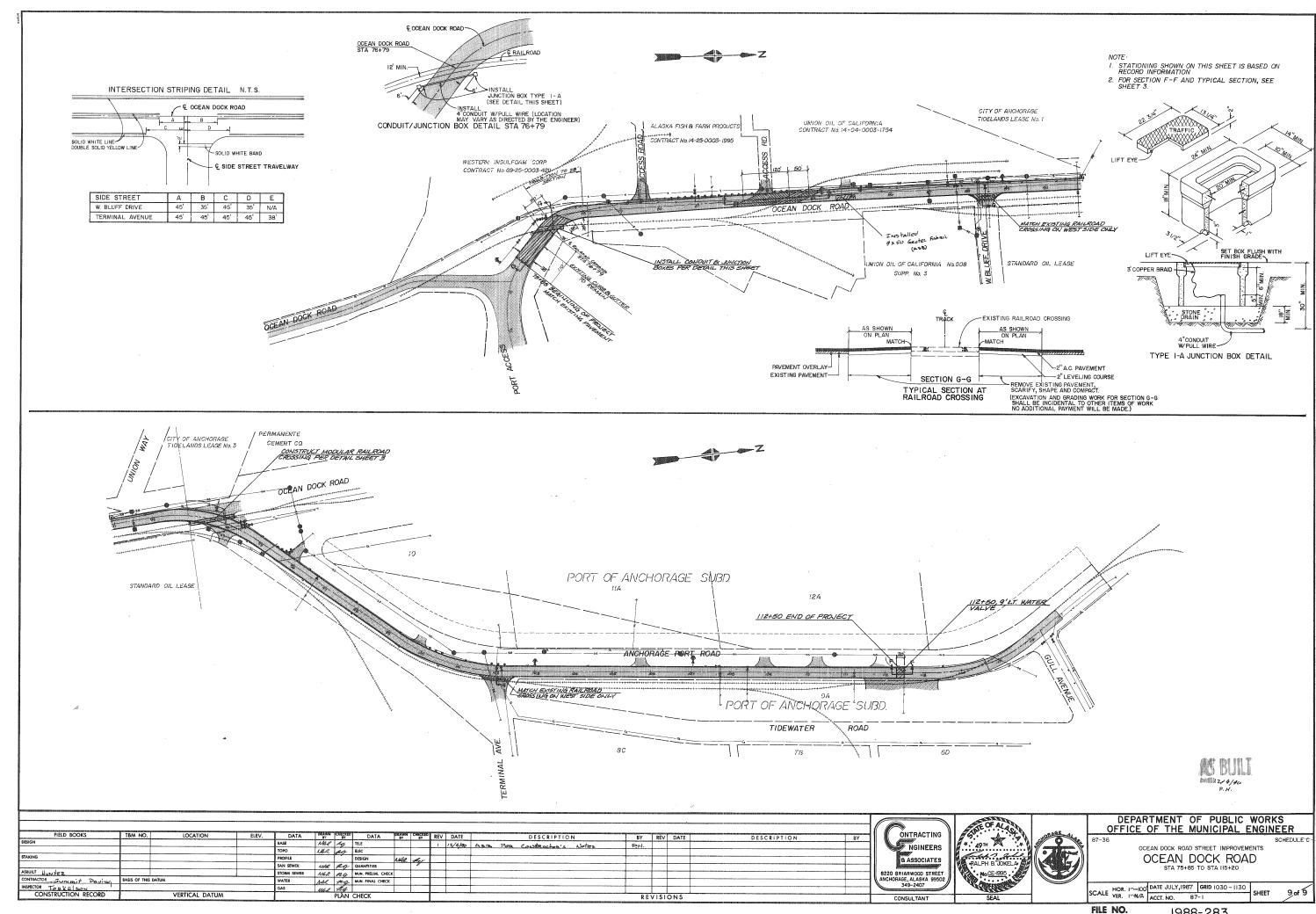
APPROVED BY:

TOM FINK

H. GLENZER JR. DIRECTOR OF PUBLIC WORKS

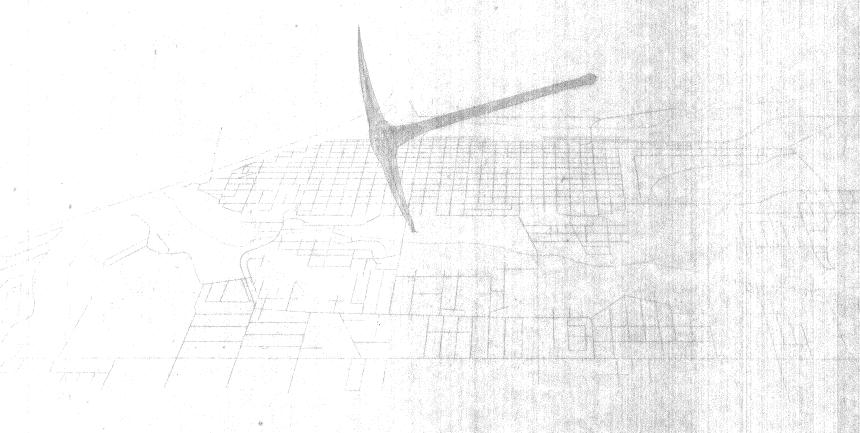








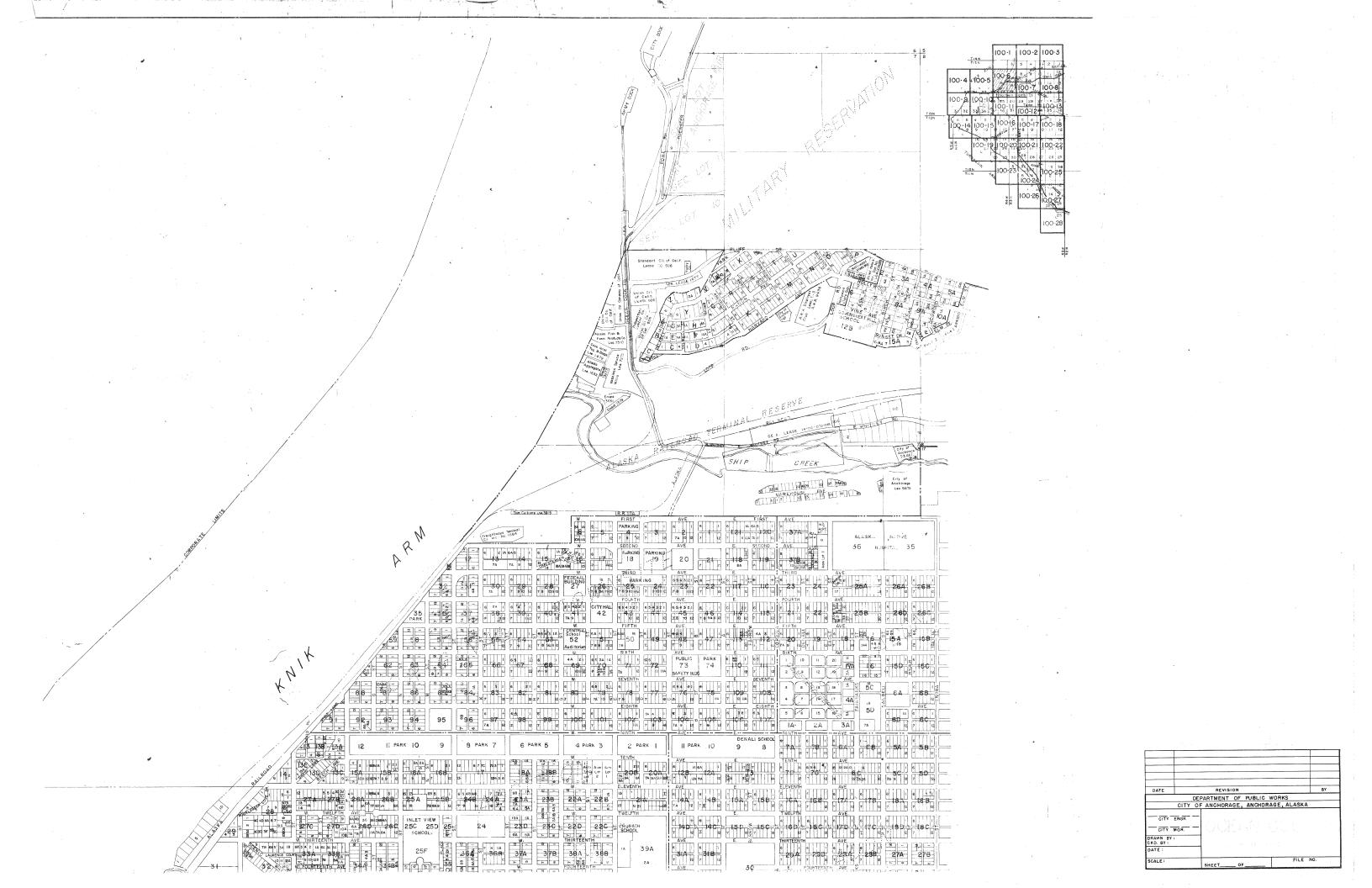


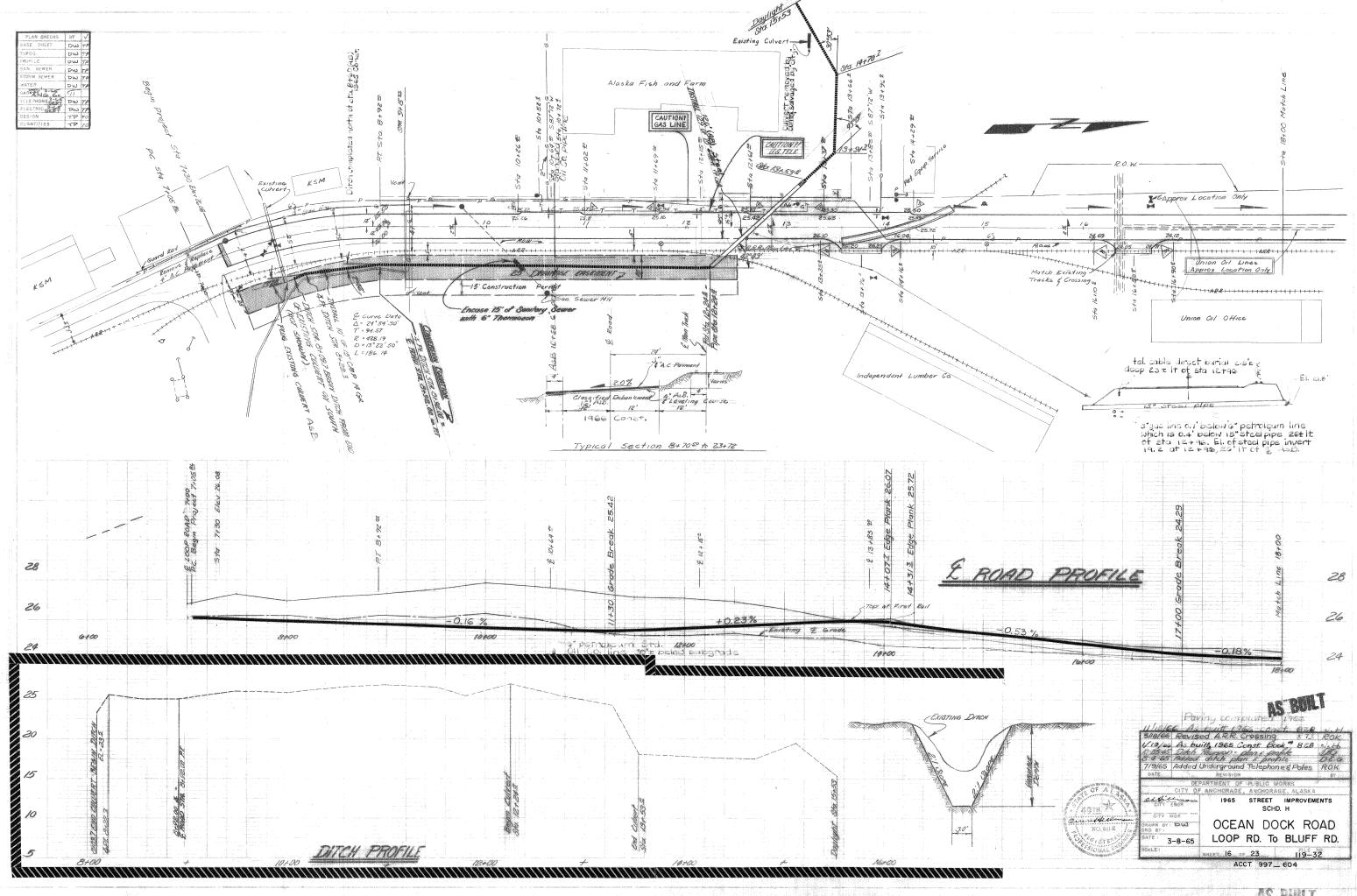


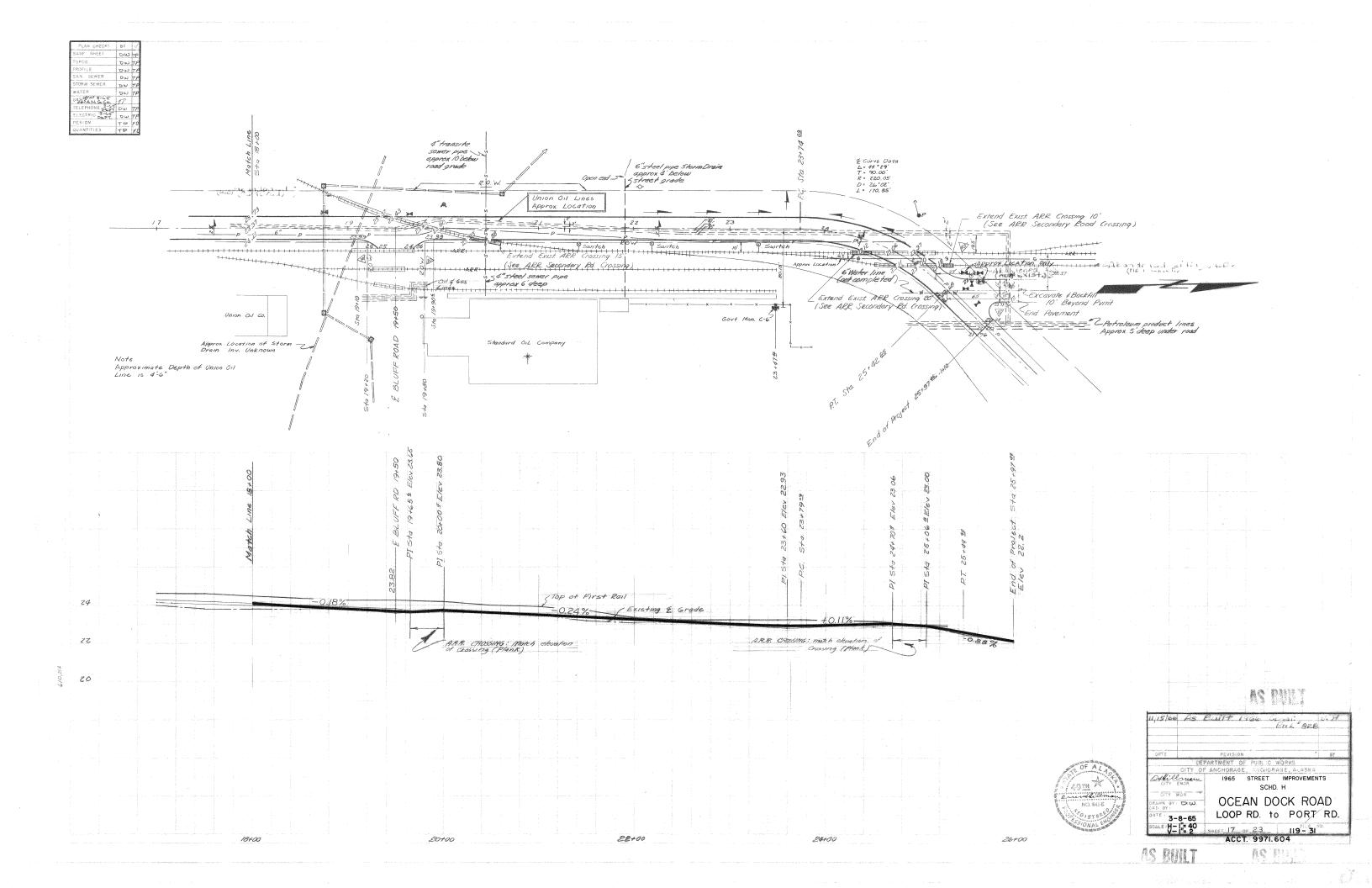
OCEAN DOCK RD. IMPROVEM'T APPROVED BY

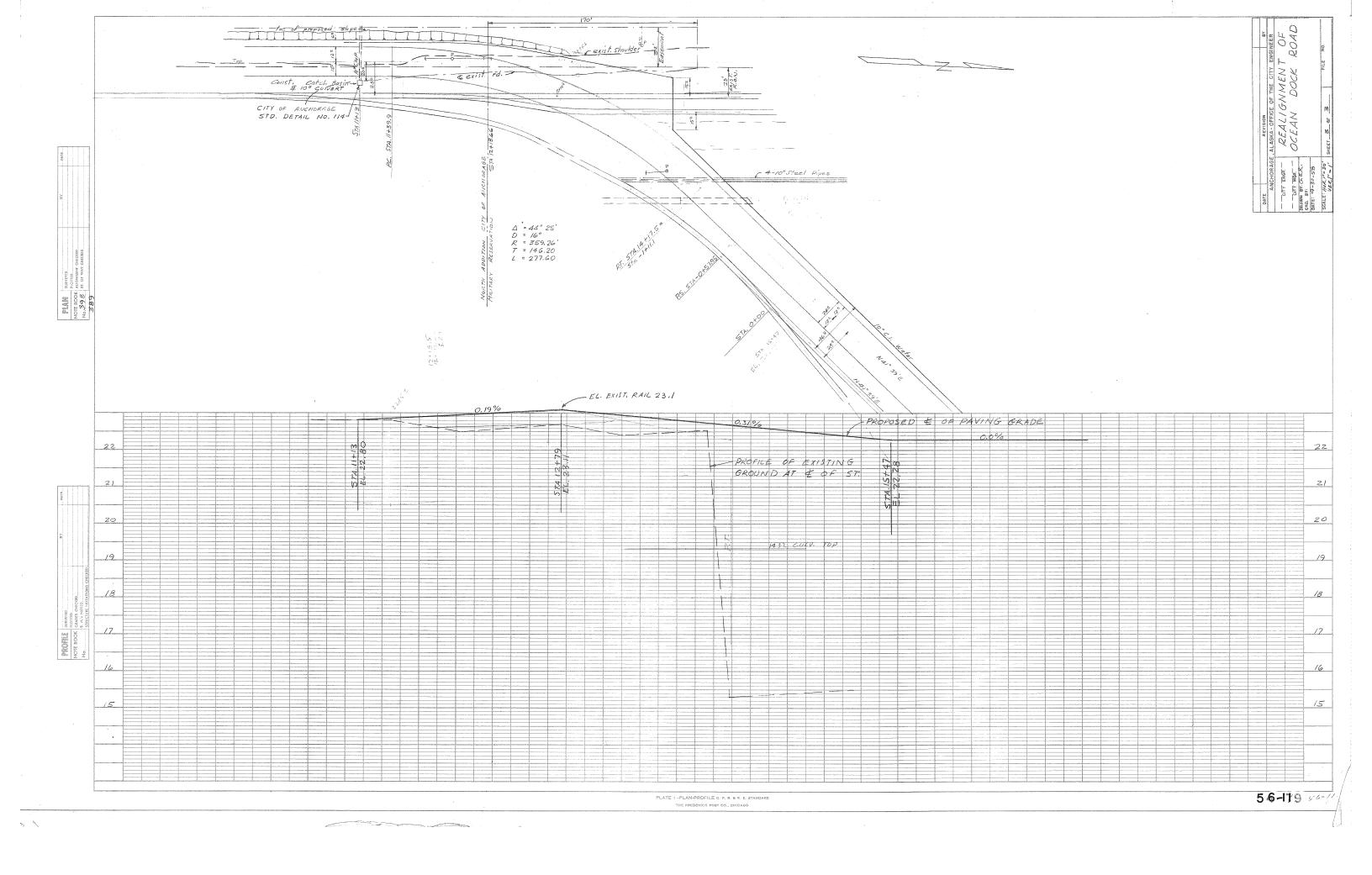
APPROVED BY :
ROBERT H. OLDLAND CITY MANAGER CARD

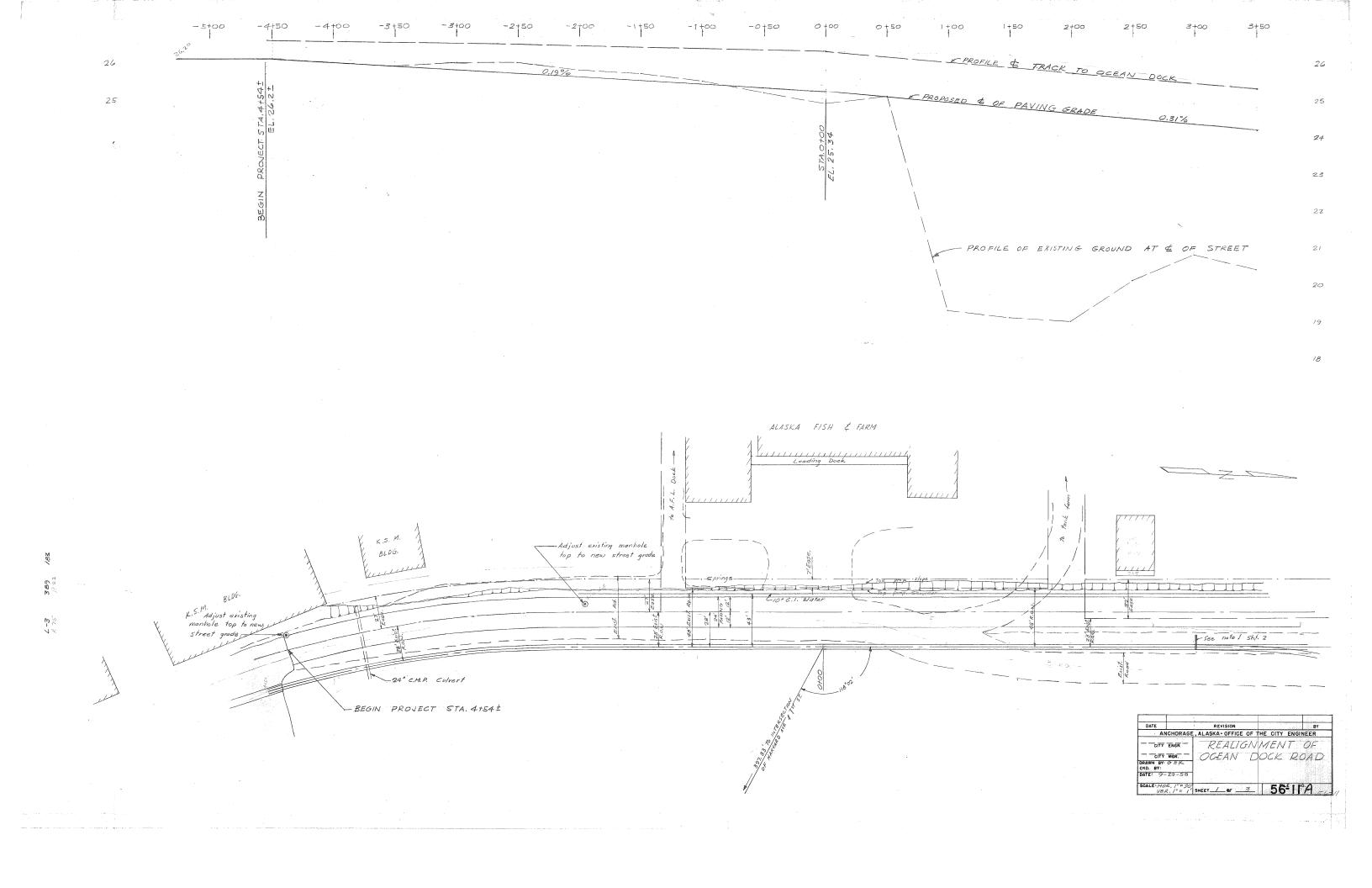
119-32 4

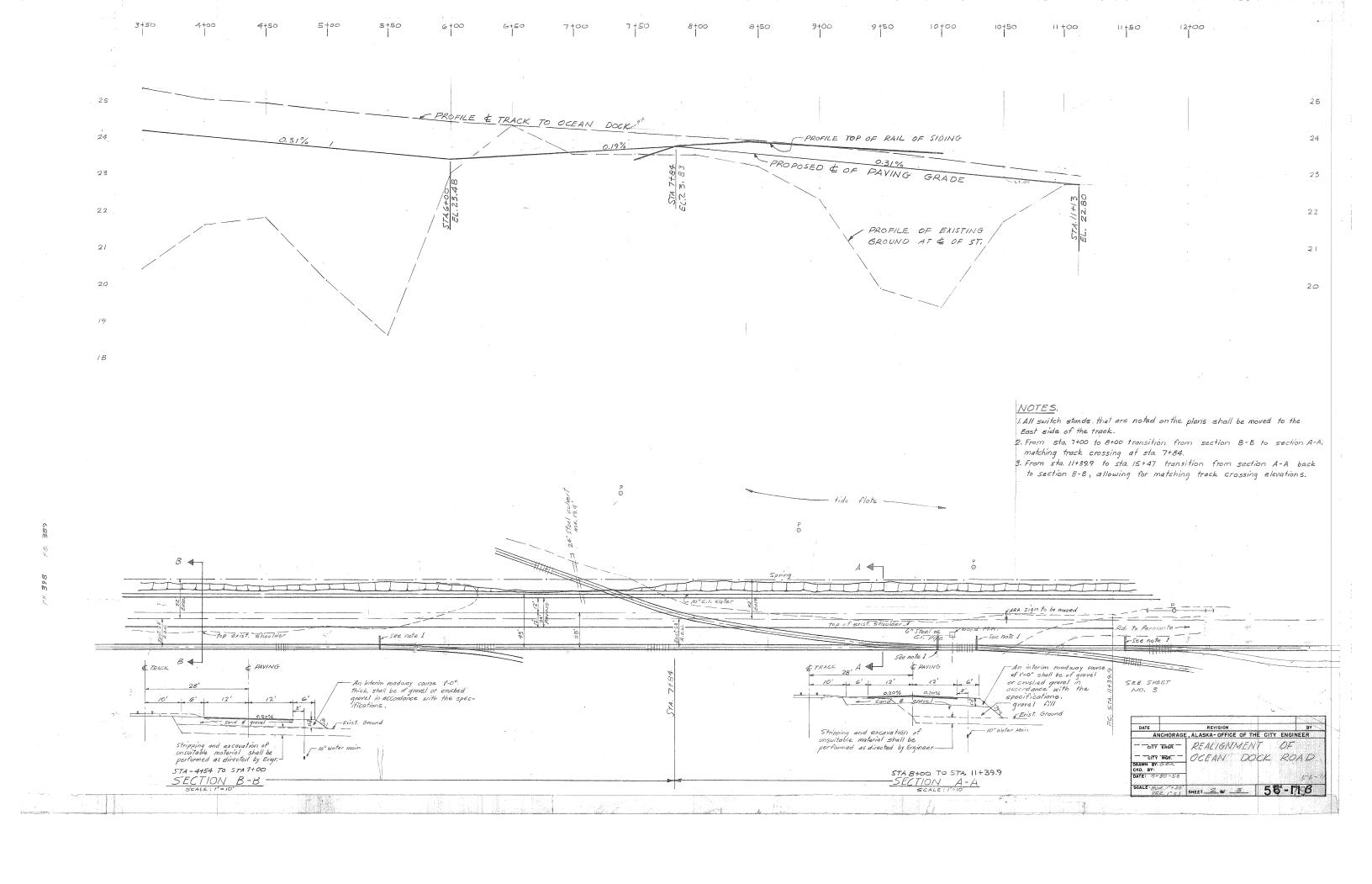


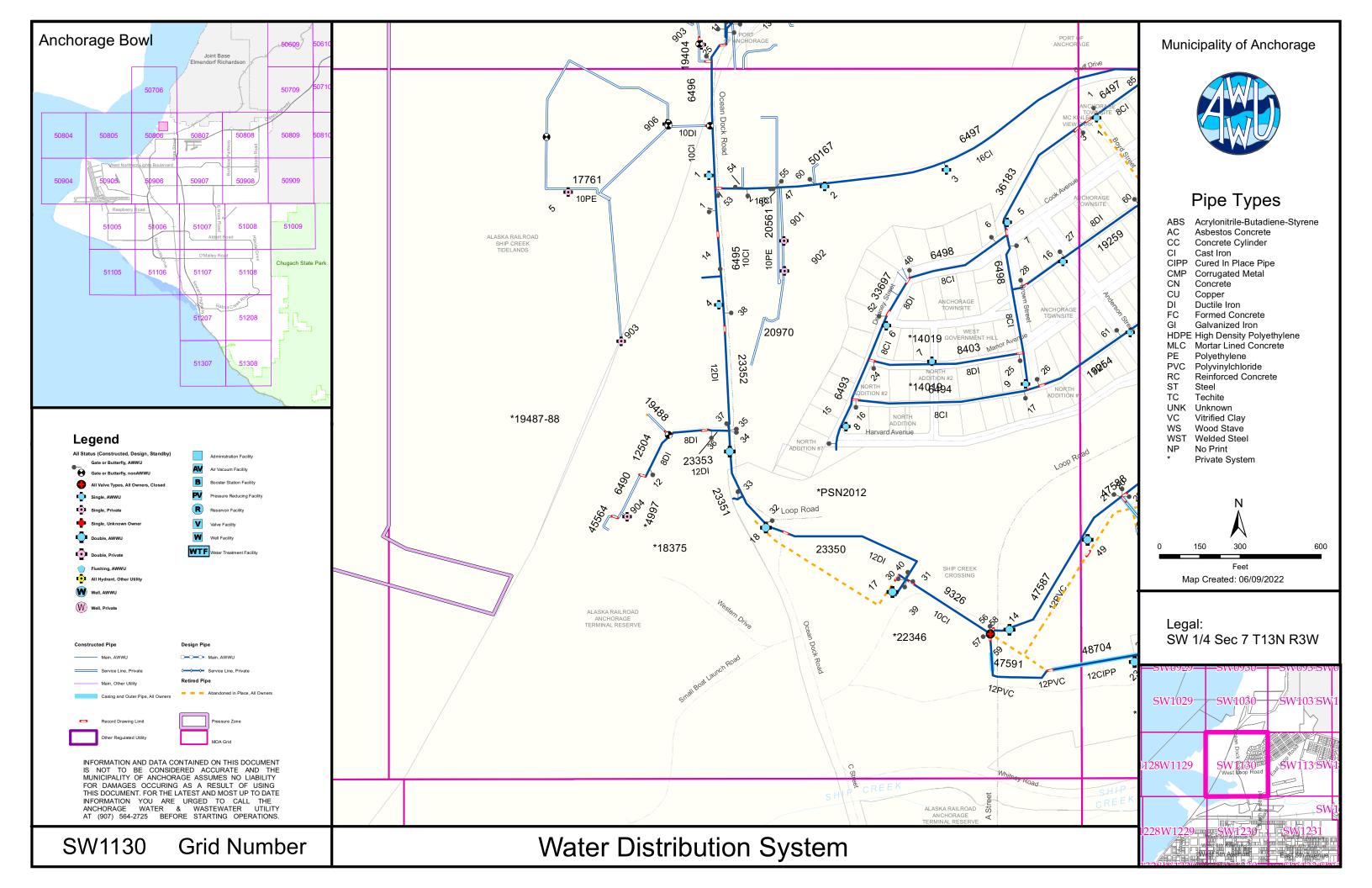


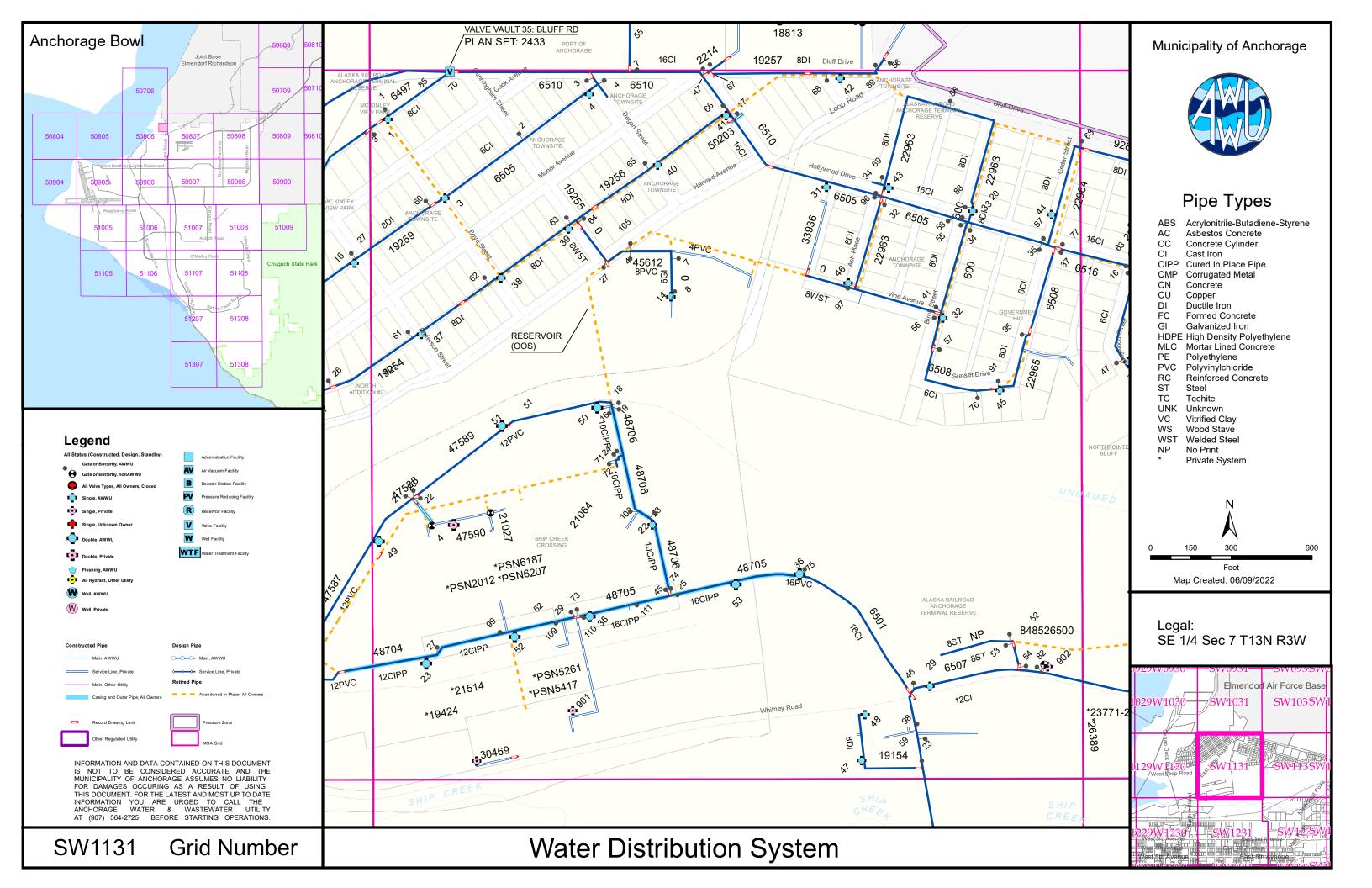


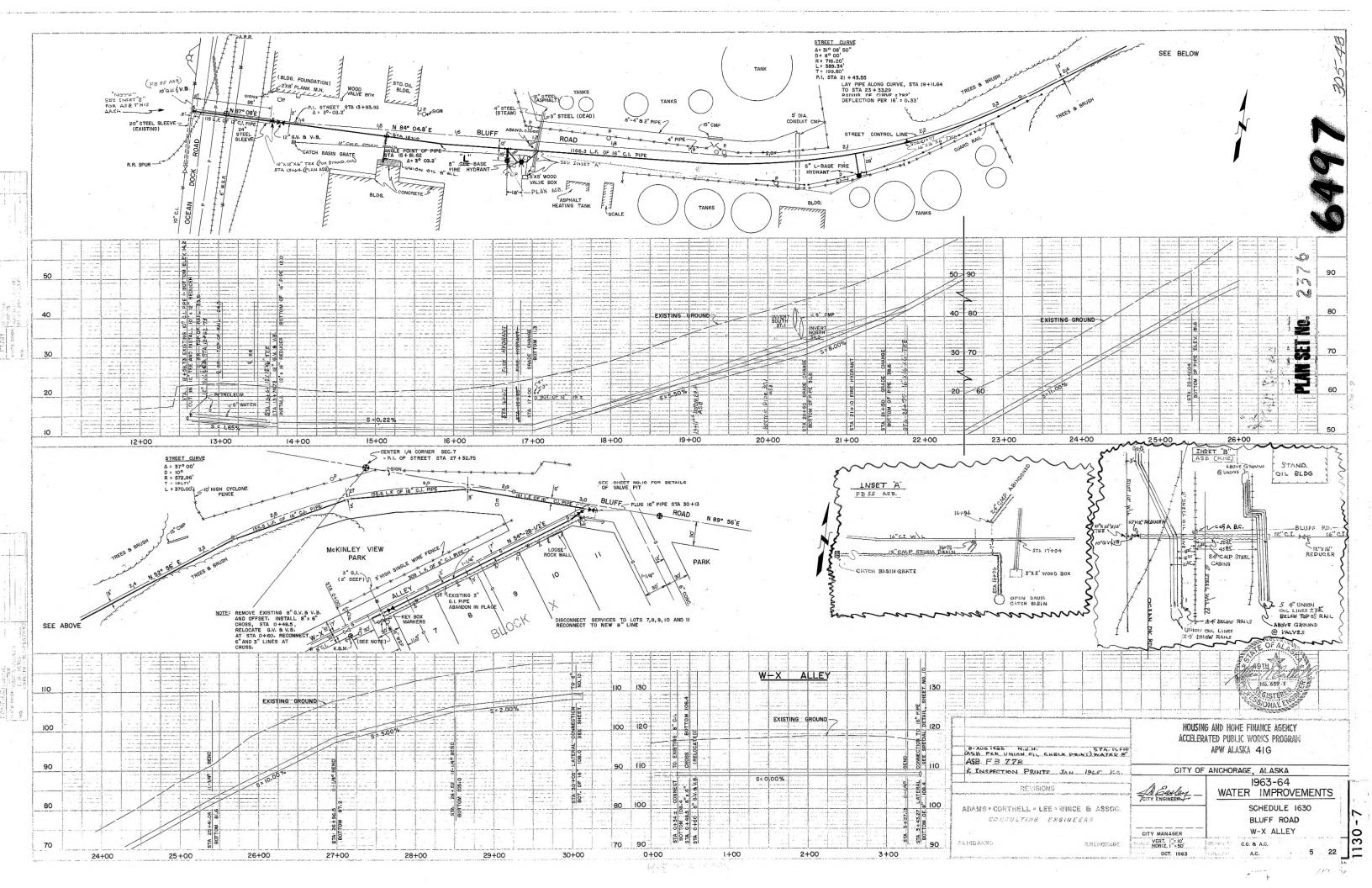


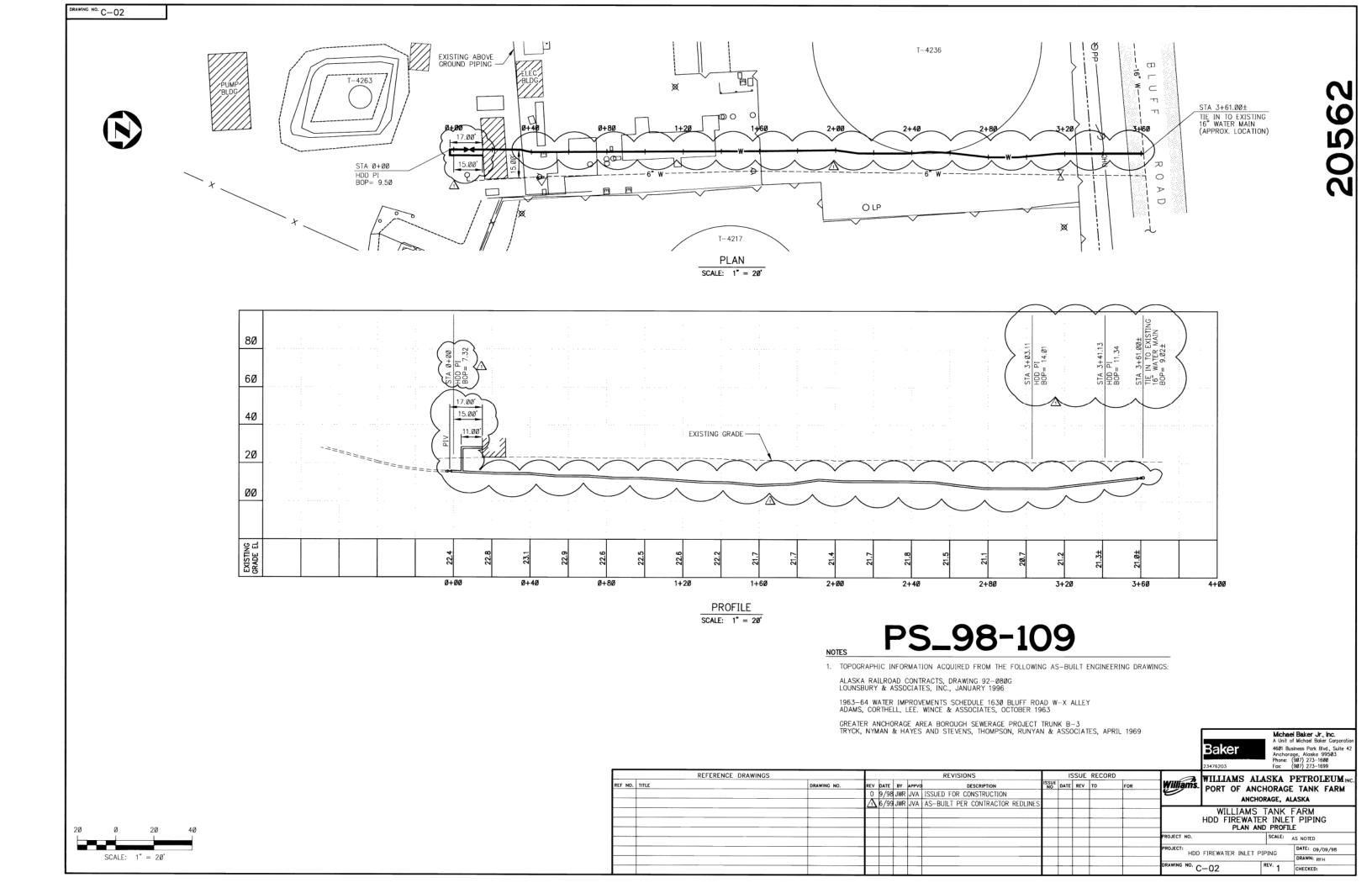












GRADE

- EXISTING

(WATER NOTE 15) -

25.6 LF

3.3%

10+60

10+80

PILE BEYOND

93.2%

10+20

TAP BY (16°) (8°)

9+60

9+40

24" SEWER INV=12.3

₩0.0%

SCALE: H: 1" = 20'

V: 1" = 5'

10+00

WATER SERVICE PROFILE

GENERAL NOTES

- . CONSTRUCTION SHALL BE AS SPECIFIED IN THE MOST CURRENT EDITION OF THE MUNICIPALITY OF ANCHORAGE STANDARD SPECIFICATIONS FOR STREETS-DRAINAGE-UTILITIES-PARKS (MASS) AND THE AWWU DESIGN AND CONSTRUCTION PRACTICES MANUAL (DCPM).
- MAINTAIN A MINIMUM OF TEN (10) FEET HORIZONTAL AND EIGHTEEN (18) INCHES VERTICAL SEPARATION BETWEEN WATER AND SANTARY OR STORM SEWER MAINS AND SERVICES. SANTARY AND STORM SEWER PIPE JOINTS SHALL BE PLACED AT LEAST NINE (9) FEET FROM ANY WATERLINE
- 3. MAINTAIN A MINIMUM OF 36-INCHES OF VERTICAL SEPARATION BETWEEN ANY STORM SEWER (STORM DRAIN OR FOOTING DRAIN) AND WATERLINE (MAINS OR SERVICES) OR SANITARY SEWER (MAINS OR SERVICES). IF 36-INCHES CANNOT BE MAINTAINED, PROVIDE A MINIMUM OF 4-INCH THICK INSULATION
- WATER PIPE INSULATION SHALL MEET MASS.
- 5. VERIFY AND RECORD THE HORIZONTAL AND VERTICAL LOCATIONS OF ALL UTILITIES ENCOUNTERED IN THE FIELD AND RECORD ANY CHANGES ON THE CONTRACTOR RECORD DRAWINGS.
- 6. RESTORE ALL DISTURBED PROPERTY, INCLUDING DRAINAGE SWALES, DISTURBED BY CONTRACT ACTIVITIES TO PRECONSTRUCTION CONDITION
- In case of conflict between stationing location of PIPE or Fittings, use dimensioned locations relative to the centerline and property LINE. THE DIMENSIONED LOCATIONS SHALL GOVERN.
- 8. PROVIDE REDLINE DRAWINGS OF ACCEPTABLE QUALITY AND CLARITY FOR TRANSFER OF AS-BUILT CONDITIONS OF MAINLINE AND SERVICES TO THE RECORD DRAWING. THE CONTRACTOR SHALL REDLINE AND IDENTIFY AT A MINIMUM, THE LOCATION OF UTILITIES ENCOUNTERED AND CONSTRUCTED, INVERT AND BOP ELEVATIONS, SLOPES OF PIPE FOR THE WATER LINE.
- THE CONTRACTOR SHALL BE RESPONSIBLE FOR EROSION AND SEDIMENT CONTROLS AS NECESSARY TO COMPLY WITH FEDERAL STATE, AND MUNICIPAL CONTROLS AS RECESSARY TO COMPLY WITH EDERAL, STATE, AND MONICIPY LAWS THAT PROHIBIT UNPERMITTED DISCHARGE OF POLUTIANTS, INCLUDING SEDIMENTS, THAT ARE A RESULT OF EROSION AND OTHER CONSTRUCTION ACTIVITIES. THE CONTRACTOR SHALL CONDUCT ALL WORK SO SEDIMENT IS NOT TRANSPORTED ONTO THE ROADWAY OR ADJACENT PROPERTY, AT A MINIMUM, THE CONTRACTOR SHALL SWEEP UP ANY SEDIMENT TRACKED ONTO PAVED SURFACES IN PUBLIC RIGHT-OF-WAY WITHIN 24 HOURS OF THE TRACKING TO MINIMIZE THE WASH-OFF OF SEDIMENT INTO THE STORM
- 10. Locations of existing utilities are approximate only. Contractor shall verify locations by obtaining utility locates prior to BEGINNING CONSTRUCTION.
- NOTIFY ALL AREA UTILITY COMPANIES PRIOR TO COMMENCEMENT OF EXCAVATION (LOCATE CALL CENTER OF ALASKA 278-3121).
- VERIFY UTILITY CONNECTION ELEVATIONS AND LOCATIONS BEFORE BEGINNING UTILITY WORK. REPORT DISCREPANCIES FROM PLANS IMMEDIATELY TO OWNER'S REPRESENTATIVE.
- REVIEW THE RECORD DRAWING FOR CORRECTNESS AND SIGN THE APPROPRIATE FIELD IN THE RECORD DRAWING STAMP INDICATING THAT THE CONTRACTOR HAS REVIEWED AND AGREES WITH INFORMATION PRESENTED ON
- WATER RESULTING FROM CONTRACTOR'S DEWATERING EFFORT MAY NOT BE PUMPED OR OTHERWISE DIVERTED INTO EXISTING STORM DRAINS UNLESS
 PERMITS ARE OBTAINED BY THE CONTRACTOR, INCLUDING BUT NOT LIMITED TO THOSE REQUIRED BY THE MUNICIPALITY OF ANCHORAGE, WATER FROM EXCAVATIONS MAY NOT BE DIVERTED TO ROADWAYS. AS NECESSARY THE CONTRACTOR SHALL PROVIDE AN EXCESS WATER DISPOSAL SITE WITH PERMITS AND APPROVALS. COPIES OF PERMITS AND APPROVALS SHALL BE PROVIDED TO MOA RIGHT OF WAY PERMIT OFFICE. GROUNDWATER MAY BE
- 15. WATER SERVICE IS TO SERVE A FIRE FOAM SYSTEM AND WILL NOT HAVE A

WATER NOTES

- AWWU. AFD AND EXISTING CUSTOMERS SHALL BE NOTIFIED SEVENTY-TWO (72) HOURS IN ADVANCE OF WATER SERVICE INTERRUPTION. THE CONTRACTOR SHALL BE RESPONSIBLE TO PROVIDE TEMPORARY WATER SERVICE TO THE EXISTING CUSTOMERS. IF THE OUTAGE EXCEEDS 6 HOURS OR IF DEFINED NECESSARY BY AWAYL. THE CONTRACTOR SHALL HAVE A TEMPORARY WATER SERVICE PLAN REVIEWED AND APPROVED BY ADEC.
- BENDS MUST BE CONSTRUCTED WITH DUCTILE IRON FITTINGS AND HAVE RESTRAINED JOINTS. FIELD INSTALL RESTRAINED FITTINGS ON ALL
- NO PIPE LENGTH LESS THAN EIGHT (8) FEET SHALL BE INCORPORATED IN THE WATER SYSTEM EXCEPT FOR THOSE NECESSARY FOR VALVE LOCATIONS UNLESS RESTRAINED.
- WATER LINE SHALL BE 8" DIP CL52 AND HAVE FKM/NBR GASKETS, USE DUCTILE IRON PIPE (DIP) LONG SOLID SLEEVES WITH RESTRAINED JOINTS TO FACILITATE CONNECTING DIP TO DIP OF SAME SIZE.
- water services shall be placed no closer than: 15 feet Horizontally measured to any fire hydrant or fire hydrant leg; 10 Feet horizontally measured to any sanitary sewer main, sanitary SEWER SERVICE, STORM SEWER, FOOTING DRAIN, STREET LIGHT, TRANSFORMER PAD, ELECTRICAL/TELEPHONE/CABLE BOX, BUILDING FOOTING AND 5 FEET HORIZONTALLY MEASURED TO ANY SIDE LOT LINE.
- PROVIDE ALL SETUP AND TEAR DOWN REQUIRED TO OPEN BORE FLUSH NEWLY INSTALLED WATER PIPE. AWWU WILL PROVIDE FLUSH WATER FROM THE AWWU WATER DISTRIBUTION SYSTEM. THE CONTRACTOR MUST REQUEST WATER AT LEAST 48 HOURS PRIOR TO OPEN BORE FLUSHING
- WATER SERVICE TRENCHES AND BEDDING SHALL BE COMPACTED TO 95% OF
- 8. WATER SERVICE SHALL HAVE A MINIMUM OF 10 FEET OF BURY AT ALL 9. MAXIMUM DEFLECTION OF PIPE PER JOINT SHALL NOT EXCEED 80% OF THE
- MANUFACTURERS RECOMMENDED DEFLECTION (4 DEGREES) FOR DIP.
- 10. PIPE BEDDING SHALL BE CLASS E.
- 11. WATER SERVICE WILL BE A FIRE LINE. FIRE LINES REQUIRE RESTRAINTS AT
- 12. PROVIDE EACH METALLIC FITTING AND VALVE BOX WITH A MAGNESIUM BAG ANODE. AN ANODE MAY SERVE SEVERAL FITTINGS WITHIN A 20 FT RADIUS.
- 13. WATER TAPS GREATER THAN 2 INCHES IN DIAMETER MUST BE PERFORMED BY AWWU PERSONNEL.
- 14. SEE FIRE PROTECTION DRAWINGS FOR REDUCED PRESSURE BACKFLOW
- 15. RISER SHALL HAVE ARCTIC PROTECTION. PROVIDE 16 GAUGE 15" CMP JACKET WITH POLYURETHANE FOAM.
- 16. PIPE SHALL BE COATED PER AWWU DCPM SECTION 20.10.05.
- 17. DUCTILE AND CAST IRON PIPE AND FITTINGS SHALL BE ENCASED IN 8-MILS OF POLYETHYLENE WRAP, PER MASS SECTION 60.07 "POLYETHYLENE ENCASEMENT"

LEGAL: LEASE LOT PER ARRC CONTRACT NO. 20127 LOCATED WITHIN SECTION 7, TOWNSHIP 13 NORTH, RANGE 3 WEST, SEWARD MERIDIAN, WITHIN THE ALASKA RAILROAD TERMINAL RESERVE IN ANCHORAGE, ALASKA

SURVEY DATA AND NOTES

- . TOPOGRAPHIC SURVEY PERFORMED BY SENTEC SURVEYING, INC. AND ENTERPRISE ENGINEERING, INC. IN OCTOBER 2011, SEPTEMBER/OCTOBER 2012, AUGUST 2015, AND MARCH 2017.
- 2. BEARINGS BASED ON ARRC LEASE CONTRACT NO. 20127. "BASIS OF BEARING" IS BETWEEN THE RECOVERED MONUMENT AT THE CENTER OF SEC. 7, TOWNSHIP 13 NORTH, RANGE 3 WEST, SEWARD MERIDIAN, ALASKA, BEING A TOWNSHIP 13 NOVICE, A WEST, SEWARD MERIDIAN, ALASKA, BEING A 2—1/4" BRASS CAP MARKED AS SHOWN AND A RECOVERED 2" LICEGIBLE BRASS CAP TO THE WEST. THESE TWO MONUMENTS ARE THE BEST AVAILABLE EVIDENCE OF THE SECTION LINE AS CALLED FOR IN THE LEGAL DESCRIPTION FOR ARRC CONTRACT NO. 20127, AND ARE SHOWN ON PLAT NO. 64—56, ANCHORAGE RECORDING DISTRICT, THIRD JUDICIAL DISTRICT, STATE OF ALASKA.
- 3. VERTICAL DATUM BASED ON AN UN-BLUEBOOKED TIDAL BENCHMARK, STAMPED "5920 H 2011". THE BENCHMARK IS A 3-1/4" BRASS DISK, CEMENTED INTO CONCRETE PAD, ON THE WEST SIDE OF THE WAREHOUSE DEPICTED HEREIN. THE ELEVATION INFORMATION FOR THIS BENCHMARK WAS OBTAINED FROM NATIONAL OCEANIC AND ATMOSPHERIC ADMINISTRATION (NOAA) EMPLOYEE: MICHAEL PAUL MICHALSKI, IN AN EMAIL DATED: 8/26/2011. THIS BENCHMARK HAS AN ELEVATION OF 1.3.6107 METERS ABOVE STATION DATUM FOR THE CO-OPS WATER LEVEL STATION 9455920 ANCHORAGE, AK. THE ELEVATION WAS THEN CONVERTED INTO FEET BY SUBTRACTING THE SPECIFIC VALUE TO ORTAIN MEAN SEA LEVEL

BENCHMARK ELEVATION RELATIVE TO MEAN SEA LEVEL=21.915'. TOPOGRAPHY HEREIN IS REFERENCED TO MEAN SEA LEVEL.

4. SEE G2.0 FOR SURVEY CONTROL POINTS.

ANODE TABLE		
DESCRIPTION	STATION	OFFSET
ANODE I	9+76	WEST
ANODE 2	10+36.4	EAST

LEGEND DESCRIPTION LEASE LINE _---EASEMENT GRADE BREAK DRAINAGE SWALE GASLINE OVERHEAD ELECTRIC

FIRE HYDRANT

CLEANOUT

UNDERGROUND ELECTRIC SEWERLINE W/MANHOLE STORMDRAIN W/MANHOLE ______ EDGE OF ASPHALT STRUCTURE 4 4 CONCRETE

|O|0.0.

ABBREVIATIONS

10

FXISTING

BOP BOTTOM OF PIPE DIA DIAMETER DUCTILE IRON PIPE EAST

EXISTING GRADE FURNISH & INSTALL

FINISH GRADE GATE VALVE INVERT KFYBOX

LINEAR FEET MINIMUM NORTH

OUTER DIAMETER RESTRAINED JOINT INTEGRAL BELL

STA STATION

RECORD DRAWING

BY: RALPH DAGG This will serve to certify that these Record Drawings are a true and accura CONTRACTOR: PROSSER-DAGE
BY: TITLE: ON PET
2. DATA TRANSFERRED
2. DATA TRANSFERRED
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3. DATA TRANSFER CHECKED

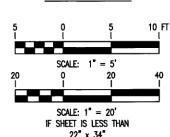
Based on data provided by the contractor, the redlines have been checked for errors and prepared by the Engineer (or an Individual under his/her direct

supervision).
BY: RYAN PARPAN, P.E.
COMPANY: Enterprise Engineering, Inc
BY: Gran TITLE: PROJECT ENGINEER
DATE: 12/8/17

OWNER: Crowley Fuels LLC 201 Arctic Slope Ave Anchorage, Alaska 99518 (907) 777-5580

> AWWU PRIVATE SYSTEM NUMBER PS17-012

> > **GRAPHIC SCALES**



IT IS A REDUCED PRINT -

SCALE REDUCED ACCORDINGLY

ENTERPRISE ENGINEERING, INC

RYAN P. PARPAI

DESIGN

RPP

RPP

CAR

CAR

AS NOTED

AWWU PLAN SET NO. 10850

LUFF DRIVE ALASKA 99501

BUE

59

ANCHORAGE,

RECORD L ISSUED FOR O' (CONFO'

줥 12/06 2017 07/14 2017

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ADING

TRUCK

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CROWL

400 US ROUTE 1 2525 CAMBELL STREET NORTH SUITE B FALMOUTH, ME 041015 ANCHORAGE, AK 99503 TEL (207) 869–8015 FAX (207) 869–8015 FAX (907) 563–3835

DRAWING TITLE

WATER SERVICE PLAN AND PROFILE

U1.1 12/06/17 GRID: SHEET SW1030\ 8921 1130 2 of 2



ALL BACKFILL SHALL ACHIEVE A MINIMUM OF 95% COMPACTION AT OPTIMUM MOISTURE CONTENT AS DETERMINED BY AASHTO T-180, METHOD D.

2. SHOULD INSULATION BE PRESENT IN THE ROAD SECTION, REPLACE ALL REMOVED INSULATION WITH MATCHING THICKNESS AND KIND.

U1.1 U1.1 SCALE: NTS

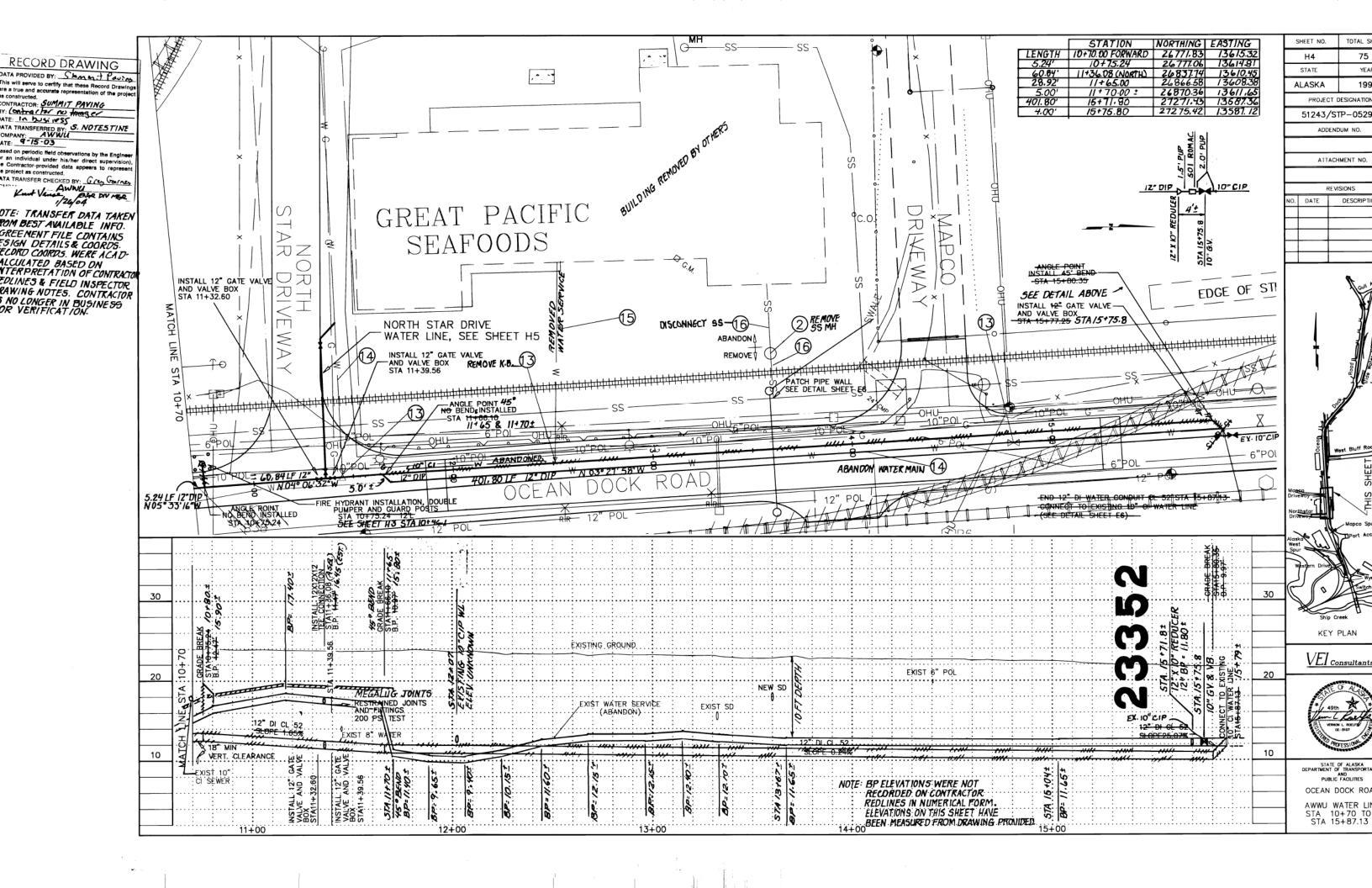
TYPICAL TRENCH SECTION

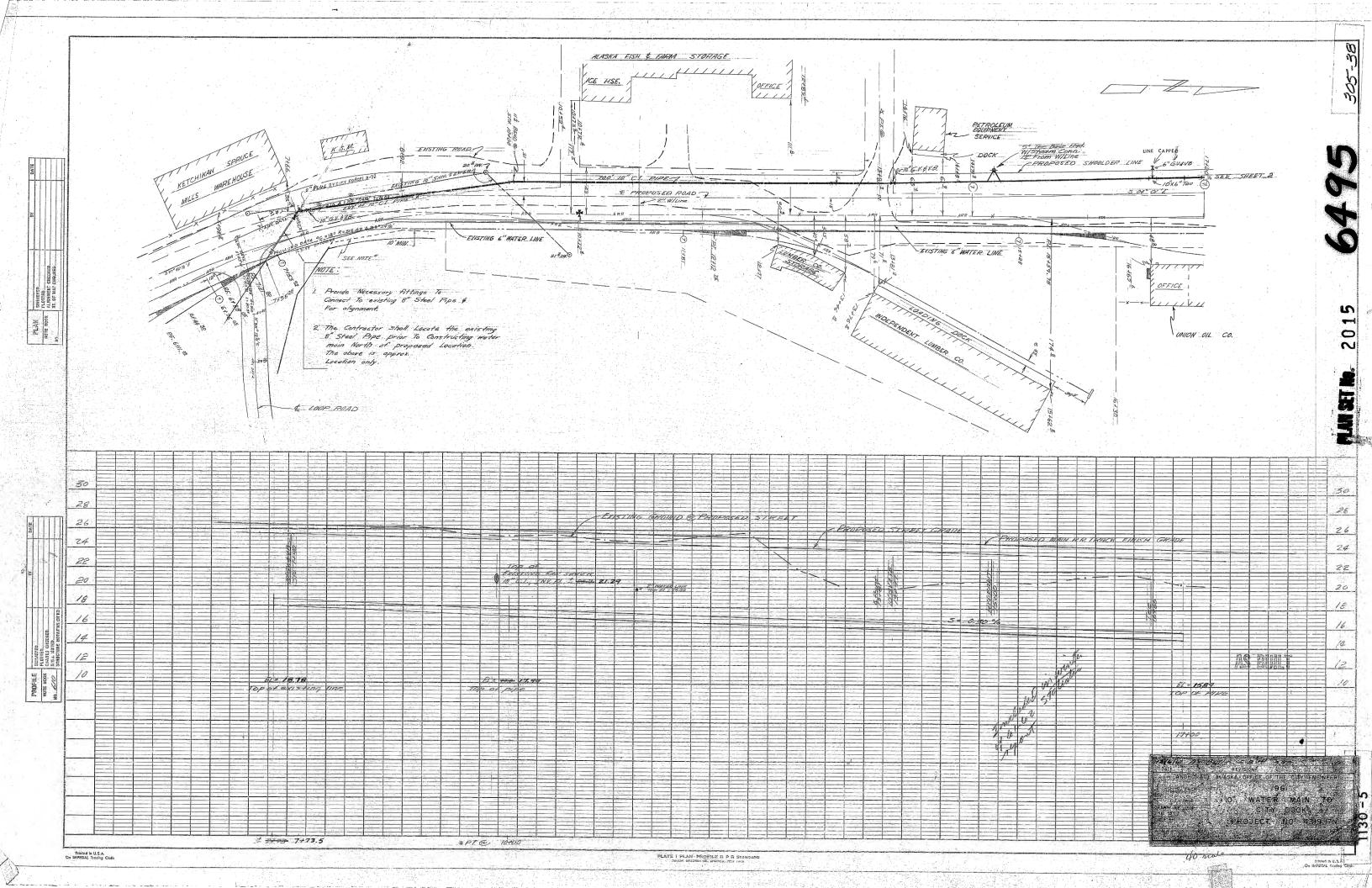
- 2" AC PAVEMENT -2" LEVELING COURSE -12" TYPE IIA MATERIAL

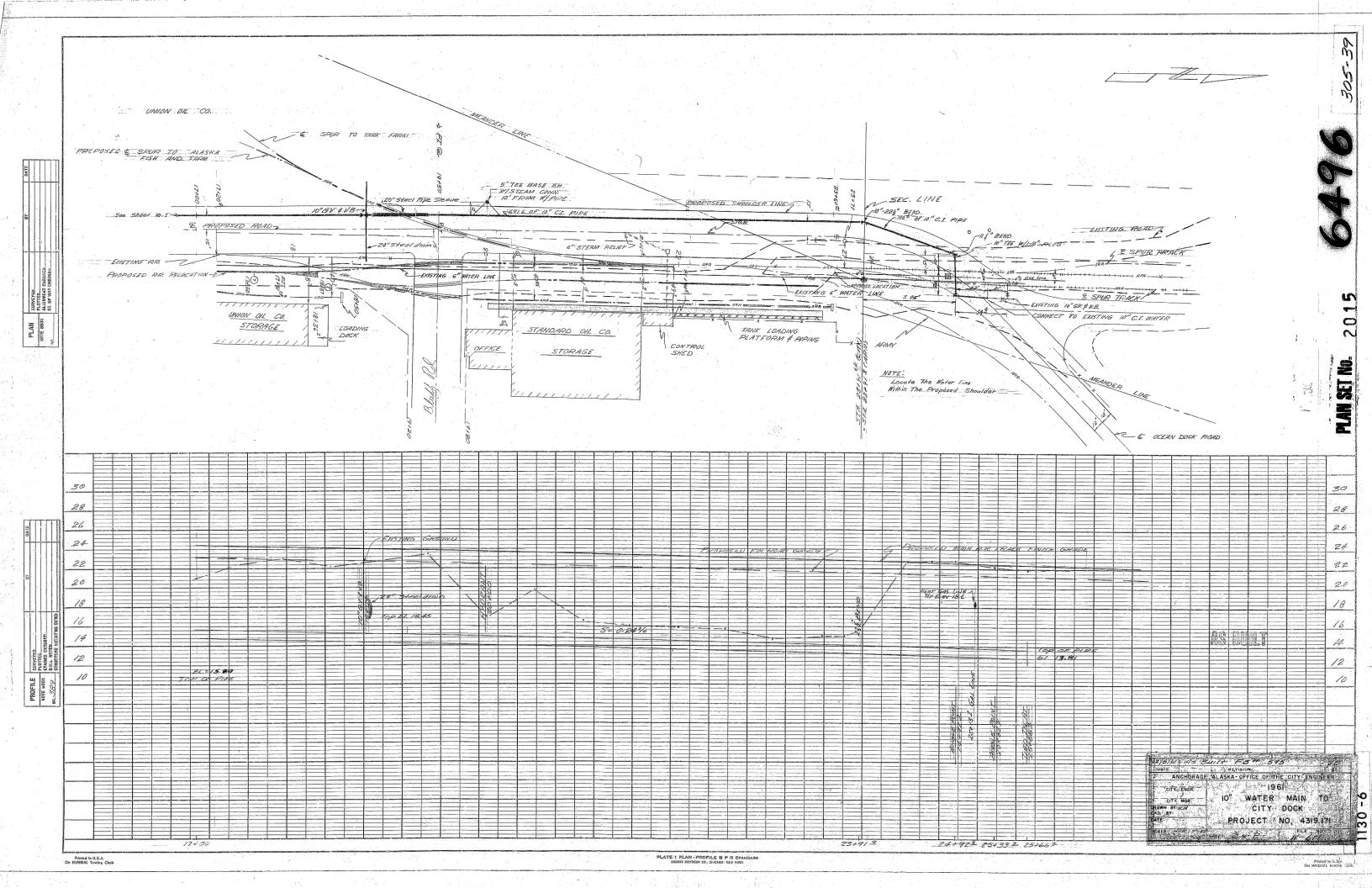
- TYPE IV CLASSIFIED FILL -SLOPE OR SHORE WITH OSHA REQUIREMENTS

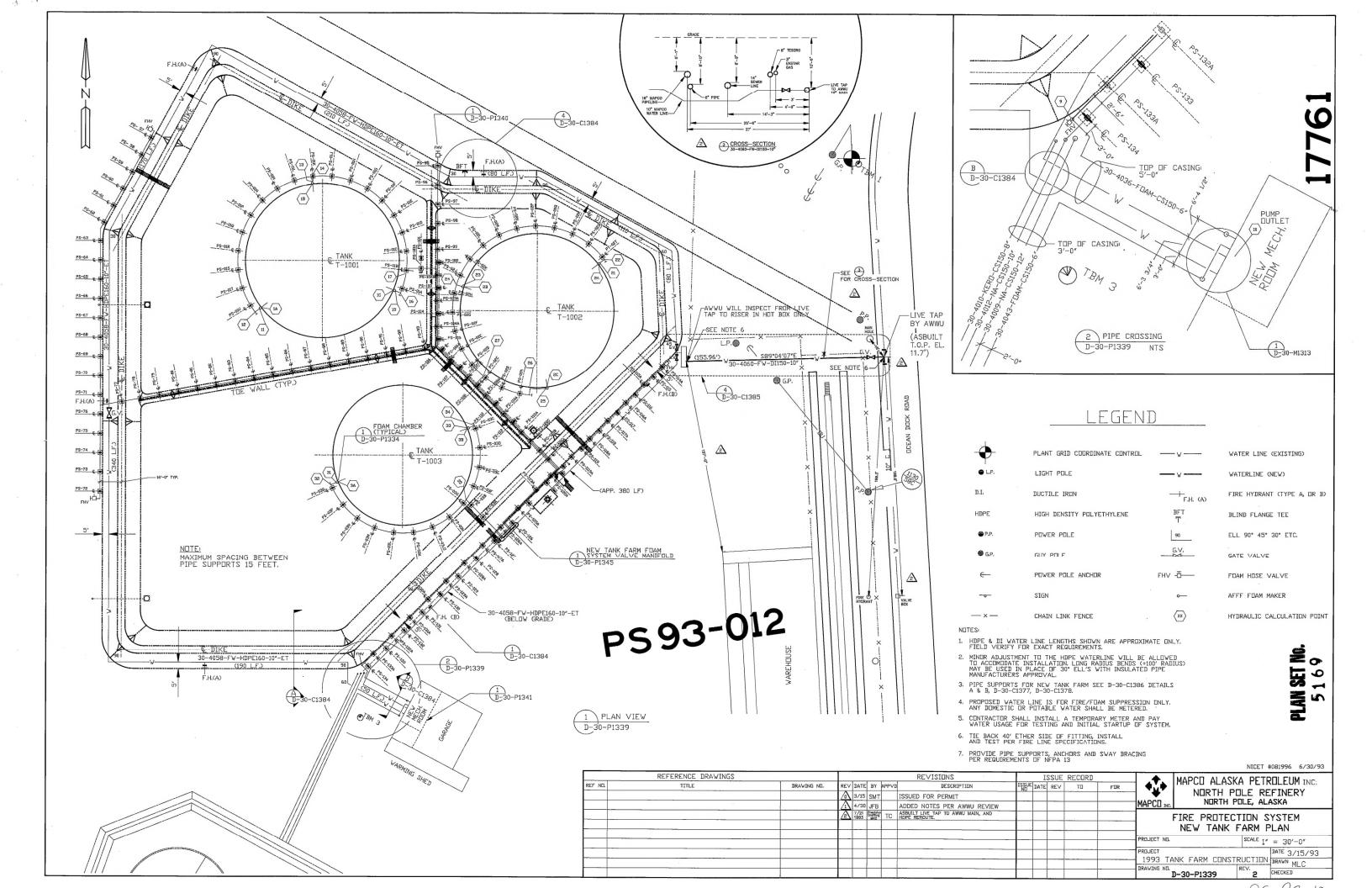
METALLIC WARNING TAPE (24" ABOVE PIPE)

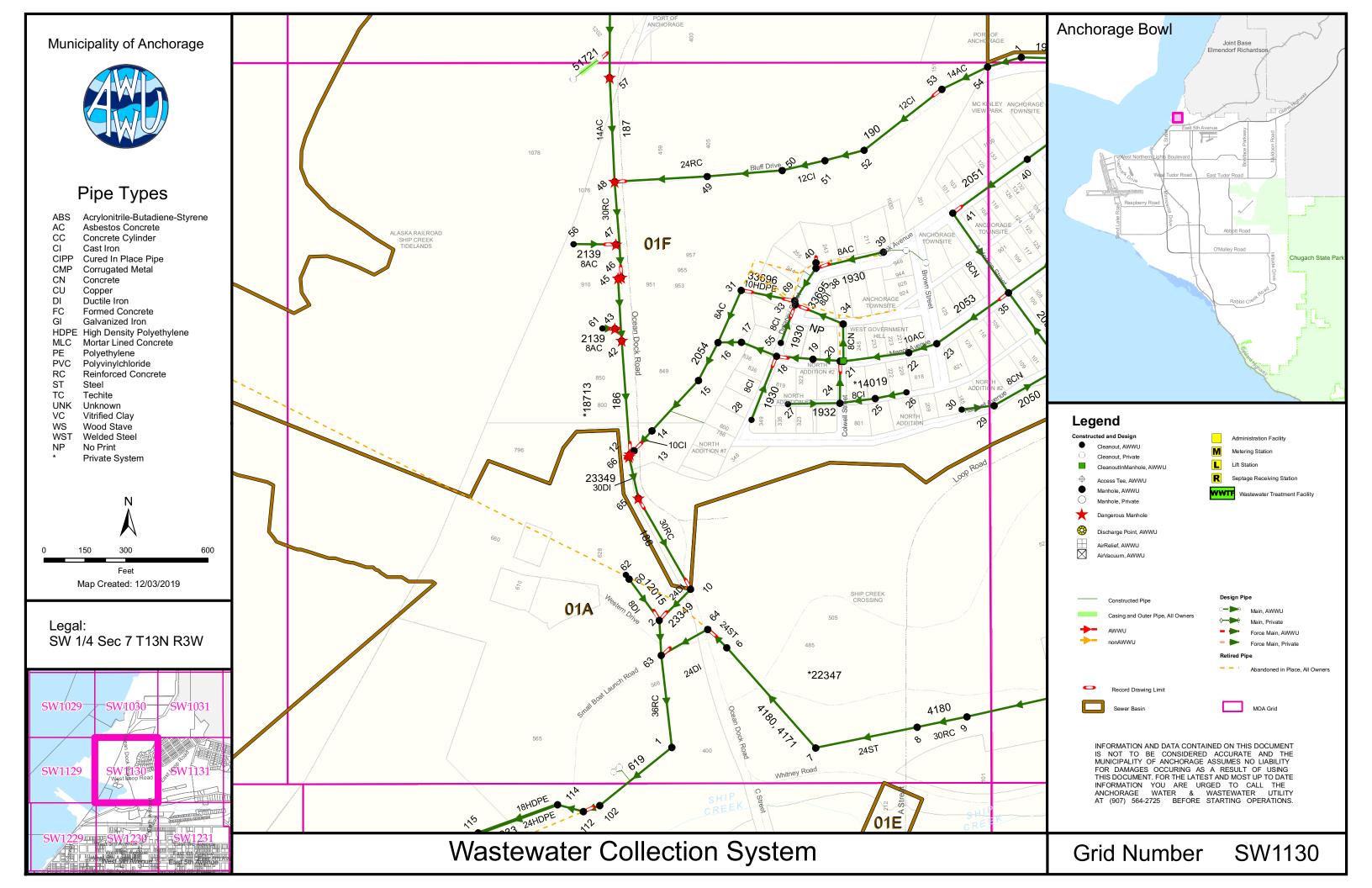
BEDDING MATERIAL

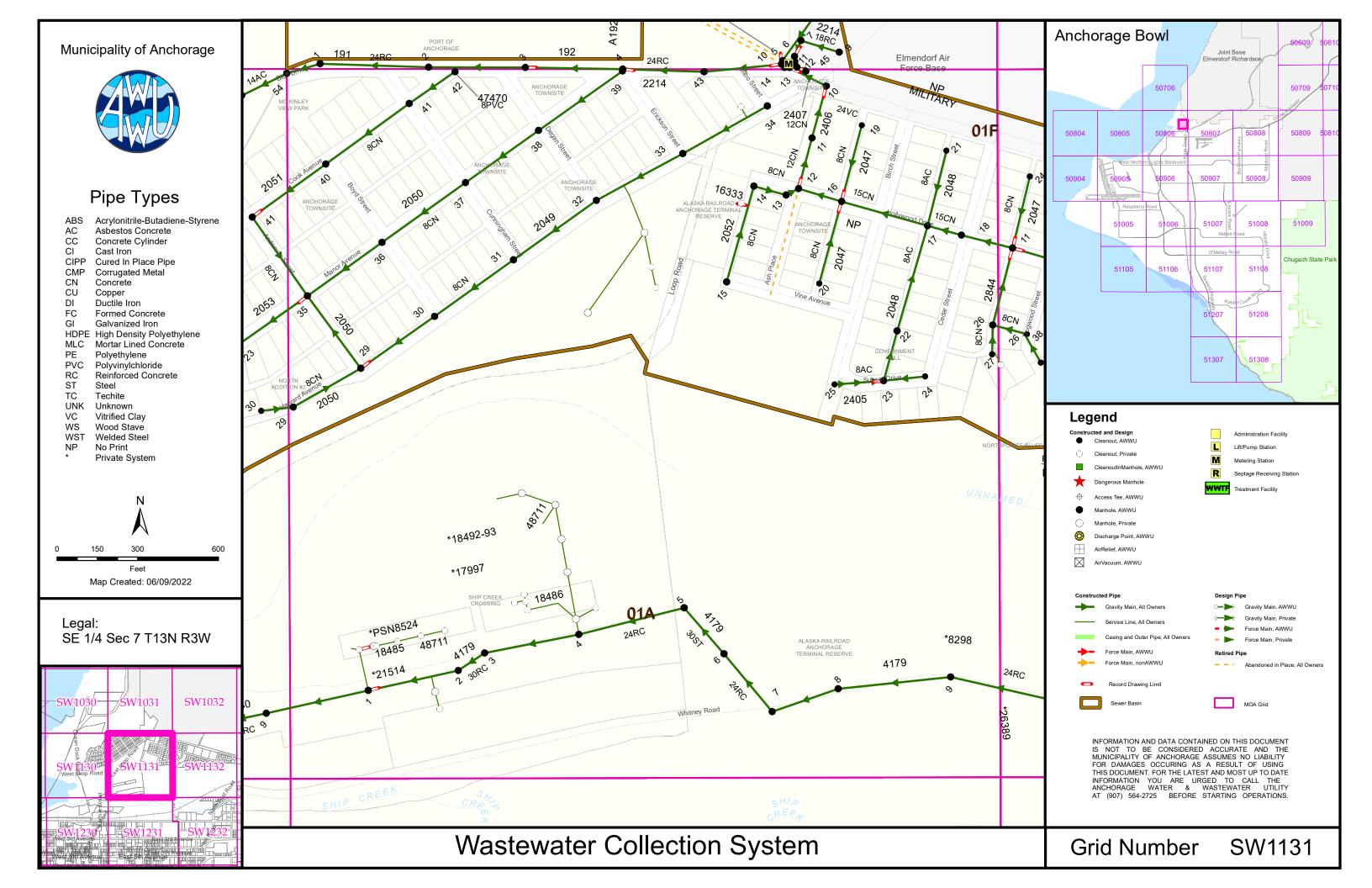


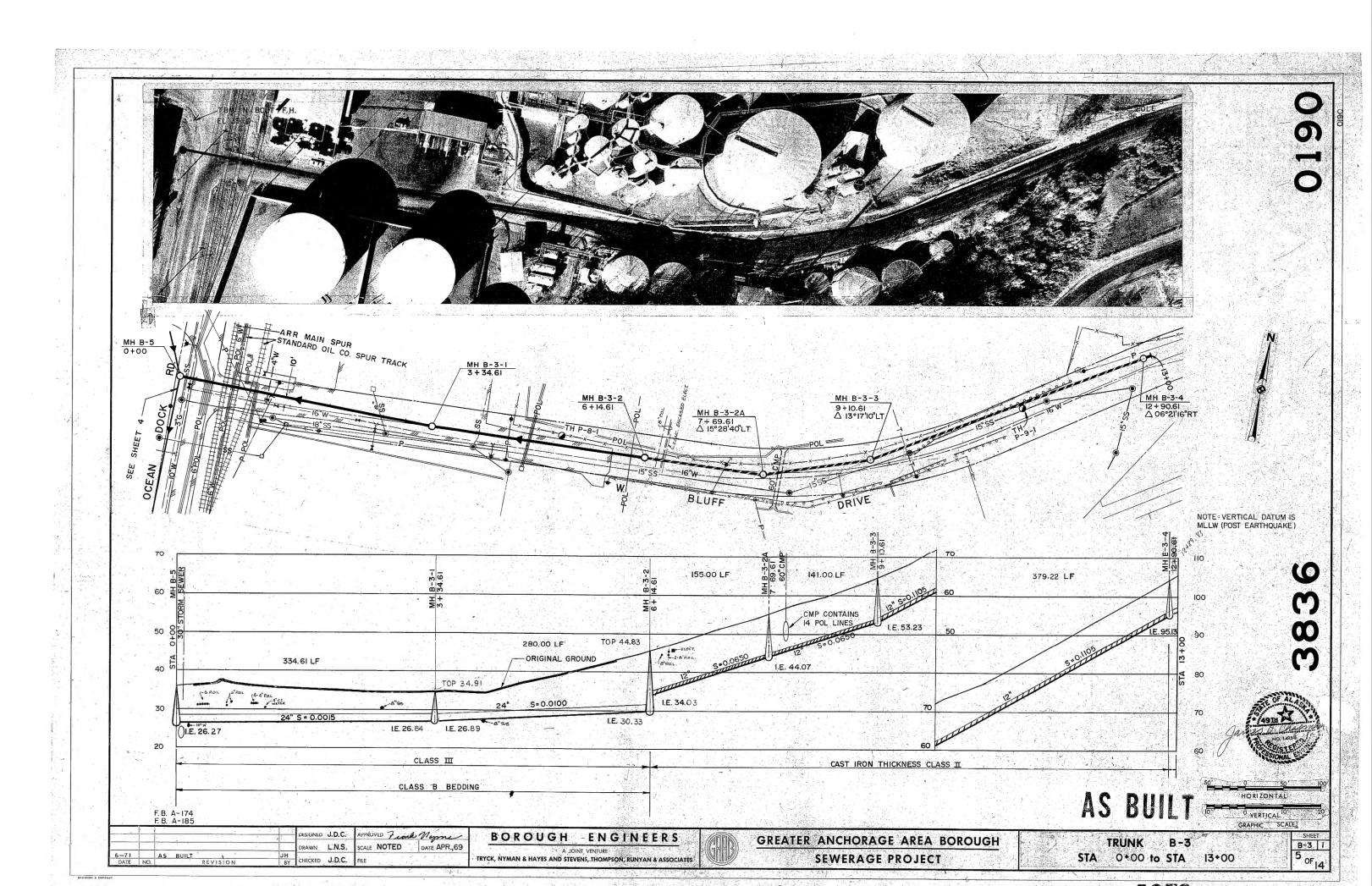


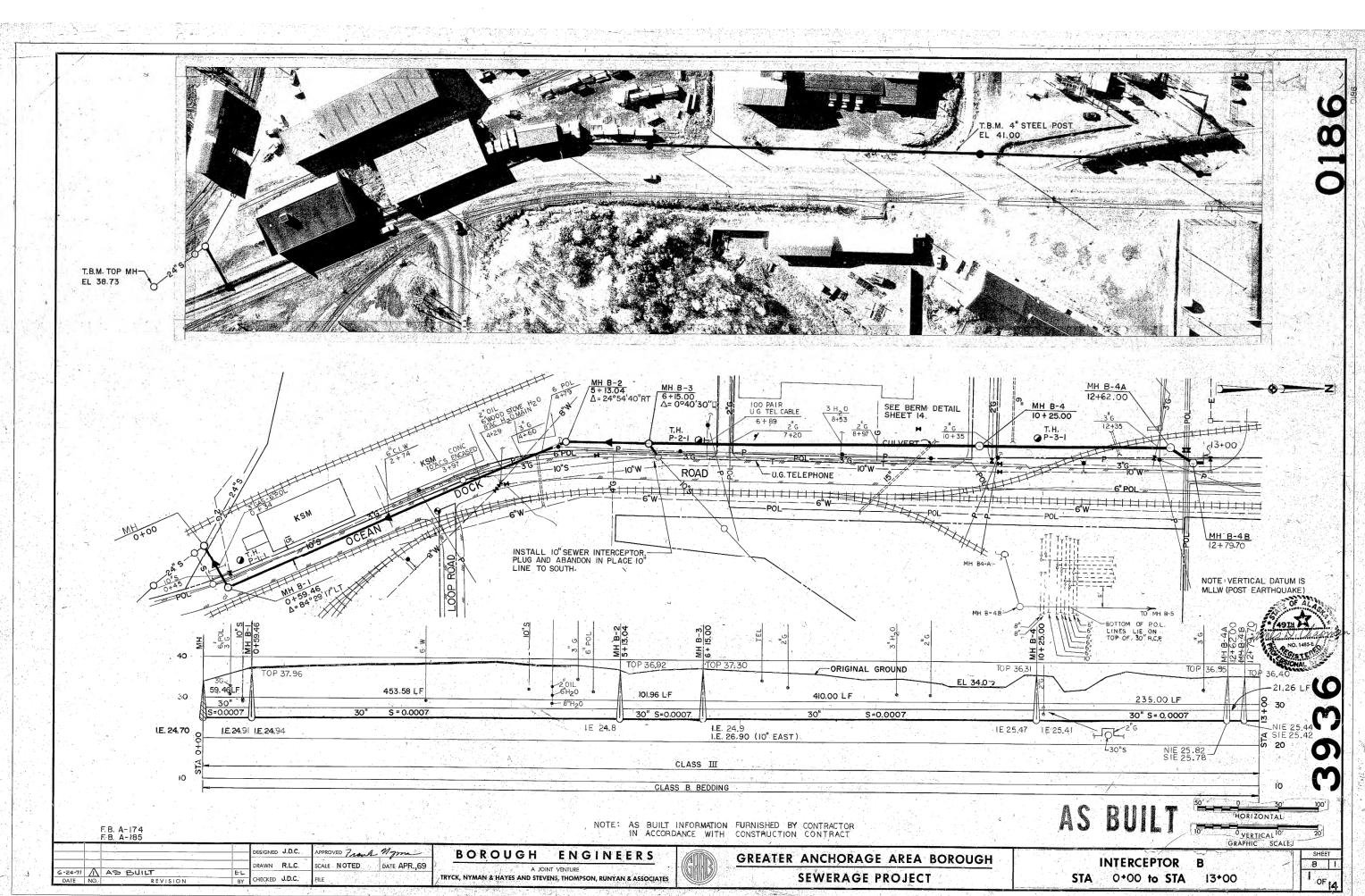


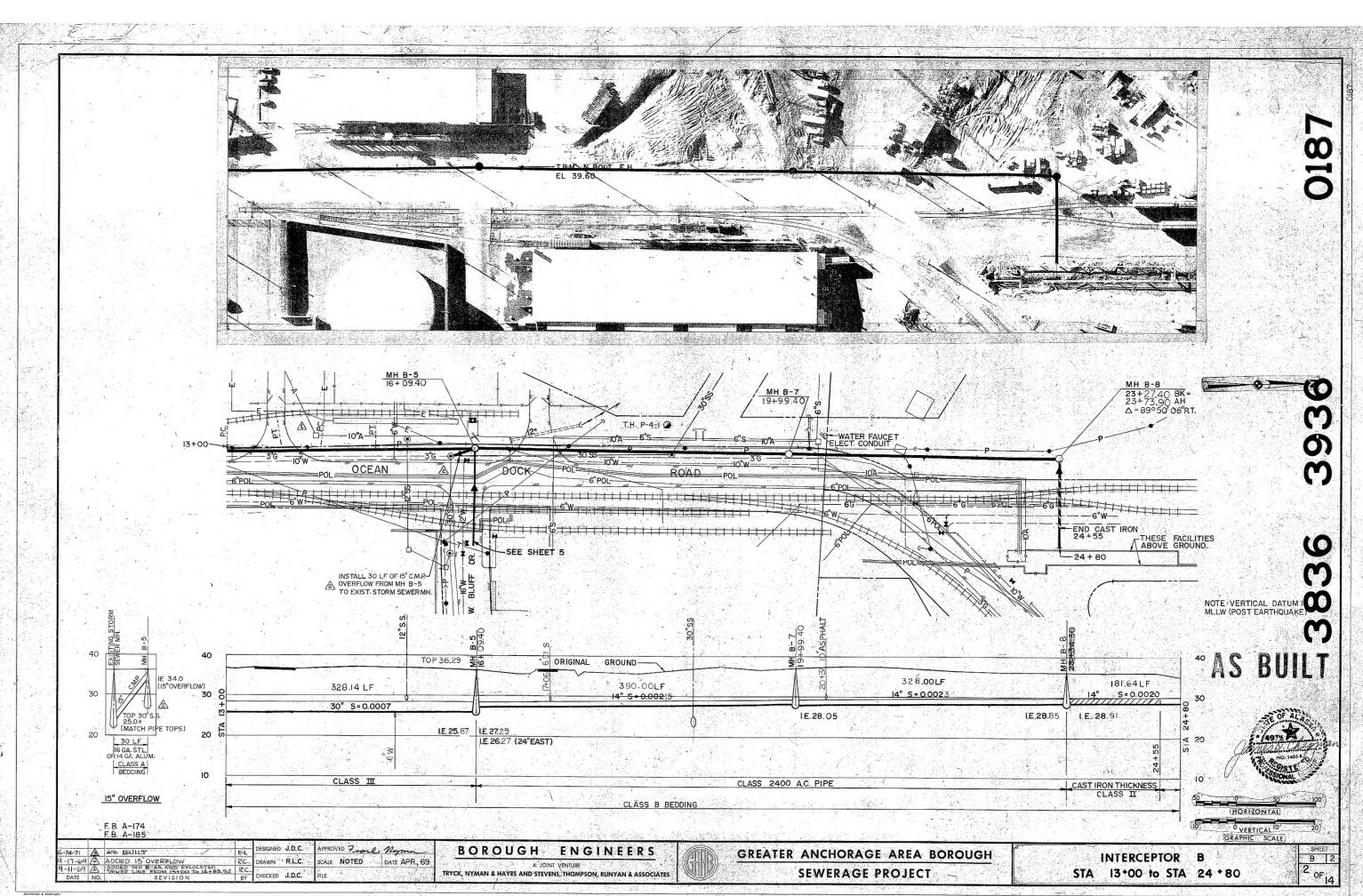


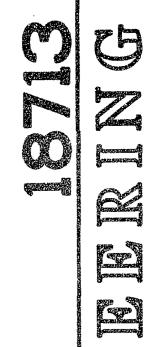












(205)

OCEAN DOCK ROAD

PS_03-040

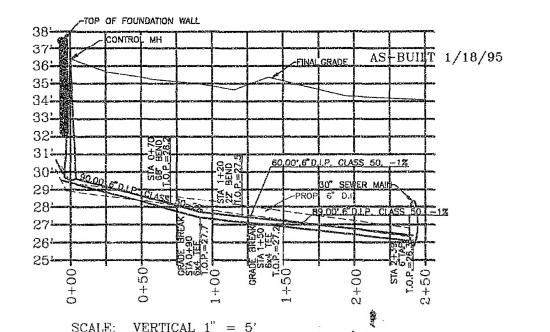
THE AS-BUILT INFORMATION SHOWN ON THIS DRAWING WAS PROVIDED BY THE CONTRACTOR, CHUCKS BACKHOE SVC.

STRUCTURES, EASEMENTS, OR ENCROACHMENTS SHOWN ON THIS SITE PLAN ARE AS SHOWN ON AN AS—BUILT SURVEY PROVIDED BY:

FLEMING SURVEYING SERVICES
IT IS THE RESPONSIBILITY OF THE CONTRACTOR
TO VERIFY EASEMENTS, REQUIRED SEPARATION
DISTANCES, AND PROPERTY LINES PRIOR TO
CONSTRUCTION.

CONTRACTOR IS REQUIRED TO OBTAIN UTILITY LOCATES PRIOR TO ANY EXCAVATION WORK.

THE ENGINEER MAY VARY THE EXACT DIMENSIONS AND DESIGN PARAMETERS IN THE FIELD, IF NECESSARY, TO MEET SITE CONDITIONS.



SAN. M.H.

SAN. M.H.

CONTROL \

-VAULT

TOE

EDGE

ROAD

800

DOCK

ROAD

O OCEAN
GREAT
PACIFIC

WESTERN SEAFOODS

NEW SEWER SERVICE LINE

0+50 1

0+00

CONTROL

MH

6x4 TEE-

REVISION

NO. DATE BY REVISION

1 2/13/95 JDA AS-BUILT

SECTION 7, T13N, R3W SM, AK

GREAT WESTERN
PACIFIC SEAFOODS
SEWER SERVICE
LINE EXTENSION

